1 2	Combined Virtual/Experimental Multicomponent Solid Forms Screening of Sildenafil: New Salts, Cocrystals, and Hybrid Salt–Cocrystals
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8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26	Rafael Barbas, [†] Mercè Font-Bardia, [§] Anant Paradkar, [∥] Christopher A. Hunter, [‡] and Rafel Prohens ^{*,†,⊥}
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ABSTRACT:

- New multicomponent solid forms of sildenafil have been discovered
- by means of a combined virtual/experimental cocrystal screening. Coformer
- selection of candidates was conducted based on an in silico screening method from
- a database of more than 2000 organic compounds, and the intensive experimental
- screen produced 23 new solid forms. Since the 12 coformers chosen have a
- combination of phenol and carboxylic acid groups, a variety of cocrystals, salts, and
- hybrid salt-cocrystals were discovered and characterized.



- 60 **1. INTRODUCTION**
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Cocrystals of active pharmaceutical ingredients (APIs) have received massive attention over the past 62 decade because they offer many opportunities to improve physicochemical properties of drugs.1,2 63 Indeed, solubility is one of the most important properties for a drug compound since it has a direct 64 impact on bioavailability, and the cocrystal approach is a versatile toolbox to tune this and another 65 important property3,4 such as stability5 because of the high number of available potential coformers. 66 67 On February 2018, the Food and Drug Administration (FDA) released a final guidance titled "Regulatory Classification of Pharmaceutical Co-Crystals Guidance for Industry",6 providing applicants 68 69 planning to submit new drug applications with information on the regulatory classification of pharmaceutical cocrystals, classifying them as a new form of the API, comparable in that respect to 70 polymorphs, hydrates, salts, etc. The FDA asks the applicants to provide evidence to demonstrate that 71 72 "both the API and coformers are present in the unit cell" and "the component API and coformer co-exist in the cocrystal which interact nonionically". The FDA guidance suggests that the applicant consider the 73 74 difference of Δp Ka between the API and the coformer or to provide evidence that proton transfer has not 75 occurred in the lattice by means of spectroscopic tools or other orthogonal approaches. Thus, from a 76 regulatory point of view, it is very important to assess the proton transfer in a multicomponent Sildenafil, the active principle of Viagra, is the first oral drug used for the medical treatment of erectile 77 dysfunction in elderly patients, and it was initially used as an antihypertensive drug8,9 but due to its 78 poor aqueous solubility and low bioavailability it is generally formulated as sildenafil citrate.10 This 79 solid form still exhibits moderate bioavailability, and this is the reason why some efforts have been 80 81 conducted to discover new salts and cocrystals with enhanced physicochemical properties. In this sense, a sildenafil/acetylsalicylic cocrystal exhibiting enhanced intrinsic dissolution rate compared to sildenafil 82 83 citrate has been reported.11 Moreover, pharmacokinetics of salts and cocrystals of sildenafil with 84 dicarboxylic acids has been studied, and the glutarate salt was revealed to be a good candidate for 85 alternative formulation of the citrate salt.12 The crystal structures of sildenafil base, sildenafil citrate 86 monohydrate, sildenafil saccharinate, and sildenafil acesulfamate have been published in the literature, 13, 14 and some of us have described a polymorph of sildenafil free base and new 87 solvates.15,16 With the aim to discover new multicomponent forms and extend the solid state 88 knowledge of this important API, we have conducted a combined virtual/experimental salt/cocrystal 89 90 screening by using a broad set of thermodynamic and kinetic experimental conditions. Twenty-three new solid forms of sildenafil, including salts, cocrystals, and hybrid salt-cocrystals, have been 91 discovered and some of their crystal structures solved. 92 93 94 95

98 2. MATERIALS AND METHODS99

2.1. Materials. Sildenafil (SIL) used in this study was of reagent grade and used as received from

101 Polpharma (form I). The coformers quercetin (QUE), methyl gallate (MEG), tartaric acid (TAR), 3-

102 hydroxybenzoic acid (3-HBA), 4-hydroxybenzoic acid (4-HBA), resorcinol (RES), 3,4-

103 dihydroxybenzoic acid (3,4-DHBA), and caffeic acid (CAF) were purchased from Sigma-Aldrich.

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2.2. Methods. 2.2.1. Virtual Cocrystal Screening. For each compound, the molecule was drawn in an
 extended conformation and energy minimized using the molecular mechanics methods implemented in
 TorchLite.17 Gaussian 09 was used to optimize the geometry and calculate the MEPS on the 0.002 Bohr
 Å-3 electron density isosurface using density functional theory (DFT) and a B3LYP/6-31G* basis
 set.18 The MEPS was converted into SSIPs using in-house software.19

110 2.2.2. Cocrystal Screening. Screening through liquid assisted grinding experiments (LAG) was

111 conducted by grinding 20–35 mg of a 1:1 mixture of SIL and each coformer together with one drop of

different solvents using a Retsch MM 2000 grinding mill. The samples were placed in 2 mL volume

stainless steel jars, along with two stainless tungsten grinding balls of 3 mm diameter. Grinding was

performed for 15–30 min, with a frequency of the mill of 30 Hz. Finally, the samples were collected

immediately without prior drying for powder X-ray diffraction (PXRD) analysis. The formation of a

- 116 new solid form was determined by comparing PXRD patterns of starting materials and products from 117 cocrystal screening LAG experiments. Screening through reaction crystallization (RC) was conducted
- by preparing a saturated solution of the most soluble component (SIL or coformer) in different solvents
- in a sealed vial under stirring. A small quantity of the less soluble component was added until it did not
- dissolve anymore. The suspension was stirred at different times, and the resulting solids were filtered

and analyzed by PXRD. Screening through solvent mediated transformations (SMT) were conducted by

- preparing suspensions of SIL and coformer in different molar ratios (40–1200mg of the final mixture) in selected solvents. The sealed vials were stirred for different times, and the resulting solids were filtered
- 124 and analyzed by PXRD.

2.2.3. Solution Crystallization. Solutions of SIL/coformer in a 1:1 molar ratio (10–20 mg of the final

mixture) were prepared in different solvents and heated in a heating stainless steel block. The heater was switched off, and the solutions were allowed to slowly cool down to 25°C inside the heating block. The

samples which did not crystallize were tightly sealed and kept at 25 °C until precipitation was observed.

2.2.4. Synthesis of the Different Crystal Forms of Sildenafil. Details of synthesis and characterization of

each form can be found in Supporting Information (see section 1 and Table S1). Stoichiometry has been

assessed based on NMR and thermogravimetric analysis (TGA) measurements when the crystal

132 structure is not available. In those cases where the crystal structure has not been solved, the definition of

the form as a salt or a cocrystal has been done based on the probability of proton transfer determined

134 with eq 3.

135 Twenty-three multicomponent forms of SIL (cocrystals, salts, and hybrid salt–cocrystal) have been

136 obtained through a cocrystal screening with 8 out of the 12 coformers used. Five cocrystal forms of SIL

have been obtained with three coformers: two forms with quercetin in a 1:1 stoichiometry (one as an

isopronanol solvate, SILQUE I, and one as a tetrahydrofuran solvate, SIL-QUE II); two with resorcinol

in two different stoichiometries (one in a 1:1 molar ratio, SIL-RES I, and one in a 1:2 molar ratio, SIL-

140 RES II); one form with methyl gallate in a 1:1 stoichiometry, SIL-MEG. Fourteen salts of SIL have been

141 obtained with five coformers: one form with 3,4-dihydroxybenzoic acid in a 1:1 stoichiometry as an

isopropanol solvate, SIL-3,4-DHBA I; four forms with tartaric acid in two different stoichiometries: two

in a 1:1 molar ratio (an anhydrous form, SIL-TAR I, and an isopropanol solvate, SIL-TAR III); two in a
2:1 molar ratio (an anhydrous form, SIL-TAR II, and an isopropanol solvate, SIL-TAR IV); two forms

145 with caffeic acid in a 2:3 stoichiometry (one as an anhydrous form, SIL-CAF I, and one as a

146 monohydrate, SIL-CAF II); three forms with 3-hydroxybenzoic acid in a 1:1 stoichiometry (one as an

147 acetonitrile solvate, SIL-3-HBA I, one as a tetrahydrofuran solvate sesquihydrate, SIL-3-HBA II, and

one as an anhydrous form, SIL-3-HBA III); four forms with 4-hydroxybenzoic acid in a 1:1

stoichiometry (two as anhydrous forms, SIL-4-HBA I and SIL-4-HBA III, one as a hemiisopropanol

solvate, SIL-4-HBA II, and one as a tetrahydrofuran solvate, SIL-4-HBA IV). Four hybrid salt-cocrystal

forms of SIL have been obtained with two coformers: three forms with 3,4-dihydroxybenzoic acid in

two different stoichiometries (two of them in a 1:2 molar ratio as acetonitrile solvates, SIL-3,4-DHBA II

and SIL-3,4-DHBA III, and one in a 2:3 molar ratio as a dehydrate, SIL-3,4-DHBA IV) and finally one 153 154 form with 3-hydroxybenzoic acid in a 2:3 stoichiometry as a dehydrate, SIL-3-HBA IV. 2.2.5. X-ray Crystallographic Analysis. Single crystal X-ray diffraction intensity data of the different 155 crystal forms of sildenafil were collected using a D8 Venture system equipped with a multilayer 156 monochromator and a Mo microfocus ($\lambda = 0.71073$ Å). Frames were integrated with the Bruker SAINT 157 software package using a SAINT algorithm. Data were corrected for absorption effects using the 158 multiscan method (SADABS).20 The structures were solved and refined using the Bruker SHELXTL 159 Software Package, a computer program for automatic solution of crystal structures and refined by 160 fullmatrix least-squares method with ShelXle Version 4.8.0, a Qt graphical user interface for SHELXL 161 computer program.21 162 Powder X-ray diffraction patterns were obtained on a PANalytical X'Pert PRO MPD diffractometer in 163 transmission configuration using Cu K α 1 + 2 radiation (λ = 1.5406 Å) with a focusing elliptic mirror 164 and a PIXcel detector working at a maximum detector's active length of 3.347°. Configuration of 165 convergent beam with a focalizing mirror and a transmission geometry with flat sample sandwiched 166 between low absorbing films measuring from 2 to 40° in 2 θ , with a step size of 0.026° or from 2 to 70° 167 in 20, with a step size of 0.013° with measuring times of 30 min to 4 h. The powder diffractograms were 168 indexed, and the lattice parameters were refined by means of LeBail fits by means of Dicvol04,22 and 169 the space groups were determined from the systematic absences. A summary of crystal data and relevant 170 171 refinement parameters are given in Tables 1 and 2. 2.2.6. Differential Scanning Calorimetry (DSC). Differential scanning calorimetry analysis were carried 172 173 out by means of a Mettler-Toledo DSC-822e calorimeter. Experimental conditions: aluminium crucibles 174 of 40 µL volume, atmosphere of dry nitrogen with a 50 mL/min flow rate, and heating rate of 10 °C/min. The calorimeter was calibrated with indium of 99.99% purity (m.p.: 156.4 °C, ΔH: 28.55 J/g). 175 176 2.2.7. Thermogravimetric Analysis (TGA). Thermogravimetric analyses were performed on a Mettler-177 Toledo TGA-851e thermobalance. Experimental conditions: alumina crucibles of 70 µL volume, atmosphere of dry nitrogen with 50 mL/min flow rate, and a heating rate of 10 °C/min. 178 179 2.2.8. Nuclear Magnetic Resonance (NMR). Proton nuclear magnetic resonance (1H NMR) spectra was recorded on a Varian Mercury 400 (400 MHz). Chemical shifts for proton are reported in parts per 180 181 million (ppm) downfield from tetramethylsilane and are referenced to residual proton in the NMR solvent (DMSO-d6: δ 2.50). Experimental conditions: delay: 1; pulse: 45°; scans: 32 or 64. 182 2.2.9. Dissolution Study. The dissolution measurements were carried out only with the solid forms that 183 184 could be obtained pure in amounts sufficient to perform a dissolution study: pure sildenafil, salts of 185 sildenafil with citric acid, tartaric acid, 3-HBA and 3,4-DHBA, a cocrystals with RES, QUE, and two hybrid salt-cocrystals of sildenafil with 3,4-DHBA. The dissolution was determined in 0.1 N HCl (pH 186 1.2), phosphate buffer pH 6.5, and a biorelevant dissolution medium fasted state simulated intestinal 187 188 fluid (FaSSIF) at 25 °C. For dissolution studies 40 mg of crystalline compounds were added to the 189 dissolution medium stirred at 100 rpm over 24 h, and samples were withdrawn at 1 and 24 h. The amount of SIL dissolved in 1 h (D1h) and 24 h (D24h) was determined using the HPLC technique. The 190

191 details about dissolution medium and HPLC method are provided in Supporting Informatiom.

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195 **3. RESULTS AND DISCUSSION**

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3.1. Virtual Cocrystal Screen. We selected the coformers for experimental screening based on the
 virtual cocrystal screening methodology developed by some of us to predict the probability of cocrystal
 formation.23 This computational tool has been validated using experimental data extracted from the
 literature.

201 The difference between the calculated energy of the cocrystal and the pure components was used to rank 202 potential cofomers.24 This approach uses surface site interaction points (SSIPs) calculated from the ab 203 initio molecular electrostatic potential surface (MEPS) of the isolated molecule in the gas phase.19,25 204 The interaction of a molecule with its environment is described by a discrete set of SSIPs, each represented by an interaction parameter, ϵi , which is positive for a H-bond donor site (or positive region 205 on the MEPS) and negative for a H-bond acceptor site (or negative region on the MEPS). The energy of 206 interaction between two SSIPs, i and j, is given by the product είεj. We assume that pairwise interactions 207 between SSIPs are optimized in a solid, and this provides a method for evaluating the interaction site 208 pairing energy of a solid without knowledge of the crystal structure.26 The most positive SSIP is paired 209 210 with the most negative SSIP, the next most positive SSIP with the next most negative, and so on, giving a hierarchical list of interactions.27,28 This interaction site pairing strategy provides a straightforward 211 method for estimating the energy of a solid, E (eq 1). The same approach can be used to estimate the 212 energy of a cocrystal, and the difference between the interaction site pairing energies of the cocrystal 213 214 and the pure components, ΔE , can be used to estimate the probability of cocrystal formation (eq 2).

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$$216 E = \Sigma \varepsilon i \varepsilon j (1)$$

(2)

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218 $\Delta E = -$	$(E_{ac} -$	$E_1 -$	E2)
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where E1, E2, and Ecc are the interaction site pairing energies of the pure solids, 1 and 2, and a 1:1 cocrystal respectively. Note that this definition means that ΔE is always positive, and a large value indicates a high probability of cocrystal formation.

223 Some of us have previously applied the method to successfully predict the formation of new

cocrystals,29,30 and in this work we have followed this theoretical approach to guide the selection of a

225 limited number of coformers to test experimentally. Thus, the difference between the interaction site

- 226 pairing energies of the 1:1 cocrystal and the pure components was calculated for each
- 227 sildenafil/coformer combination using a coformer database which contains more than 2000 organic

228 compounds (including 860 products from the GRAS list). The coformers were ranked in order of

- decreasing ΔE , and only 12 coformers were chosen from the top 100 compounds according to toxicity
- 230 criteria and probability of success in a cocrystallization experiment (Table 3). This theoretical approach

- defines an energy threshold of 11kJ/mol where the probability of cocrystal formation is higher than
- 232 50%. Thus, only coformers with $\Delta E > 11$ kJ/mol were chosen for experimental screening
- 233 Since sildenafil has a strong basic group, the formation of salts with strong carboxylic acids is expected.
- In fact, the formation of a salt or a cocrystal can be assessed based on the "rule of thumb"31 which
- states that salts are formed when $\Delta pKa [pKa(base) pKa(acid)] \ge 3$, and a cocrystal is expected when
- this value is ≤ 0 , the combinations with a value $0 \leq [pKa(base) pKa(acid)] \leq 3$ being much less reliable
- and falling around a "salt-cocrystal continuum" region.32 This uncertainty motivated the analysis and
- correlation by Cruz-Cabeza33 of a big set of experimental cocrystal/salt data in order to develop a more
- reliable equation to predict the salt/cocrystal outcome. According to this statistical analysis, eq 3 allows
- prediction of the probability of proton transfer around the region of Δp Ka values between -1 and 4.
- 241

242 $P(\%) = 17\Delta pKa + 28$

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Sildenafil has a basic functional group (piperazine) with a pKa value of 6.78,34 and we have applied this
statistical approach to the coformers with acidic groups selected from the virtual cocrystal screening to
assess the probability of salt formation (Table 4). Coformers with acidic groups such as

(3)

- 247 (3hydroxybenzoic acid, 4-hydroxybenzoic acid, caffeic acid, 3,4-dihydroxybenzoic acid, and tartaric
- acid) were expected to form salts. However, salt stoichiometry is an important outcome not always easy
- to predict because hybrid salt-cocrystal forms are also possible. In this sense, there are interesting
- examples in the literature with unexpected stoichiometries due to the presence of nonionized molecules
- 251 in the crystal structure such as the p-coumaric acid/quinine39 or the trans-N,N'-
- dibenzyldiaminocyclohexane/2,3-dichlorophenylacetic acid40 hybrid salt-cocrystals. Moreover,
- Aakeröy et al.41 suggested in a structural analysis of more than 80 cocrystals and salts formed between
- 254 carboxylic acids and Nheterocycles that the formation of unexpected hybrid salt-cocrystals could be
- because carboxylate moieties are not readily satisfied by a single hydrogen-bond donor making
- 256 necessary the presence of neutral carboxylic acids in the crystal structure. We have examined the
- 257 Cambridge Structural Database (version 5.39, 2018) in order to assess the formation of hybrid
- salt-cocrystal forms in multicomponent crystals containing a piperazine ring (the basic group of
- sildenafil) and a carboxylic acid (Figure 3).
- 260 A total of 247 crystal structures containing atomic coordinates were found and classified as salt,
- 261 cocrystal, or hybrid salt-cocrystal according to the C-O bond lengths of the carboxylate moiety.
- Although 184 structures showed total proton transfer between donor and acceptor, 63 of them revealed
- that cocrystals or mixed salt-cocrystals were formed. This encouraged us to test the carboxylic acids
- previously chosen in the virtual cocrystal prediction. Table 5 summarizes the results of this structuralanalysis.
- 3.2. Salt/Cocrystal Screening. With the aim to discover new salts or cocrystals of sildenafil ,an
 extensive multicomponent solid forms screening was conducted by using a broad set of thermodynamic

- and kinetic experimental conditions from a variety of 54 solvents,42 which produced 194 individual
- 269 crystalline solids (see Supporting Information for experimental and characterization details).
- 270 **3.3. Crystal Structures Analysis**. The crystal structures of 5 out of the new 23 forms of sildenafil have

been solved by single crystal X-ray diffraction, and the following analysis shows that in all cases salts or

- 272 hybrid salt-cocrystals have been formed with tartaric acid, 3-hydroxybenzoic acid, and 3,4-
- 273 dihydroxibenzoic acid.
- 274 3.3.1. Tartaric Acid Salt Isopropanol Hemisolvate (SIL-TAR IV). Tartaric acid salt isopropanol
- 275 hemisolvate crystallizes with one molecule of sildenafil cation, half molecule of tartrate dianion, and
- half disordered molecule of isopropanol in the asymmetric unit. Transfer of both protons of tartaric acid
- has been deduced since tartrate C–O distances are 1.183(9) and 1.232(8) Å. The dianion, which shows
- disorder between two conformations (in a 1:1 ratio), is encapsulated between two molecules of sildenafil
- establishing strong charge-assisted hydrogen bonds. Sildenafil/tartrate cages are packed with a
- 280 combination of electrostatic interactions between sulphonamide moieties in a self-association fashion
- and weak hydrogen bonds between N-methylpyrazole rings (Figures 4 and 5). Molecular cavities are
- 282 present and occupied by disordered molecules of isopropanol.
- 283 3.3.2. Hybrid 3-Hydroxybenzoic Acid Salt–Cocrystal Monohydrate (SIL-3-HBA IV). The hybrid
- salt-cocrystal formed by 3-hydroxybenzoic acid and sildenafil crystallizes with one molecule of
- sildenafil cation, one molecule of the carboxylate, half molecule of the carboxylic acid, and one
- 286 molecule of water in the asymmetric unit. Chains of selfassembled sildenafil cations are formed through
- strong hydrogen bonds between the piperazinium ring and the carbonylic oxygen. As expected, strong
- charge-assisted hydrogen bonds are formed between the carboxylate anion and the piperazinium cation,
- but one molecule of the nonionized carboxylic acid interacts with the carboxylate anion via the phenol
- and carboxylic hydrogen in an alternate manner (Figure 9). Weak antiparallel dipole–dipole interactions
- between stacked pyrimidinone rings are established conferring extra stabilization to the crystal (Figure
- 292 8).
- In addition, one molecule of water is also present acting as a bridge between carboxylates (Figure 6).
- 294 Nonionized 3-hydroxybenzoic acid molecules are located in channels establishing strong hydrogen
- bonds with other 3-hydroxybenzoate molecules (Figure 7).
- 296 3.3.3. 3-Hydroxybenzoic Acid Salt THF Hemisolvate Sesquihydrate (SIL-3-HBA II). The salt formed
- by 3-hydroxybenzoic acid and sildenafil crystallizes with one molecule of sildenafil cation, one
- 298 molecule of the carboxylate, half disordered molecule of THF, and 1.5 molecules of water in the
- asymmetric unit. In spite of the different degree of proton transfer, this solid form is isostructural to the
- 300 hybrid 3-hydroxybenzoic acid saltcocrystal, and the same interactions between sildenafil and 3-
- 301 hydroxybenzoate molecules are established. Moreover, identical channels are formed but filled by
- 302 disordered tetrahydrofuran and water molecules instead of molecules of 3-hydroxybenzoic acid. Only
- 303 small differences between both structures are present like, for instance, centroid–centroid distances
- 304 measured betwee pyrimidinone rings and torsion angles of propyl groups (Figure 8).

- 305 3.3.4. Hybrid 3,4-Dihydroxybenzoic Acid Salt–Cocrystal Monohydrate (SIL-3,4-DHBA IV). The
- 306 hybrid salt-cocrystal formed by 3,4-dihydroxybenzoic acid and sildenafil crystallizes with one molecule
- of sildenafil cations, one molecule of the carboxylate, half molecule of the carboxylic acid, and one
 molecule of water in the asymmetric unit. This solid form is isostructural to the hybrid 3-
- 500 molecule of water in the asymmetric unit. This solid form is isostructural to the hybrid 5
- 309 hydroxybenzoic acid salt-cocrystal. The presence of an extra phenol group in the 3,4-dihydroxybenzoic
- acid only reinforces the same packing without disrupting any of the main observed interactions in the
- 311 hybrid 3-hydroxybenzoic acid salt-cocrystal. Figure 9 shows chains of carboxylate molecules linked by
- 312 water molecules in both structures.
- 313 3.3.5. Hybrid 3,4-Dihydroxybenzoic Acid Salt–Cocrystal Acetonitrile Disolvate (SIL-3,4-DHBA II).
- 314 The hybrid 3,4-dihydroxybenzoic acid salt–cocrystal acetonitrile disolvate crystallizes with one
- 315 molecule of the sildenafil cation, one molecule of the carboxylate, one molecule of the carboxylic acid,
- and two molecules of acetonitrile in the asymmetric unit. In a similar way that the tartaric acid salt,
- 317 instead of catemeric chains of sildenafil cations, self-assembled dimers are formed through charge-
- 318 assisted hydrogen bonds (Figure 10).
- However, the antiparallel dipole–dipole interactions between stacked pyrimidinone rings are not
- 320 observed in this form. This is the only structure of this family of hybrid salts–cocrystals where water is
- 321 not present, and this produces a different architecture of the coformer self-assembling, which consists of
- 322 layers of alternate carboxylic/carboxylate interactions (Figure 11).
- **323 3.4. Dissolution Study.** The dissolution studies were carried out at pH 1.2, pH 6.5, and FaSSIF (pH
- 6.5), which represent the average pH values of the fast state stomach and intestine, respectively. SIL has
- 325 pH dependent solubility which decreases with an increase in pH. One of the major challenges in the
- 326 dissolution study of multicomponent entities is continuous change in the solution composition due to
- 327 precipitation of either of the component over the dissolution testing period. The solubility data generated
- 328 may be erroneous due to limitations of the analytical method; for example, estimations carried out by
- 329 UV spectrophotometry are subject to the overlap in the absorption spectra of the two components. We
- have used the HPLC method to quantify the amount of SIL dissolved; hence we see some difference in
- reported dissolutions compared to the previous SIL salt dissolution data reported.43 Figures 12, 13, and
- 332 14 (and Figures S75–S77 of the Supporting Information) show the dissolution data.
- At pH 1.2 the amount dissolved from SIL salts was significantly higher than the cocrystals and the
- 334 hybrid salt-cocrystal forms. The hybrid salt-cocrystals showed poor dissolution performance compared
- to cocrystals. The D1h and D24h values for SIL-TAR I were higher than for SIL-CIT, a commercially
- used salt of SIL. At pH 1.2 in the salt category SILTAR > SIL-3-HBA I > SIL-CIT > SIL-3,4-DHBA I.
- 337 On the other hand D1h for SIL-RES II > SIL-QUE I and SIL-QUE II. As expected, the amount
- dissolved at pH 6.5 was at least 10 times lower than the amount dissolved at pH 1.2. But in both
- conditions, the amount of SIL dissolved was significantly higher for salts than for cocrystals and hybrid
- 340 salt-cocrystals. Most of the cocrystals and hybrid salt-cocrystals did not provide any release of SIL at
- pH 6.5 or even in FaSSIF, which contains an additive like lecithin included in the dissolution media.

- 342 Thus, although an exhaustive solubility study of the new forms was not the main objective of this
- research, our data suggest that SILTAR could be a potential alternative (in terms of bioavailability) to
- the commercial citrate salt of sildenafil.

350 4. CONCLUSION

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352 In summary, we have revisited the multicomponent solid form landscape of sildenafil by conducting a combined virtual and experimental screening. Twenty-three new solid forms have been discovered and 353 characterized, and dissolution data have been measured for some of the solid forms suggesting the new 354 tartrate salt as a potential alternative to the marketed citrate salt. The analysis of the five crystal 355 356 structures solved by SXRD showed a variety of salts and hybrid salt-cocrystals with different hydrogen 357 bond architectures and presence of solvent channels. This study extends the knowledge about the solid state of this important drug compound, contributes with new cases to the body of data of unexpected 358 stoichiometric hybrid salt-cocrystals, and it is a new example of successful application of combined 359 virtual/experimental methodologies for the discovery of new solid forms. 360 361

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495 isopropyl acetate, diethylether, THF, 1-methyl-2-pyrrolidone, dimethyl ethylene glycol,
496 diisopropyl ether, dioxane, iodomethane, dichloromethane, 1,2-dichlorothane, chloroform, 1,1,1497 trichloroethane, 1,1,2-trichloroethane, formic acid, acetic acid, trifluoroacetic acid, propanoic
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504	
505	Figure. 1. Molecular structure of sildenafil.
506	
507	Figure. 2 SSIPs calculated for sildenafil. Blue spheres correspond to Hbond donors and red spheres to
508	H-bond acceptors.
509	
510	Figure. 3 Fragments searched in multicomponent crystals in the CSD.
511	
512	Figure. 4 Crystal structure of tartaric acid salt of sildenafil. The most relevant interactions are
513	highlighted. Channels filled by solvent molecules are highlighted with gray circles.
514	
515	Figure. 5 Sildenafil/tartrate cage in the crystal structure of tartaric acid salt of sildenafil.
516	
517	Figure. 6 Chains of carboxylate/carboxylic acid molecules linked by molecules of water in the hybrid 3-
518	hydroxybenzoic salt-cocrystal monohydrate.
519	
520	Figure. 7 Representation of the crystal structures of 3-hydroxybenzoic acid salt and hybrid
521	salt-cocrystal of sildenafil. The most relevant interactions have been highlighted, and hydrogens have
522	been partially omitted for clarity. Channels filled by THF and water molecules in the salt or 3-
523	hydroxybenzoic molecules in the hybrid salt-cocrystal are highlighted with gray circles.
524	
525	Figure. 8 Antiparallel dipole–dipole interactions established between stacked pyrimidinone rings in the
526	crystal structures of 3-hydroxybenzoic acid salt (right) and hybrid salt-cocrystal (left). Differences in
527	centroid-centroid distances measured between pyrimidinone rings and torsion angles of propyl groups
528	are shown for each structure.
529	
530	Figure. 9 Chains of carboxylate molecules linked by molecules of water in the hybrid 3-hydroxybenzoic
531	acid salt-cocrystal (left) and in the hybrid 3,4-dihydroxybenzoic acid salt-cocrystal (right).
532	
533	Figure. 10 Crystal structure of 3,4-dihydroxybenzoic acid hybrid salt–cocrystal. Self-assembled dimers
534	formed through charge-assisted hydrogen bonds are highlighted. Hydrogens have been partially omitted
535	for clarity.
536	
537	Figure. 11 Layers of alternate carboxylic (blue)/carboxylate (red) interactions.
538	

Legends to figures

539	Figure. 12 Comparative solubility of SIL salts, cocrystals, and hybrid salt-cocrystals in 0. 1 N HCl (pH
540	1.2).
541	
542	
543	Figure. 13 Comparative solubility of SIL salts, cocrystals, and hybrid salt-cocrystals in phosphate
544	buffer pH 6.5.
545	
546	
547	Figure. 14 Comparative solubility of SIL salts, cocrystals, and hybrid salt-cocrystals in FaSSIF.
548	
549	
550	
551	







































SIL CUT SIL 3 HBA SIL REST SIL OUE SIL OUE SIL 3 A DHBA MA SIL 3 A DHBA SIL 3

627 Table 1 Crystal Data for the Different Crystal Forms of Sildenafil

structure	SIL-TAR IV	SIL-3,4-DHBA II	SIL-3/4-DHBA IV	SIL-3-HBA II	SIL-3-HBA IV
empirical formula	C51H74N12O15S2	C40H48N8O12S	C65H82N11O1152	C34H43N6O9S	C65H82N 11O19S2
formula weight	1159.34	864.92	1447.54	675.77	1399.54
temperature (K)	293(2)	100(2)	100(2)	100(2)	100(2)
crystal system	triclinic	monodinic	monoclinic	monodinic	monoclinic
space group	PI	P21/n	P21/c	P21/n	P21/n
a, b, c (Å)	6.3796(8)	11.6418(8)	17,6070(17)	17.7205(18)	17.5329(10)
	13,4449(18)	15.3849(13)	86938(8)	8.2574(7)	8.6545(4)
	17.620(2)	24.7913(19)	24.942(2)	22.991(2)	22.9653(13)
α, β, γ (deg)	108,607(5)	90	90	90	90
	98.363(6)	102.749(3)	117.101(5)	102.748(3)	105.591(2)
	92.814(6)	90	90	90	90
volume (Å ³)	1409.7(3)	4330.8(6)	33987(5)	3281.2(5)	3356.5(3)
Z, density (calc.) (Mg/m ³)	1, 1366	4, 1.327	2, 1.414	4, 1.368	2, 1,385
crystal size (mm ³)	$0.344 \times 0.144 \times 0.044$	$0.358 \times 0.196 \times 0.074$	$0.324 \times 0.152 \times 0.112$	$0.129 \times 0.119 \times 0.109$	$0.336 \times 0.197 \times 0.086$
reflections collected/unique	53107/6455	66326/8875	69444/7838	18923/4567	33777/5726
	[R(int) = 0.1123]	[R(int) = 0.0949]	[R(int) = 0.0722]	[R(int) = 0.082]	[R(int) = 0.0482]
data/restraints/parameters	6455/8/396	8875/0/570	7838/2/460	4567/6/454	5726/0/502
goodness-of-fit on F ^k	1.105	1.070	1.024	1.017	1.038
final R indices $[l > 2\sigma(l)]$	$R_i = 0.0678$	$R_1 = 0.0537$	$R_1 = 0.0476$	$R_1 = 0.0504$	$R_i = 0.0382$
	$wR_2 = 0.1740$	$wR_2 = 0.1151$	$wR_{\pm} = 0.1084$	$wR_2 = 0.1168$	$wR_2 = 0.0886$
CCDC	1858573	1858576	1858577	1858574	1858575

crystal form		a (A)	P (Y)	c (A)	a (deg)	ß (dog)	r (deg)	V (Å ³)	Z	R (%)	space group
SILQUEI	DXRD	42.39(2)	14.854(4)	15.059(6)	82.41(3)	138.08(2)	120.01(2)	4992(3)	*	1.11	PI
SIL-QUE I	P XRD	22.528(8)	13.536(4)	8.007(2)	57.95(2)	95.99(3)	95.96(2)	2054(1)	e4	6.69	Id
SIL-3,4 DHBAI	D'XUD	12.765(2)	13.463(1)	12.106(2)	112.03(1)	84.0929(9)	114.28(1)	1754.7(3)	64	8.41	PI
SIL-3,4 DHBA II	SXRUD	11.6418(8)	15.3849(13)	24.7913(19)	8	102.749(3)	8	4330.8(6)	4	5.37	P21/m
SIL-3,4 DHBA III	DXRD	24.947(6)	15.718(3)	11.642(3)	8	103.96(2)	8	4430(2)	4	7.76	P21/m
SIL-3,4 DHBA IV	SXRUD	17.6070(17)	8.6938(8)	24.942(2)	8	117.101(5)	8	3398.7(5)	e4	4.76	P21/c
SIL-RES I	DXRD	11.266(2)	14.835(2)	14.178(2)	38.099(7)	94.79(1)	96.09(9)	1453.9(3)	64	12.0	1d
SIL-RHS II	CUNX4	14.2705(4)	26.083(2)	9.9925(5)	8	108.398(3)	8	3530.0(3)	4	6.20	P21/a
SIL-TARI	DXRD	18.07(1)	13.609(6)	7.590(4)	85.98(3)	9233(3)	110.09(4)	1749(1)	64	7.31	bi
SIL-TAR II	CUNX4	33.57(9)	15.070(3)	11.547(3)	8	8	8	5445(2)	4	8.11	P21 21 21
SIL-TAR III	CURX	18.313(4)	15.070(3)	6.3764(9)	63.85(1)	101.56(1)	112.86(2)	1454.5(5)	e4	7.64	p1
SIL-TARIV	SXRUD	63796(8)	13.4449(18)	17.620(2)	108.607(5)	98363(6)	92.814(6)	1409.7(3)		6.78	Id
SIL-CAFI	DXRD	25.845(7)	8336(1)	20.32(6)	8	121.19(1)	8	3744(2)	-1	5.76	P21/m
SIL-MBG	CUNX4	12.9869(8)	13.4289(8)	13.4551(8)	53.033(3)	118,580(4)	111.246(4)	1637.1(1)	c4	5.04	Id
SIL-3-HBA II	SXRD	17.7205(18)	82.574(7)	22.991(2)	8	102.748(3)	8	3281.2(5)	4	5.04	P21/m
SIL-3-HBA IV	SXRD	17.5329(10)	8.6545(4)	22,9653(13)	8	105.591(2)	8	3356.5(3)	64	3.82	P21/m
i come	a survey	6									

Table 2. Comparative Cell Parameters Data^a from SXRD and PXRD

"R-factor for SXRD and R_{up} for PXRD.

- 635 Table 3 Coformers Chosen in This Study Based on the Difference between the Interaction Site Pairing
- 636 Energies of Sildenafil and the Pure Components, ΔE

coform er	$\Delta E/kJ \mod^{-1}$
querotin	28.1
resveratrol	24.0
phloroglucin ol	23.8
3,4-dihydroxybenzoic acid	21.7
resorcinol	19.3
tartatic acid	18.2
caffeic acid	17.8
myu-ino sitol	15.7
tert-butylhydroquino ne	13.8
methyl gallate	13.5
3-hydroxybenzoic acid	13.1
4-hydroxybenzoic acid	12.9

638

640 Table 4 Cocrystal Screening Coformers pKa's and Estimated Probability of Proton Transfe

co former	reported pK _a	ΔpK_a	P (%)
quercetin	8.4535	-1.67	0
resveratrol	8.4936	-1.71	0
p hloroglu cinol	7.9787	-1.19	8
3/4-dihydroxybenzoic acid	4.4037	2.38	68
resorcinol	9.4487	-2.66	0
tartaric acid	3.0387	3.75	92
caffeic acid	4.4736	2.31	67
myo-inositol	12.2936	-5.51	0
t-butylhydroquinone	9.94 ³⁶	-3.16	0
methyl gallate	8.1135	-1.33	5
3-hydroxybenzoic acid	4.0838	2.7	74
4-hydroxybenzoic acid	4.5788	2.21	66

- 644 Table 5 Classification of Multicomponent Crystals with a Piperazine and a Carboxylic Group in the
- 645 CSD

class	no. of structures	%
salt	184	75
cocrystal	38	15
hyb #d	25	10