

Supergene neoformation of Pt-Ir-Fe-Ni alloys: multistage grains explain nugget formation in Ni-laterites

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ABSTRACT:

Ni-laterites from the Dominican Republic host rare but extremely platinum-group element (PGE)-rich chromitites (up to 17.5 ppm) without economic significance. These chromitites occur either included in saprolite (beneath the Mg discontinuity) or as ‘floating chromitites’ within limonite (above the Mg discontinuity). Both chromitite types have similar iridium-group PGE (IPGE)-enriched chondrite normalized patterns; however, chromitites included in limonite show a pronounced positive Pt anomaly. Investigation of heavy mineral concentrates, obtained via hydroseparation techniques, led to the discovery of multistage PGE grains: (i) Os-Ru-Fe-(Ir) grains of porous appearance are overgrown by (ii) Ni-Fe-Ir and Ir-Fe-Ni-(Pt) phases which are overgrown by (iii) Pt-Ir-Fe-Ni mineral phases. Whereas Ir-dominated overgrowths prevail in chromitites from the saprolite, Pt-dominated overgrowths are observed within floating chromitites. The following formation model for multistage PGE grains is discussed: (i) hypogene platinum-group minerals (PGM) (e.g. laurite) are transformed to secondary PGM by desulphurization during serpentinization; (ii) at the stages of serpentinization and/or at the early stages of lateritization, Ir is mobilized and recrystallizes on porous surfaces of secondary PGM (serving as a natural catalyst) and (iii) at the late stages of lateritization, biogenic mediated neoformation (and accumulation) of Pt-Ir-Fe-Ni nanoparticles occurs. The evidence presented in this work demonstrates that in situ growth of Pt-Ir-Fe-Ni alloy nuggets of isometric symmetry is possible within Nilaterites from the Dominican Republic.

66 **Keywords** Ni-laterite . Platinum-group elements Platinum-group minerals . Supergene . Neoformation .
67 Nugget formation . Falcondo mining area . Dominican Republic
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INTRODUCTION

The platinum-group elements (PGE) are a group of precious metals consisting of Os, Ir, Ru, Rh, Pt and Pd. Due to their unique physical and chemical properties, the PGE are essential for a wide range of industrial applications (e.g. electronics, pollution control via catalytic converters); medicine (e.g. cancer treatment) and jewellery. Currently, ~80 % of the global demand of PGE is provided by two major magmatic ore deposits: the Bushveld Complex in the Republic of South Africa and Noril'sk located in the Russian Federation (USGS 2015). Supergene ore deposits of platinum-group minerals (PGM) placers are historically important and include those found in the surroundings of Ural-Alaskan type complexes (Johan 2002). However, the origin of PGE nuggets found in surface environments is still a matter of scientific debate and two opposing genetic models exist: (i) PGM crystallize exclusively under hypogene conditions and are mechanically liberated at the surface by weathering of the source rock (Koen 1964; Cabri and Harris 1975; Hattori and Cabri 1992) and (ii) PGM can also form in situ after PGE mobilization during weathering and accretion within the supergene environments (Augustithis 1965; Ottemann and Augustithis 1967; Stumpfl 1974; Bowles 1986).

The PGE are not 'noble and inert'. They have long been known to be soluble under appropriate conditions and the formation of organo-metallic complexes with Pt were described by Zeise (1831). More recent experiments have shown that PGE can be mobilized under surface conditions (e.g. Bowles et al. 1994; Varajão et al. 2000; Azaroual et al. 2001; Colombo et al. 2008), but there are only a few descriptions from natural sites showing evidence for PGE mobilization and reprecipitation (e.g. Talovina and Lazarenkov 2001; Melcher et al. 2005; Cabral et al. 2007, 2009; Suárez et al. 2010; Garuti et al. 2012; Oberthür et al. 2003, 2014; Campbell et al. 2015). However, in a recent study, Reith et al. (2016) reported that Pt is mobile under surface conditions and can become bioavailable. The possibility of biogenic PGE cycling with subsequent biomineralization of PGM has opened a new approach to explain supergene PGM occurrences. Botryoidal PGM with strong biophilic element concentrations (i.e. iodine) were found in tropical soils from Brazil and the Dominican Republic (Cabral et al. 2011; Aiglsperger et al. 2015, respectively).

This work reports the discovery of multistage PGE grains found in Ni-laterites and aims to contribute to the ongoing debate on the genesis of PGM found in the supergene environment. Emphasis is given to (i) documenting new insights on lowtemperature PGE mobility, (ii) providing clear textural evidence for in situ PGM neoformation and (iii) discussing the possibility of 'nugget growth' in Ni-laterites.

Sample provenance and methodology

The study area is the ophiolite-related Loma Caribe peridotite located within the central part of the Dominican Republic which currently hosts one of the largest resources of Ni-laterite in the Greater Antilles (Redwood 2014) (Fig. 1). The weathering profile developed from the underlying serpentinized ultramafic rocks (harzburgite > dunite > lherzolite) and consists of a Feoxide(s)-dominated limonitic

cover at the top and a thick Mg-silicate saprolite horizon beneath (for details, see Lewis et al. 2006; Tauler et al. 2009; Villanova-de-Benavent et al. 2014; Aiglsperger et al. 2016). Samples were taken in the Falcondo mining area: (i) from the Loma Peguera ore deposit which is characterized by the scarce incorporation of small-scale (approx. 2 m in diameter), PGE-rich (~3 ppm) chromitite bodies in saprolite (Proenza et al. 2007; Aiglsperger et al. 2015) and (ii) from the Loma Larga ore deposit hosting a recently discovered, highly weathered chromitite body included in limonite ('floating chromitite') (Figs. 1 and 2).

Whole rock PGE contents were obtained at Genalysis Ltd. (Maddington, Western Australia) by ICP-MS (detection limits: 1 ppb for Rh and 2 ppb for Os, Ir, Ru, Pt and Pd) after nickel sulphide fire assay collection, following the method described by Chan and Finch (2001).

A total of 100 g of homogenized limonite-chromitite sample from Loma Larga was processed by means of hydroseparation techniques at the HS laboratory Barcelona (Aiglsperger et al. 2015 and reference therein). The resulting heavy mineral concentrates were mounted as polished monolayer resin blocks and subsequently investigated by reflected light microscopy and by scanning electron microscopy (SEM) using a Quanta 200 FEI XTE 325/D8395 with a tungsten filament as well as a field emission scanning electron microscope (FE-SEM) Jeol JSM-7100 at the Serveis Científics i Tecnològics, University of Barcelona, Spain. At the same institution, a selection of PGE grains were further investigated by wavelength-dispersive spectroscopy (WDS) element distribution maps using a JEOL JXA-8230 electron microprobe (EMP) with an accelerating voltage of 20 kV and a beam current of 128.8 nA. Maps were collected by beam scanning with dwell times of 60 ms/pixel. For each element, the background map was subtracted from the corresponding peak map. Quantitative EMP analyses were obtained with the same instrument in WDS mode, operating with an accelerating voltage of 20 kV, a beam current of 10 nA and a beam diameter of 1 μm . Pure metals were used as standards for Os, Ir, Ru, Rh, Pt, Pd, Co, Sb and V as well as chromite (Cr, Al, Fe), periclase (Mg), rhodonite (Mn), rutile (Ti), NiO (Ni) and S (S), CuFeS₂ (Cu), GaAs (As) and wollastonite (Si). The following interferences $\text{RuL}\beta \rightarrow \text{RhL}\alpha$, $\text{IrL}\alpha \rightarrow \text{CuK}\alpha$, $\text{RhL}\beta \rightarrow \text{PdL}\alpha$, $\text{RuL}\beta \rightarrow \text{PdL}\alpha$, $\text{CuK}\beta \rightarrow \text{OsL}\alpha$ and $\text{RhL}\alpha \rightarrow \text{PtL}\alpha$ were corrected online. A selection of PGM was investigated by x-ray diffraction (XRD) analysis at the Serveis Científics i Tecnològics (University of Barcelona). The x-ray intensity data were measured on a D8 Venture system equipped with a multilayer monochromator and a Mo microfocus ($\lambda = 0.71073 \text{ \AA}$) and a two-dimension detector. The sample was analysed at a distance of 34 mm. The angles of the goniometer were $2\theta = 0^\circ$, $\omega = 360^\circ$ and $\chi = 90^\circ$ and the sample was spun 360° . The measuring time was of 60 s per step. Subsequent results were processed with Bruker software (TOPAS), which was used to subtract the background of the patterns, to detect the peaks and to assign mineral phases and their corresponding $dhkl$ to each peak.

RESULTS

PGE geochemistry and the observation of multistage PGE grains

Whole rock PGE analyses for the ‘floating chromitite’ revealed high total PGE concentrations of 17.5 g/t (Table 1). Comparison of chondrite normalized patterns with chromitite samples from underlying saprolite shows a similar, characteristic iridium-group PGE (IPGE) (Os, Ir and Ru) enrichment relative to PPGE (Rh, Pt and Pd). However, Ir reveals a slight negative anomaly, Rh shows a much more pronounced negative anomaly and Pt has a clear positive anomaly (Fig. 3). Ratios of Pt/Pd change from 51 in the chromitite from the saprolite to 163 in the ‘floating chromitite’, Pt/Ir from 0.51 to 0.66, Pt/Rh from 2.68 to 8.12, Pt/Ru from 0.29 to 0.35 and Pt/Os from 0.50 to 0.46, respectively (Table 1).

Approximately 300 grains of PGM in the size range of <20 to 125 µm were detected and classified into three groups according to their textures and associations:

(i) Primary PGM as inclusions in chromite (e.g. unaltered laurite).

(ii) Secondary PGM after weathering (e.g. interpreted as having formed due to desulphurization during serpentinization).

(iii) PGM with delicate morphologies different to (i) and (ii), suggestive for neoformation processes (e.g. accumulation of nanoparticles within pores of Fe oxide(s)).

The vast majority (>90 %) of detected PGM from the ‘floating chromitite’ of Loma Larga are complex Ru-Os-rich, Fe - bearing secondary PGM of group (ii) and are investigated separately. However, several grains of PGM show a characteristic zonation due to close spatial relationships of individual PGM, hence suggesting different stages of PGM formation: (a) Os-Ru-Fe-(Ir) grains with a porous appearance and occasional intact crystal shapes are overgrown by (b) finegrained Ni-Fe-Ir and Ir-Fe-Ni-(Pt) phases which are subsequently followed by (c) a layer of rounded shaped Pt-(Ir)-bearing minerals (Fig. 4). It is important to note that Ru-Os-rich secondary PGM associated with Ir-dominated PGM have been reported from Loma Peguera previously (e.g. Zaccarini et al. 2009; McDonald et al. 2010). However, complete sequences of multistage PGE grains are only observed within the ‘floating chromitite’ from Loma Larga.

In general, quantitative EMP analyses reveal that Fe and Pt are progressively enriched from interpreted early to late domains within multistage PGE grains (Fig. 5). Relatively high concentrations of Al (2.4 wt%), Si (1.4 wt%) and S (0.3 wt%), most likely attributed to the presence of Fe-oxide(s) (Al), secondary silica (Si) and organic material (S), are measured within Pt-(Ir) - bearing mineral phases (Fig. 5 and Table 2). Element distribution maps show the described zonation trends of individual PGM; however, micron-sized Ru-rich phases occur also within the Ir-Fe-Ni-(Pt) sequence (Fig. 6). It is worth mentioning that the highest Ni concentrations (~37 wt%) are observed precisely at the top of the Ru-Os-Fe-(Ir) grain with the porous appearance as seen in Figs. 5 and 6.

FE-SEM BSE images from one well-preserved multistage PGE grain point to a close relationship between aqueous solutions and agglutination processes as matrix pores are clearly filled by Pt (+Ir) nanoparticles (Fig. 7). Moreover, element distribution maps of the same grain provide good evidence that Pt-dominated nanoparticles gradually replace the secondary Ru-Os-Fe grain (Fig. 8). Indeed, some multistage PGE grains show only small-scale, irregularly-formed remnants of secondary Ru-Os-Fe grains in their central parts (Fig. 9). Others do not show any visible signs of Ru-Os - bearing PGM and hence are considered entirely replaced by accumulations of Pt-Ir-Fe-Ni nanoparticles (Fig. 10).

Composition of supergene Pt-Ir-Fe-Ni nanoparticles

The fact that in situ neoformed Pt-Ir-Fe-Ni grains consist of accumulations of nanoscale particles makes EMP analyses challenging. However, representative results (n = 15) out of 60 analyses (16 grains) show low totals ranging from 82.63 to 95.22 wt% with an average of 90.00 wt% (Table 3). The average composition (and range in composition) (in wt%) of Pt-Ir-Fe-Ni grains is: Pt 12.73 (bdl–23.90), Ir 26.89 (11.51–40.12), Fe 24.90 (18.77–30.02), Ni 23.12 (9.52–52.71), S 0.02 (bdl–0.09), As 0.05 (bdl–0.16), Os 0.15 (bdl–0.54), Ru 0.46 (0.02–1.81), Rh 0.75 (0.14–1.80), Pd 0.03 (bdl–0.25), Fe 24.90 (18.77–30.02), Cu (n = 6) 0.71 (0.43–1.30), Co 0.23 (0.05–0.72), Si 0.24 (0.06–0.57), Al 0.12 (bdl–0.30), Mg 0.01 (bdl–0.04) and Sb 0.01 (bdl–0.10). The absence of significant amounts of S, As and Sb as well as preliminary Raman spectroscopy analyses (flat signals) suggest that Pt-Ir-Fe-Ni grains are alloys with variable compositions. To assess possible solid solutions, compositions were plotted as atomic proportions in ternary diagrams (Fig. 11). In the Ir-Ni-Fe ternary diagram, a constant Ir and Fe enrichment relative to

Ni is observed (Fig. 11a). Interestingly, our data suggest a linear trend from awaruite (Ni₃Fe) towards the Fe-dominated compositional field, previously defined as ‘hexaferrum’ (e.g. McDonald et al. 2010 and reference therein). However, some data points of the trend plot within the Ni-dominated compositional field of garutiite (McDonald et al. 2010). In the Pt-Ni-Fe ternary, no Pt enrichment is observed for high Ni compositions; hence, data points follow along the Pt baseline from awaruite towards Fe-dominated compositions (Fig. 11b). However, at a composition of approximately 60 at.% Fe, Pt enrichment is observed which supports a late-stage formation of Pt-dominated alloys within the limonite. The (Pt + Ir)-Ni-Fe ternary reveals a preferential composition close to (Pt, Ir)_{0.3}Ni_{0.25}Fe_{0.45} (Fig. 11c). Overall, a general Pt + Ir enrichment with concurrent loss of Ni + Fe is strongly supported by a clear inverse correlation (Fig. 12).

Crystallographic data of supergene Pt-Ir-Fe-Ni alloys

Grain selection

One representative Pt-Ir-Fe-Ni alloy of approximately 50 × 90 μm in diameter was separated from the heavy mineral concentrate and first investigated as a loose grain without polishing. Under the stereomicroscope, the grain shows a rounded shape and metallic luster (Fig. 13a). A detailed examination of the same grain via FE-SEM revealed that it consists of accumulations of Pt-Ir-Fe-Ni nanoparticles (Fig. 13b, c). EMP analyses gave an average composition of (Pt, Ir)_{0.28}Ni_{0.27}Fe_{0.45} for this grain. Moreover, BSE images of the polished grain show zones of bright and densely packed Pt-Ir-Fe-Ni nanoparticles as well as darker occurring zones with micro- and nanochannels indicative for the growing front (Fig. 13d-f).

Diffraction

The same grain was studied using a single-crystal x-ray diffractometer. The obtained diffraction pattern displayed characteristic concentric, well defined and homogeneous Debye rings, indicating that the grain is constituted by a randomly oriented polycrystalline assemblage (insert in Fig. 14). Integration of the intensity data at constant steps of 2θ gives a conventional one dimensional powder diffraction pattern (Fig. 14). A careful comparison with literature data for chemically related mineral phases revealed that the supergene Pt-Ir-Fe-Ni alloy has similar x-ray line intensities and observed d spacings as awaruite (Table 4). Neither similarities with hexaferrum nor garutiite were observed in terms of x-ray powder pattern. As a consequence, the neoformed Pt-Ir-Fe-Ni alloy most likely represents a new intermetallic member in the isometric system which crystallizes in the space group Fm3m. On this basis, x-ray powder pattern for the Pt-Ir-Fe-Ni alloy was indexed, leading to the refined unit cell dimensions: a=3.6403 (17) Å, V=48.240 (69) Å³, Z = 4. (Table 5).

DISCUSSION

Genesis of multistage PGE grains

It is widely accepted that primary PGM formed during the magmatic stage can be affected by subsequent weathering processes. For example, serpentinization is believed to lead to desulphurization of primary laurite and erlichmanite, thus causing a transformation into Ru-Os mineral phases with porous appearance which are frequently reported as Bsecondary PGM⁺ (Stockman and Hlava 1984; González-Jiménez et al. 2014 and references therein). Detailed investigation of several free grains of secondary PGM from the saprolitic horizon of Loma Peguera has shown that some exhibit well-preserved rims of Mg silicates as well as fine-grained intergrowths of nanoscale Ru-Os alloys with Mg silicates (see Fig. 7b–d in Aiglsperger et al. 2015). These observations suggest a close relationship between formation of secondary PGM and serpentinization. However, incorporated Mg silicates are not stable at higher levels in the lateritic profile (above the Mg discontinuity) which leads to weathering of Mg silicates and hence to formation of highly porous secondary PGM. It is proposed that their surface, characterized by a high specific area, serves as a natural catalyst promoting formation processes. With respect to multistage PGE grains, Ni-, Ir- and Fe - enriched fluids, believed to be mobilized during serpentinization and/or earlier stages of lateritization, have apparently crystallized on such secondary, porous Ru-Os-Fe minerals. Such grain associations were observed by Ahmed and Bevan (1981) who reported on the formation of Ir-rich (up to 10 at.%) awaruite on crystals of Ru-Os-Ir-Fe-Ni alloys during serpentinization. This is in good agreement with our quantitative data which show a clear solid solution trend between awaruite and Ir-rich Pt-Ir-Fe-Ni alloys (Fig. 12). In addition, Zhmodik et al. (2004) performed experiments on the iridium distribution in hydrothermally synthesized sulphides and found that a characteristic enrichment of Ir along the external surface of individual large crystals occurs. These authors concluded that this observation is explained by adsorption equilibrium. However, multistage PGE grains from the highest levels of the Ni-laterite show an overgrowth of Pt-dominated Pt-Ir-Fe-Ni alloys. This indicates that Pt mobilization and subsequent in situ neoformation occurs within the so-called critical zone, characterized by complex interactions of rock, soil, water, air, plants, organic acids and (micro-)organisms (Chorover et al. 2007). It is suggested that Pt (+Ir) are mobilized in the form of chloride complexes under low pH and high Eh conditions prevailing close to the surface of Ni-laterites (Bowles et al. 1994; Azaroual et al. 2001).

PGE nugget formation in Ni-laterites: from hypogene to supergene

The observed positive Pt anomaly in chondrite normalized patterns in the chromitite from the limonite, absent in the underlying chromitite from the saprolite (Fig. 3), together with the observations of Pt-bearing mineral overgrowths (Fig. 4) and complete replacement of secondary Ru-Os-Fe grains by supergene Pt-Ir-Fe-Ni alloys (Figs. 8, 9 and 10), are strong arguments that Pt-dominated PGE nugget formation in lateritic soils is possible. Laboratory experiments demonstrate bioreductive deposition of Pt nanoparticles on bacteria (e.g. Konishi et al. 2007). Hence, in situ neoformation of Pt-Ir-Fe-Ni alloys observed in the present study is thought to be linked to detoxifying biofilms within a porous matrix of secondary Fe oxide(s). Although conditions and processes favouring biogenic growth of alloys in Ni-laterites are subjects of ongoing research, it can be speculated that enzymes play a key role in PGE biomineralization at the nanoscale (Sharma et al. 2013). Supergene processes have been successfully simulated in a laboratory model for in vitro ‘growth’ of millimetresized gold grains (Shuster and Southam 2014) which reveal similar textures as unpolished Pt-Ir-Fe-Ni grains of this study (Fig. 10i). However, Brugger et al. (2013) investigated the contrasting behaviour of platinum and gold in surface environments and concluded that Au has a higher cell-toxicity compared to Pt-complexes, resulting in Au-detoxifying biofilms and subsequent formation of spheroidal nanoparticles. Such features were not observed for Pt and can be explained by its lower toxicity. However, Le et al. (2006) assessed bioleaching of weathered saprolite nickel ore by using heavy metal tolerant fungi (*Aspergillus foetidus*) and observed that the presence of multi-metals (e.g. Ni, Fe, Co, Al, Cr, Cu, Mg, Mn, Zn) led to greater toxic response to the growth behaviour of the microorganism relative to single metals. This could explain a sufficient toxicity for the formation of Pt (+Ir)-detoxifying biofilms in the case of Ni-laterites, promoting in situ Pt-Ir-Fe-Ni alloy neoformation. Our observations also indicate a close spatial relationship between hypogene (Os- and Ru-dominated) and supergene PGM (Pt- and Ir-dominated) (Fig. 8). Continuous precipitation of nano-scaled Pt-Ir-Fe-Ni alloys within and around porous secondary

PGM leads to porosity reduction, replacement of host minerals (Fig. 9) and ultimately growing of densely packed, mechanically stable Pt-Ir-Fe-Ni alloys (Fig. 13). It is clear that only these grains, having a cubic symmetry (Table 4), are suitable for subsequent transportation and deposition in e.g. stream sediments.

In summary, Fig. 15 shows a simplified model for the proposed formation of multistage PGE grains together with examples of representative PGM at different (trans-)formation stages: (i) formation of primary PGM included in chromian spinel at the magmatic stage; (ii) formation of secondary PGM due to desulphurization of primary PGM during serpentinization (involving Mg silicates); (iii) neoformation of Ir-rich Fe-Ni alloys (awaruite?) on the surface of highly porous secondary PGM during serpentinization and/or at the early stages of lateritization; (iv) continuous neoformation of Pt-Ir-Fe-Ni nanoparticles around (and within) secondary PGM and layers of Ir-rich Fe-Ni alloys, close to the surface at the late stages of lateritization, resulting in situ growth of densely packed Pt-Ir-Fe-Ni nuggets (Fig. 16).

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CONCLUSIONS

Considering the constantly growing number of experimental laboratory studies confirming that PGE are mobilized and can re-crystallize in low-temperature environments, surprisingly little mineralogical evidence from field sites is currently available. Hence, multistage PGE grains found in the uppermost levels of Ni-laterites are good objects to investigate PGM (trans-) formations from hypogene to supergene environments.

In this work, we present evidence suggesting that (i) in situ neoformation of Pt-Ir-Fe-Ni alloys occurs in Ni-laterites and that (ii) accumulation of most likely biogenically mediated Pt-Ir-Fe-Ni nanoparticles can result in nugget formation of cubic symmetry.

Whereas strong evidence for solely hypogene nugget formation may exist in other environments, the discovery of multistage PGE grains in Ni-laterites suggest that evidence for hypogene and supergene processes can also occur closely linked to each other.

ACKNOWLEDGEMENTS

This research has been financially supported by FEDER Funds, the Spanish projects CGL2009-10924, CGL2012- 36263 and CGL2015-65824 and the Catalan project 2014-SGR-1661 as well as by a PhD grant to TA sponsored by the Ministerio de Economía y Competitividad (Spain). The authors gratefully acknowledge the help and hospitality extended by the staff of Falcondo mine (Falcondo Glencore). Excellent technical support during EPMA sessions by Xavier Llovet and during FE-SEM sessions by Eva Prats at the Serveis Científics i Tecnològics (University of Barcelona) is highly appreciated. Louis Cabri and Vladimir Rudashevsky are greatly thanked for their help during installation of the HS-11 laboratory in Barcelona. We acknowledge the critical comments of three anonymous reviewers and the help of the editors Prof. Maier and Prof. Lehmann.

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Legends to figures

Figure. 1. a The location of the Loma Caribe peridotite and orthophotograph of the Falcondo mining area highlighting the Loma Larga and Loma Peguera ore deposits. b Simplified geological map of the central section of the Loma Caribe peridotite (modified from Bowin 1966; Escuder-Viruete et al. 2007)

Figure. 2 Idealized Ni-laterite soil profile from the Falcondo mining area and field observations of PGE-rich chromitites within saprolite (beneath the Mg discontinuity) and limonite (above the Mg discontinuity)

Figure. 3 Comparison of chondrite normalized PGE patterns of chromitites included in saprolite and limonite showing a clear positive Pt anomaly for the chromitite included in limonite. Normalization values from Naldrett and Duke (1980)

Figure. 4 Secondary electron image of a multistage PGE grain with three characteristic stages of formation (from early to late): (i) Ru- and Os-rich, (ii) Ir-rich, and (iii) Pt-rich.

Figure. 5 EMP analytical profile of relevant elements through the multistage PGE grain of Fig. 4. Note the positive correlation of Fe and Pt through the formation sequence. The neoformed Pt-rich layer appears dark in the reflected light microphotograph at the bottom of the figure.

Figure. 6 Element distribution maps of the multistage PGE grain of Fig. 4. Note the zonation of Ru, Os, Fe and Ir in the lower part of the grain, the visual correlation of Fe and Ni with Pt and Ir enrichment towards the top as well as micron-sized Ru phases at the boundary between Ir-Fe-Ni-(Pt) and Pt-(Ir) sequences

Figure. 7 a Microphotograph of a well-preserved multistage PGE grain obtained by reflected light microscopy showing Os-Ru-rich alloy with a purple appearance, a white band of Ir-rich alloy and white spots of Pt- and Ir-rich nanoparticle accumulations within a reddish matrix of secondary Fe-oxide(s). Note that the microprobe electron beam has left brownish marks on the grain surface. b BSE image of the same grain. c FE-SEM BSE close-up image showing Os-Ru-Fe alloy, Ir-rich layer and Pt-Ir-Fe-Ni nanoparticles. Note that Pt-Ir-Fe-Ni nanoparticles are accumulating around pores (black) within secondary Fe-oxide(s) indicating a close relationship between fluid infill and in situ PGM crystallization

Figure. 8 Element distribution maps of the multistage PGE grain of Fig. 7. Note the advanced stage of supergene Pt incorporation into the secondary PGM (replacement of hypogene PGM by supergene PGM)

Figure. 9 a BSE microphotograph of an unpolished multistage PGE grain showing complete covering of Pt-Ir-Fe-Ni nanoparticles. b FE-SEM BSE close - up image revealing micro- and nanochannels closely linked to Pt-Ir-Fe-Ni nanoparticles. c BSE microphotograph of the same, but polished multistage PGE grain (a) containing a remnant of secondary Ru-Os-Fe alloy with porous appearance in its central part. d FE-SEM BSE close – up image showing the central part of the grain with surrounding Pt-Ir-Fe-Ni nanoparticles within secondary Fe-oxide(s)

Figure. 10 a–h FE-SEM BSE images of characteristic grains of supergene Pt-Ir-Fe-Ni formed by agglutination of nanoparticles. i FE-SEM secondary electron image of one unpolished supergene Pt-Ir-Fe-Ni grain

Figure. 11 Ternary diagrams showing chemical variations for supergene Pt-Ir-Fe-Ni grains. a In the system Ir-Ni-Fe, the data plots suggest Ir and Fe incorporation in awaruite (solid solution). b In the system Pt-Ni-Fe, the data plots suggest Pt incorporation at approx. 60 at.% Fe whereas no correlation with awaruite is observed. c In the system (Pt + Ir)-Ni-Fe a preference for a composition close to (Pt, Ir)_{0.3}Ni_{0.25}Fe_{0.45} is noted

Figure. 12 Inverse correlation of Ni + Fe vs. Pt + Ir suggesting a solid solution for supergene Pt-Ir-Fe-Ni grains with awaruite

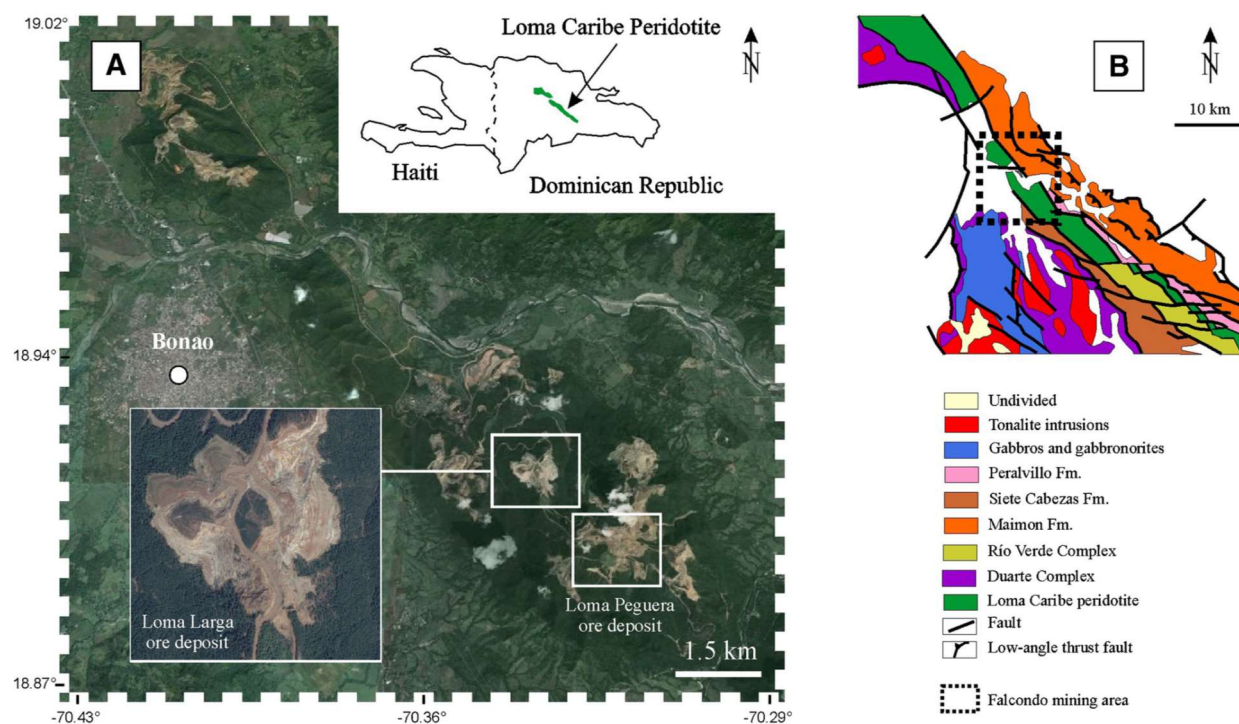
Figure. 13 Observations of the Pt-Ir-Fe-Ni grain selected for XRD analyses. a Stereomicroscope image of the unpolished grain showing metallic luster. b FE-SEM BSE image of the unpolished grain. c FE-SEM BSE close-up image showing accumulations of Pt-Ir-Fe-Ni nanoparticles d FE-SEM BSE image of the polished grain. e FE-SEM BSE close-up image showing densely packed accumulations of Pt-Ir-Fe-Ni nanoparticles. f FE-SEM BSE close-up image showing the growing front with characteristic nano- and microchannels

Figure. 14 Rietveld refinement of the obtained one dimensional conventional diffractogram (TOPAS) and resulting XRD pattern for the Pt-Ir-Fe-Ni alloy. Black observed; red total calculated profile (including background); blue calculated profile for the crystalline phase; grey difference between observed and calculated. Insert shows Debye rings for the Pt-Ir-Fe-Ni alloy, observed on the two-dimensional detector

Figure. 15 A genetic model for the formation of multistage PGE grains: Top row of images (denoted by capital letters) shows idealized cartoons, whereas bottom row of images (denoted by lower case letters) shows examples of actual PGM in the size range of 10-50 μm . A, a Primary PGM included in chromian spinel. B, b Serpentinization and subsequent formation of secondary Ru-Os alloys (bright) with a porous appearance intergrown with Mg silicates (dark). C, c Grain liberation during serpentinization and/or within the saprolite and subsequent formation of Ir-rich Fe-Ni alloys around secondary, highly porous Ru-Os-Fe alloys; D, d Neoformation of Pt-Ir-Fe-Ni nanoparticles in situ within limonite close to the surface around and within secondary Ru-Os-Fe alloys and layers of Ir-Fe-Ni alloys ('growing of PGE nugget')

Figure. 16 BSE image of a larger Pt-Ir-Fe-Ni grain (approximately $50 \times 30 \mu\text{m}$ in diameter). General porosity reduction (e.g. upper right part of the grain) due to particle agglutination

FIGURE 1



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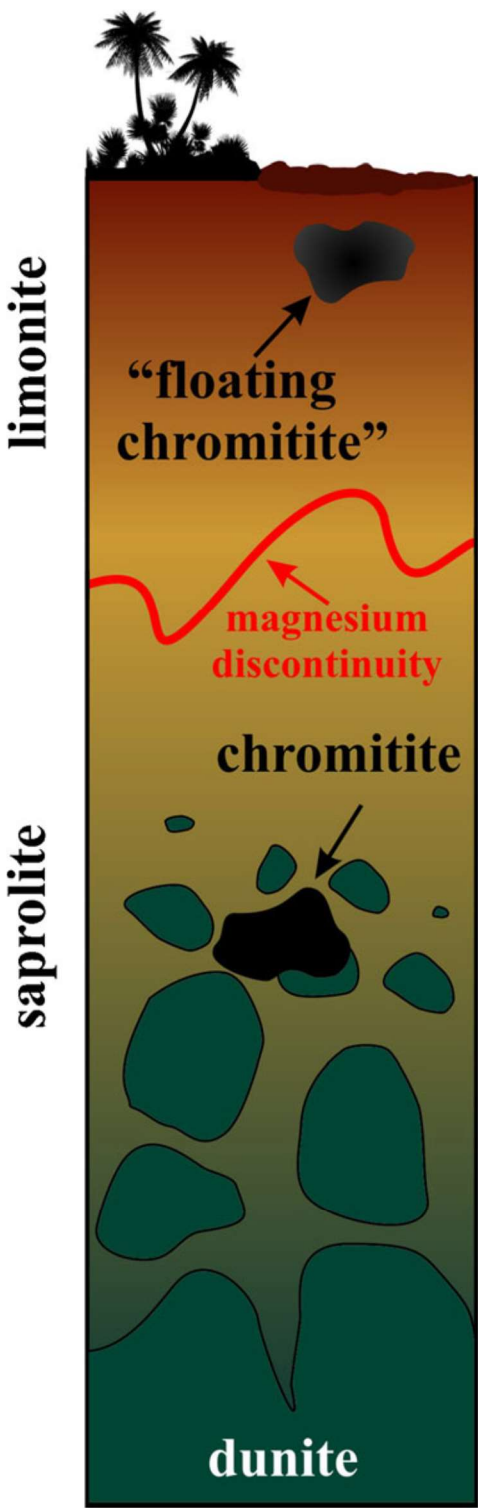
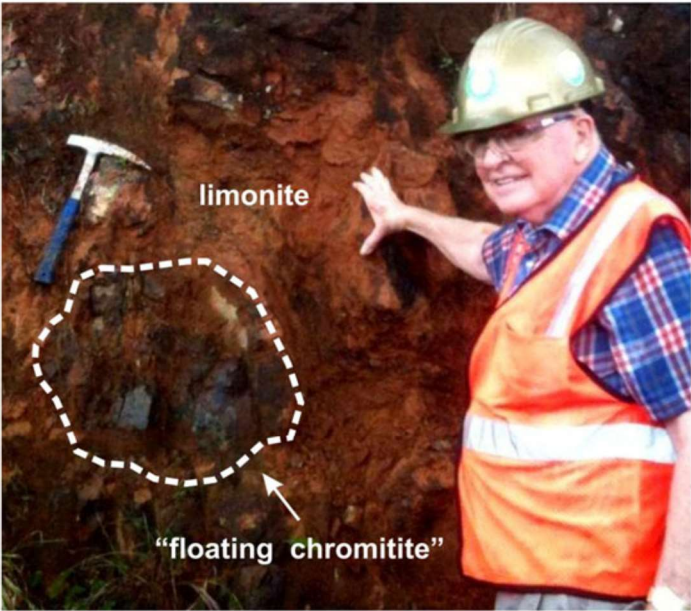
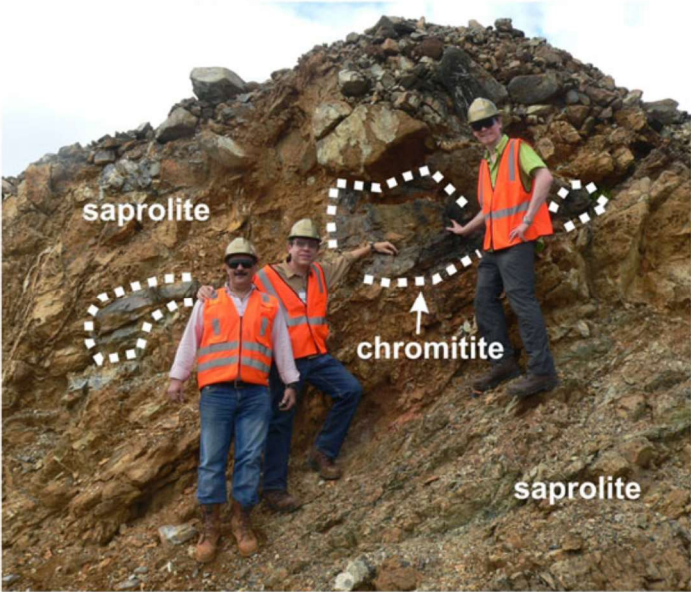


FIGURE 2

Loma Larga



Loma Peguera



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FIGURE 3

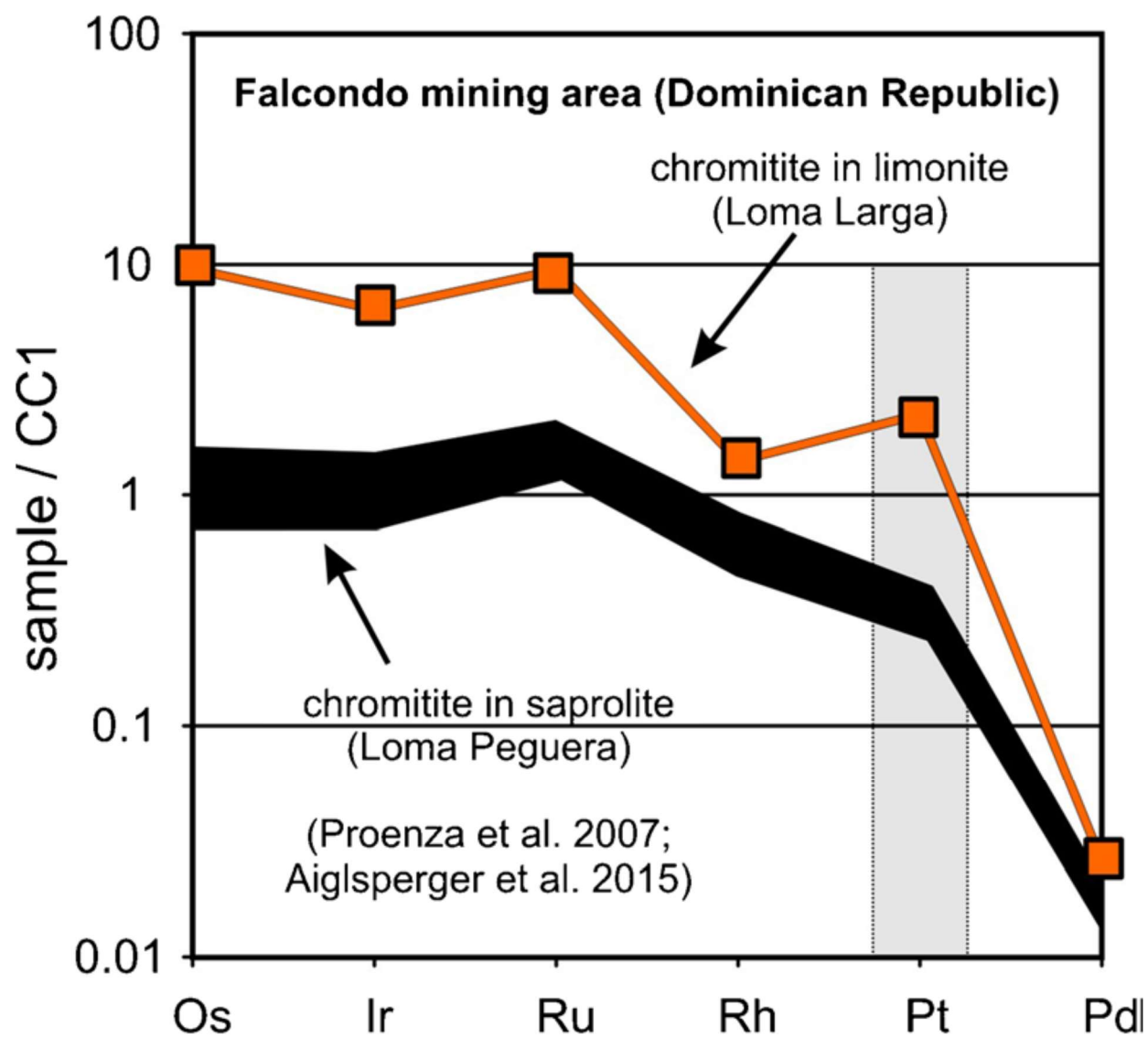


FIGURE 4

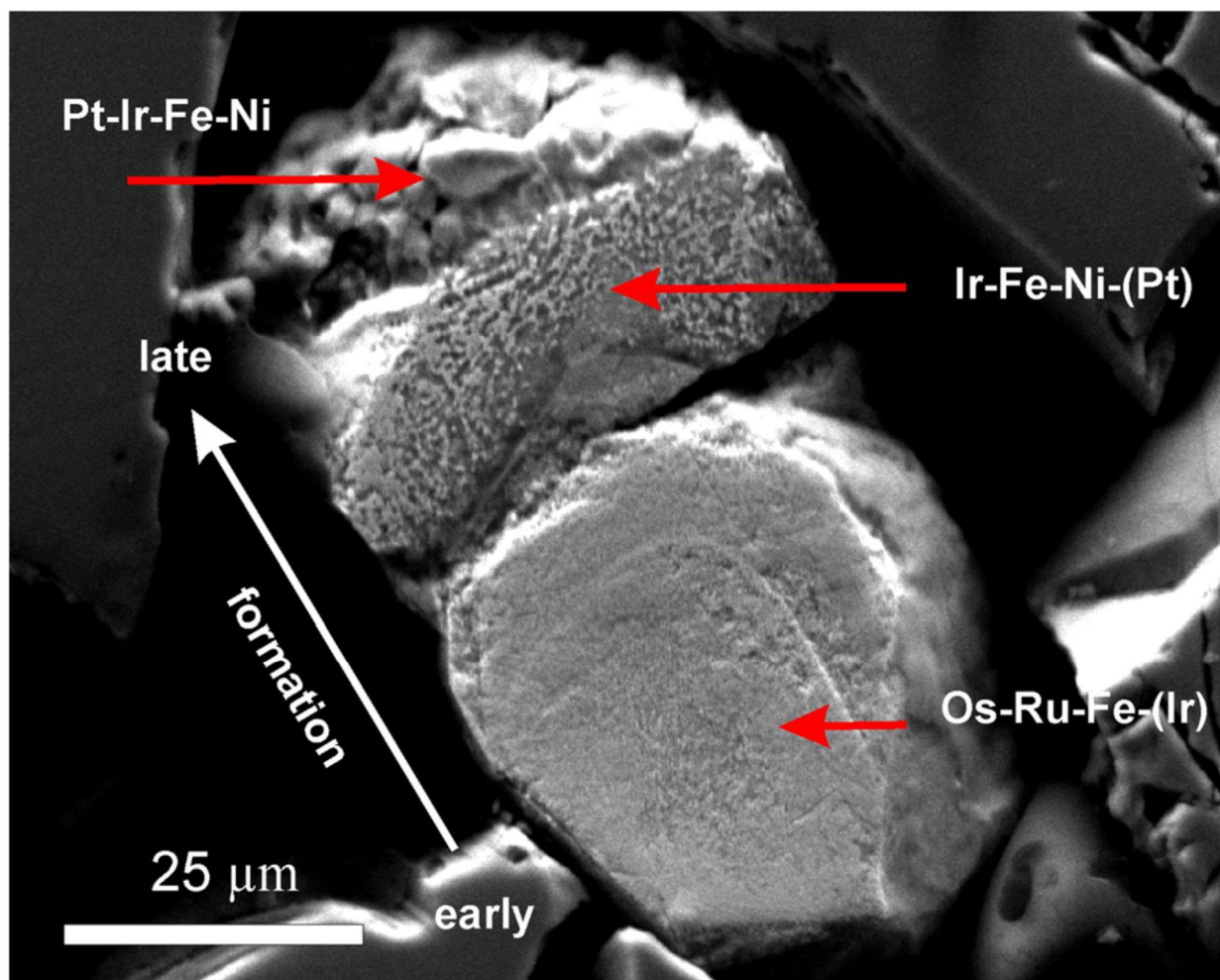
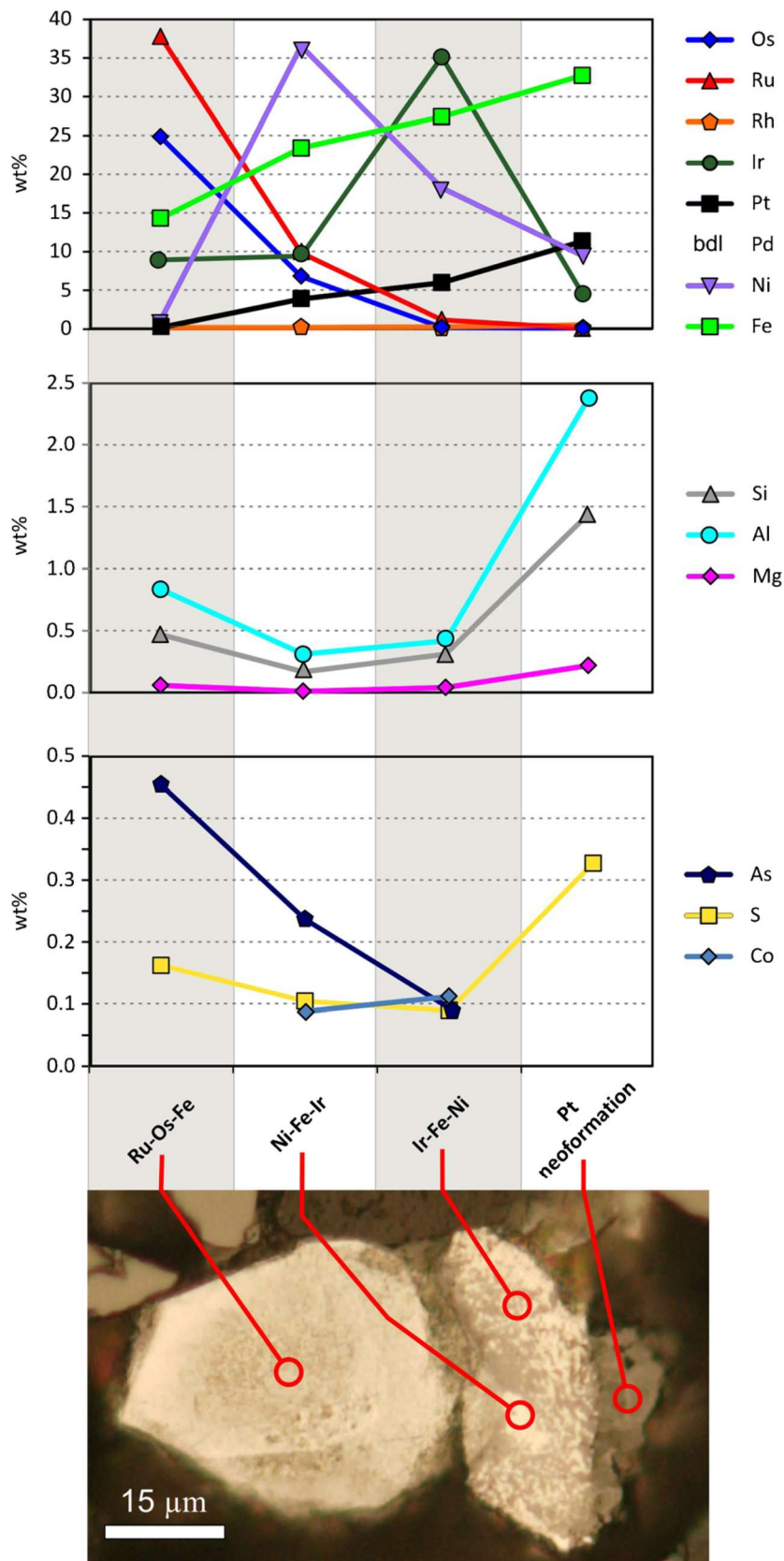


FIGURE 5.



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FIGURE 6.

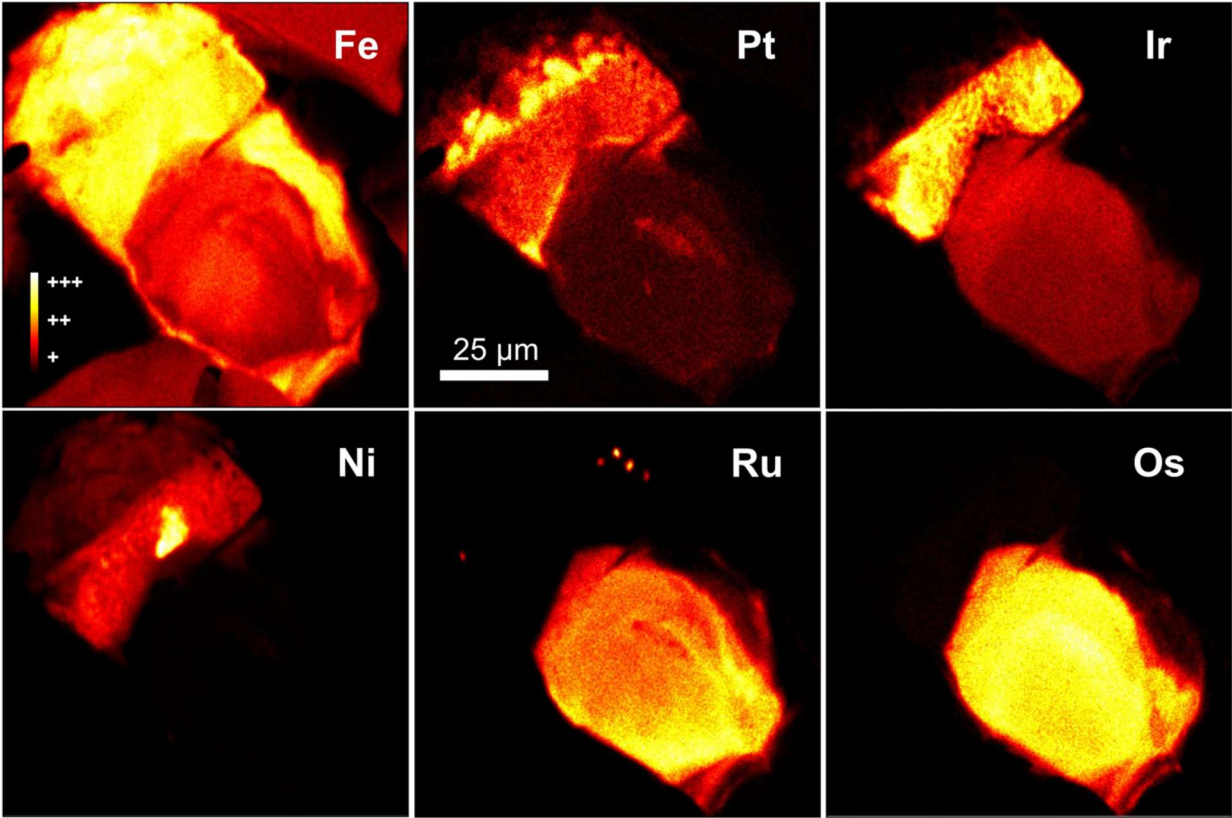


FIGURE 7.

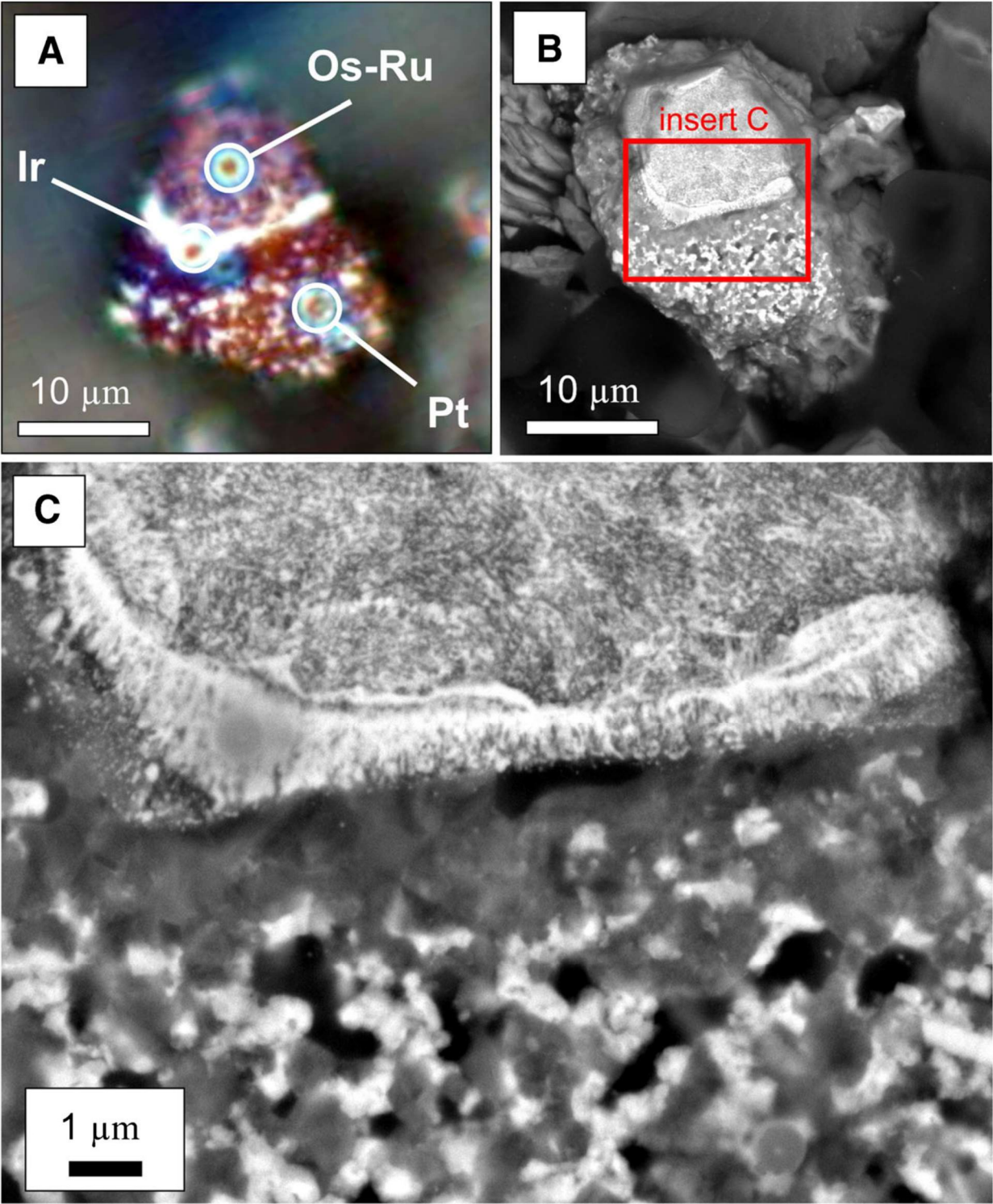


FIGURE 8.

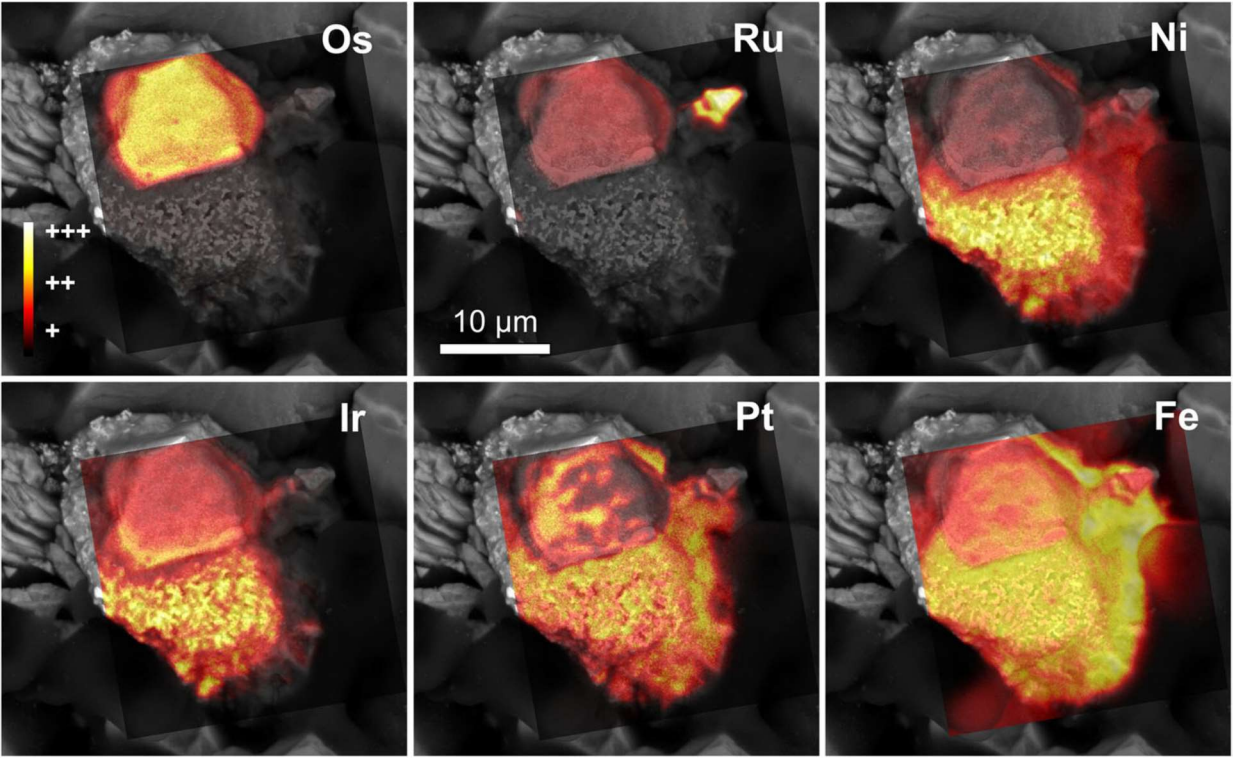
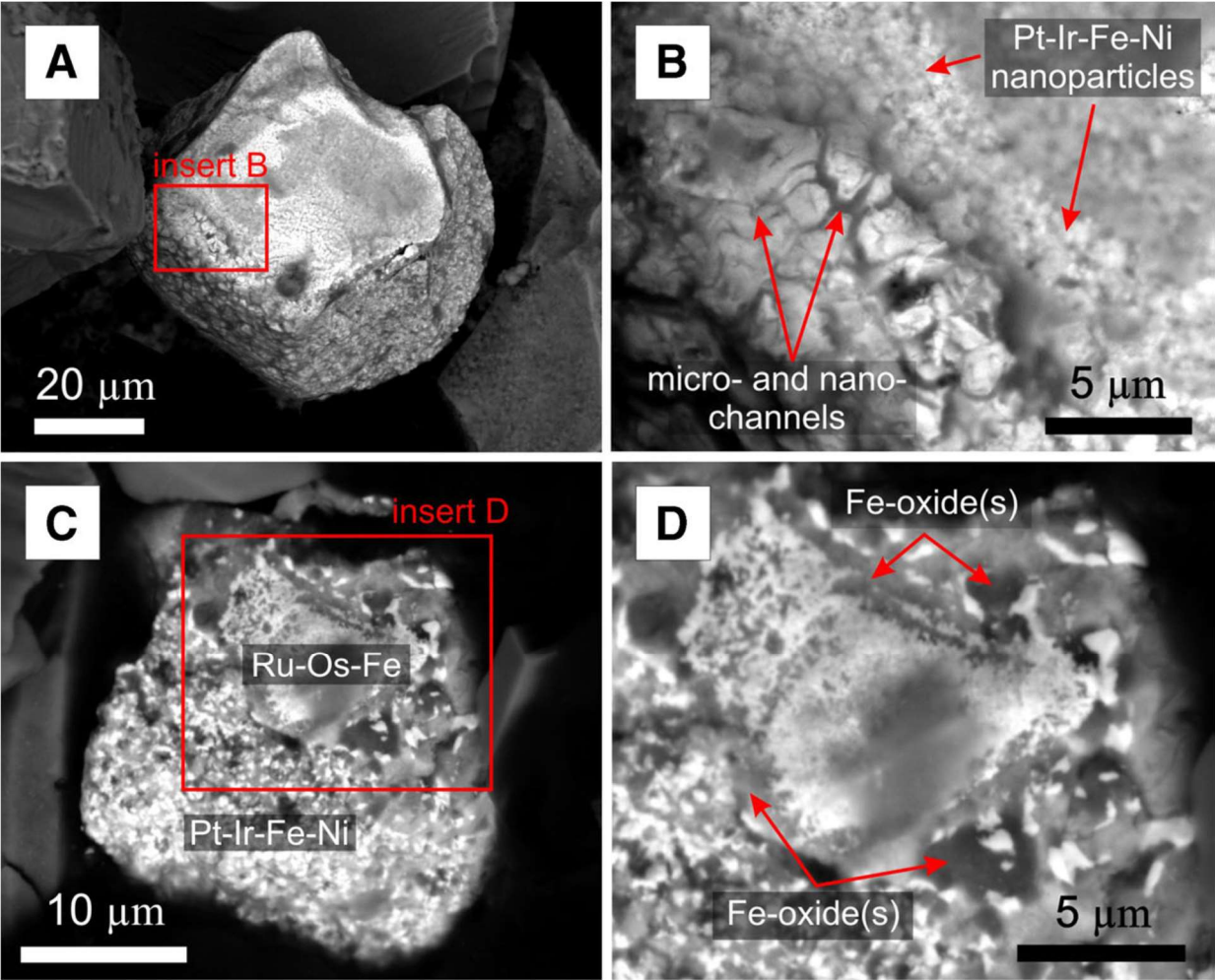


FIGURE 9.

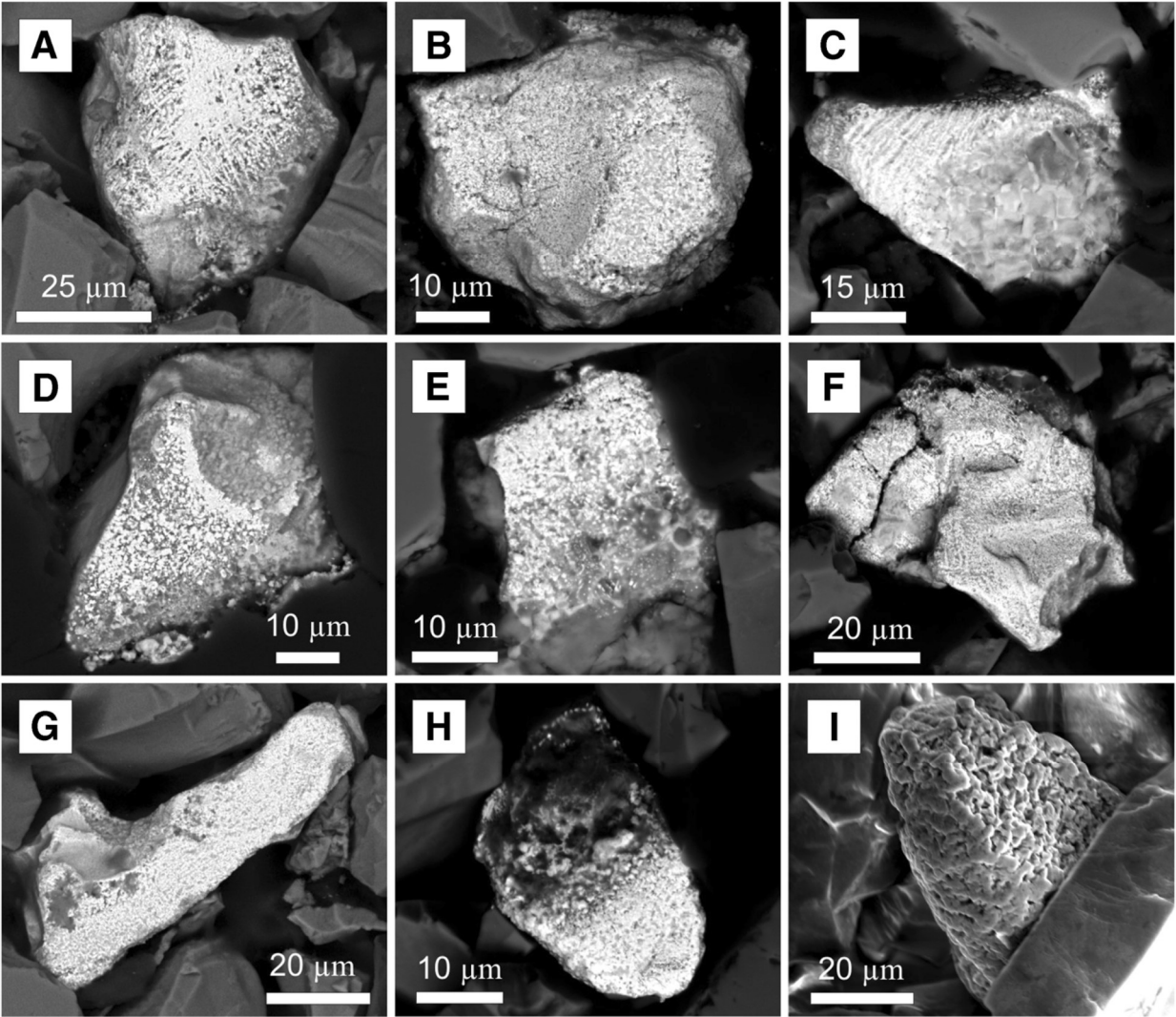


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FIGURE 10.

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FIGURE 11.

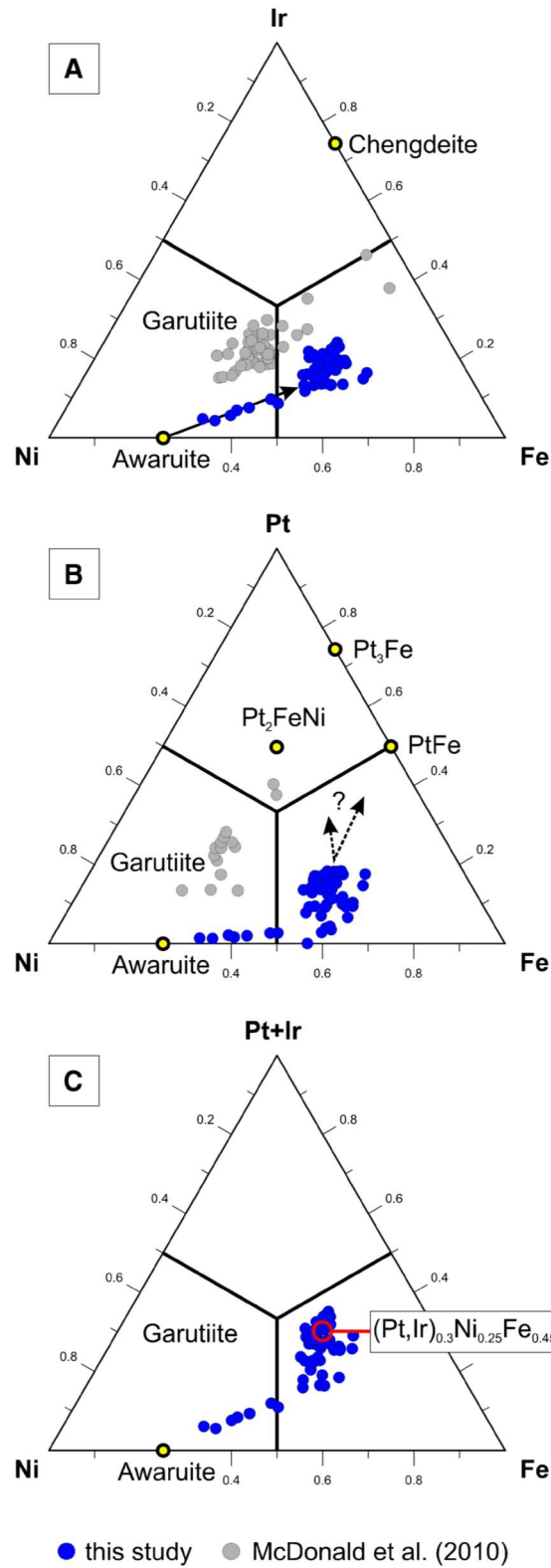


FIGURE 12.

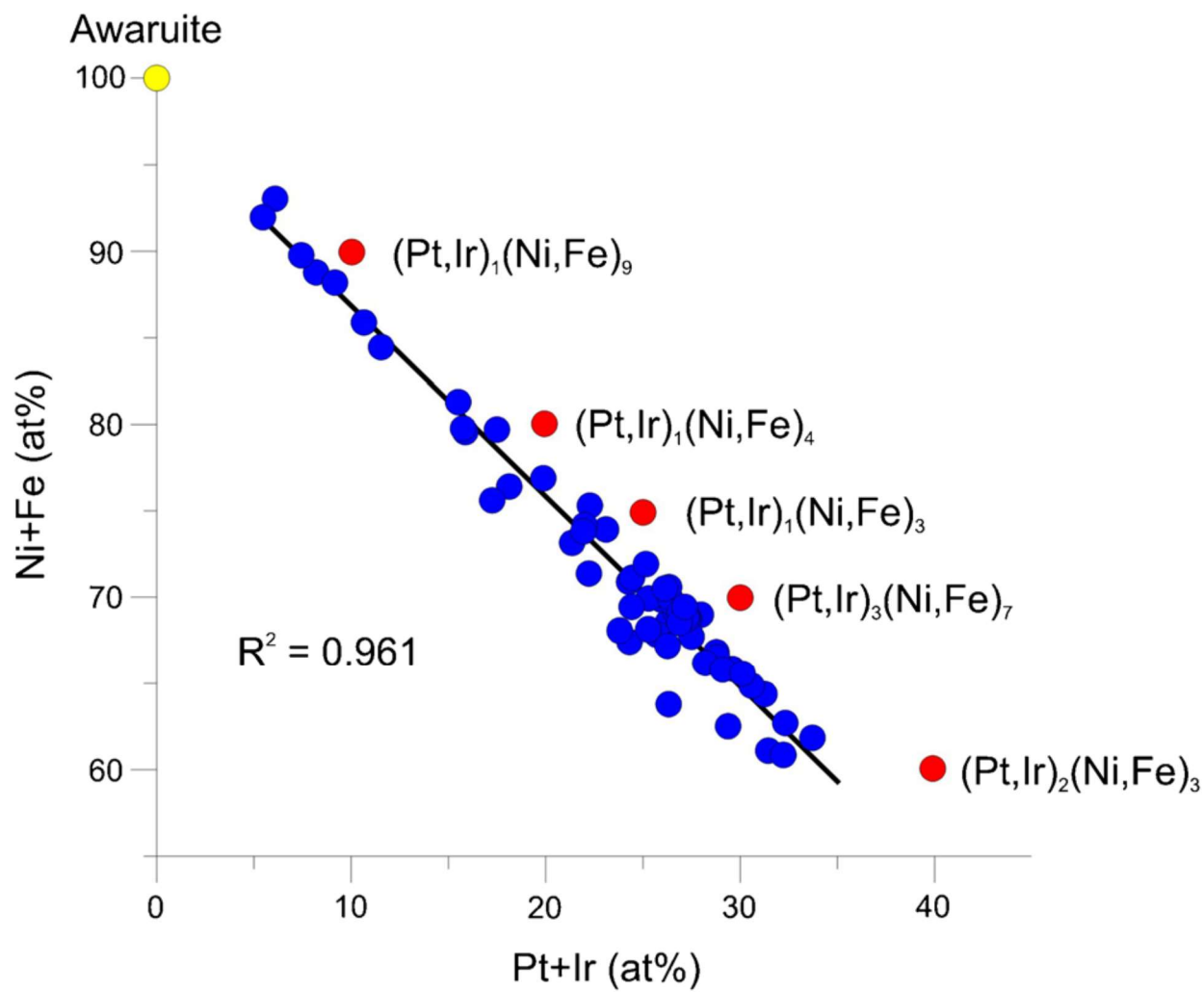


FIGURE 13.

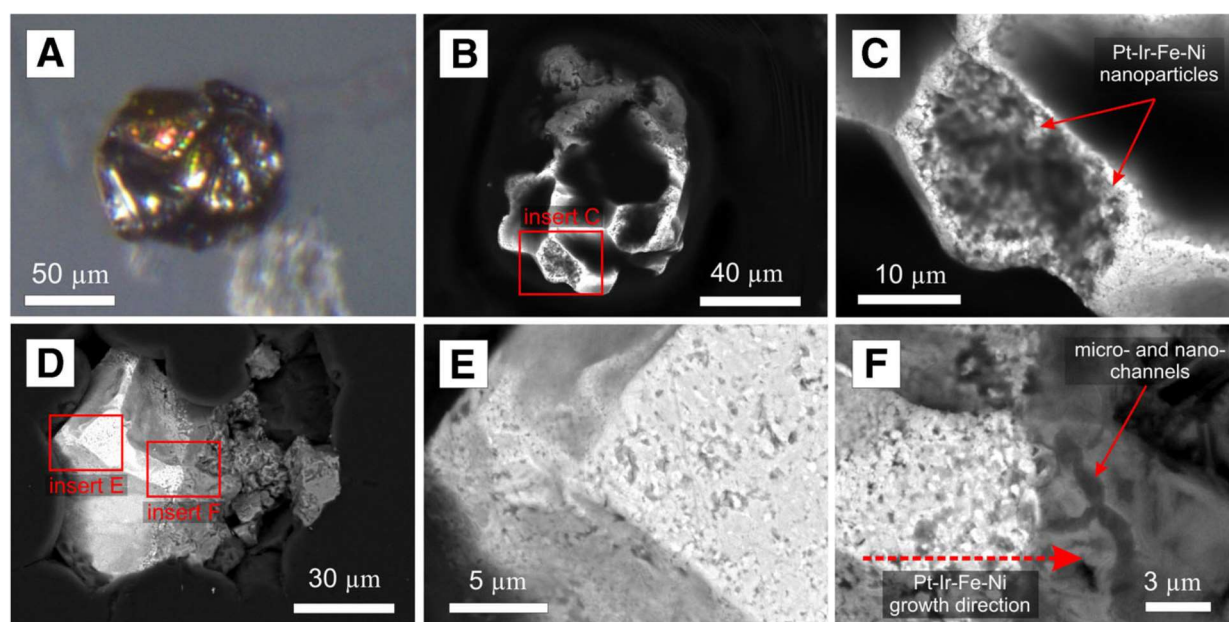


FIGURE 14.

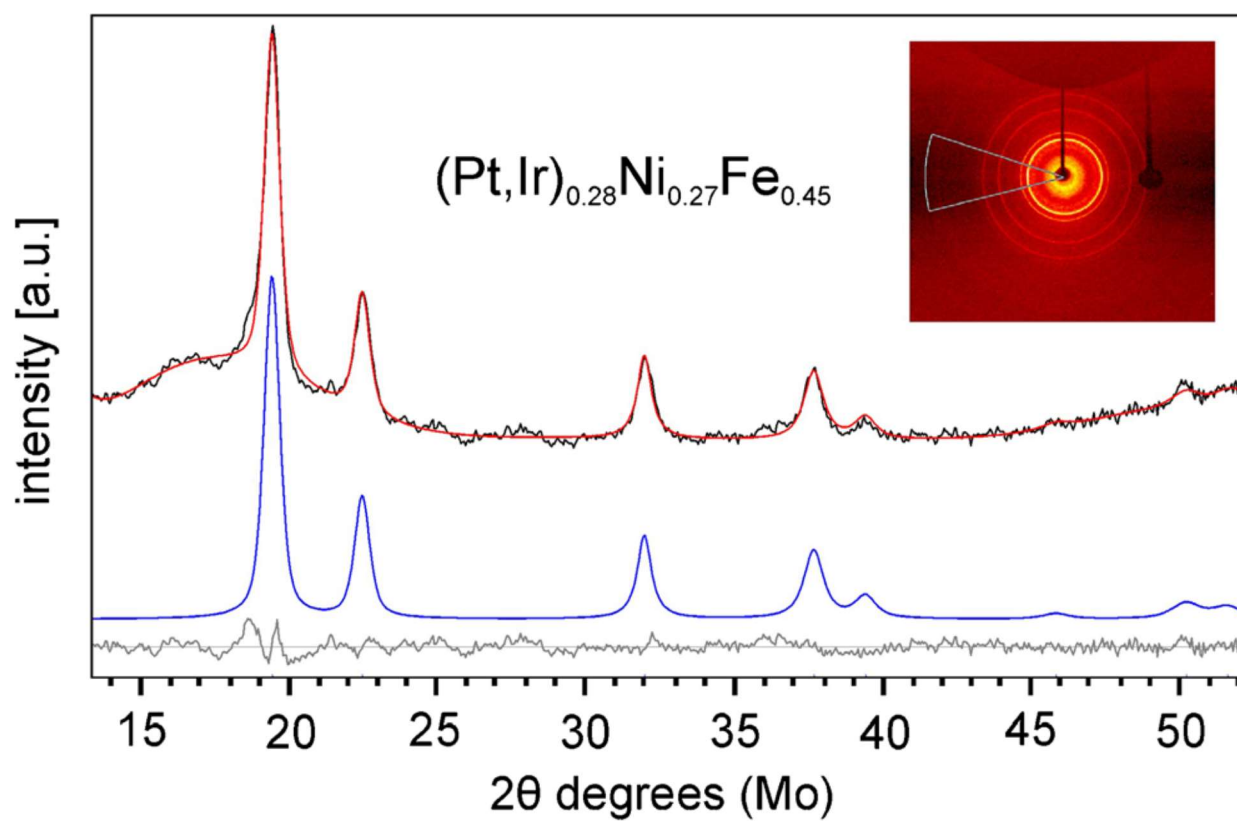


FIGURE 15.

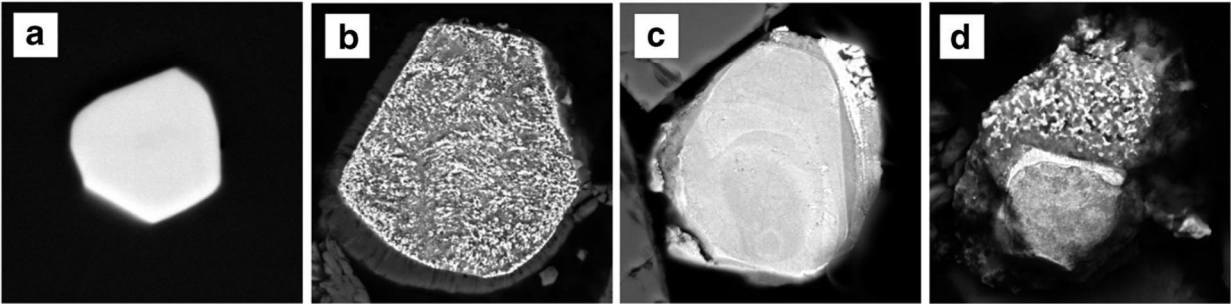
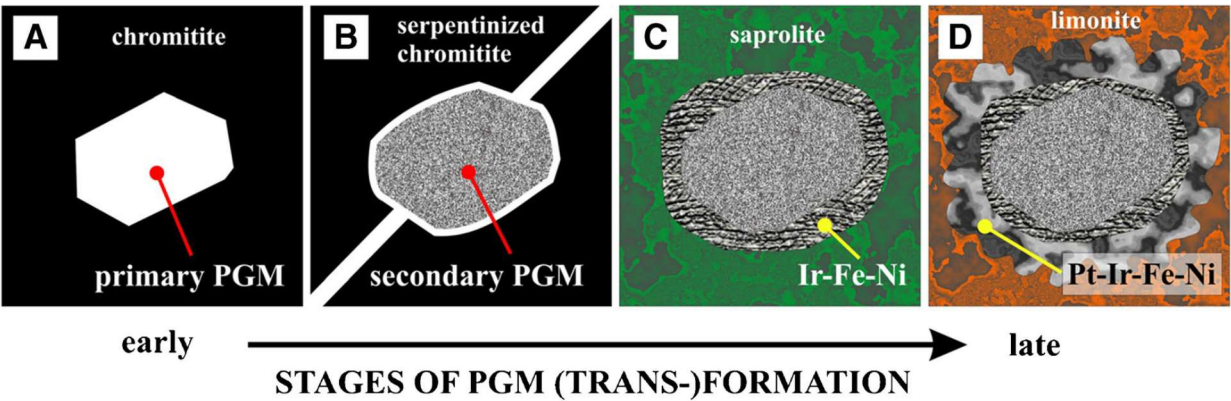


FIGURE 16.

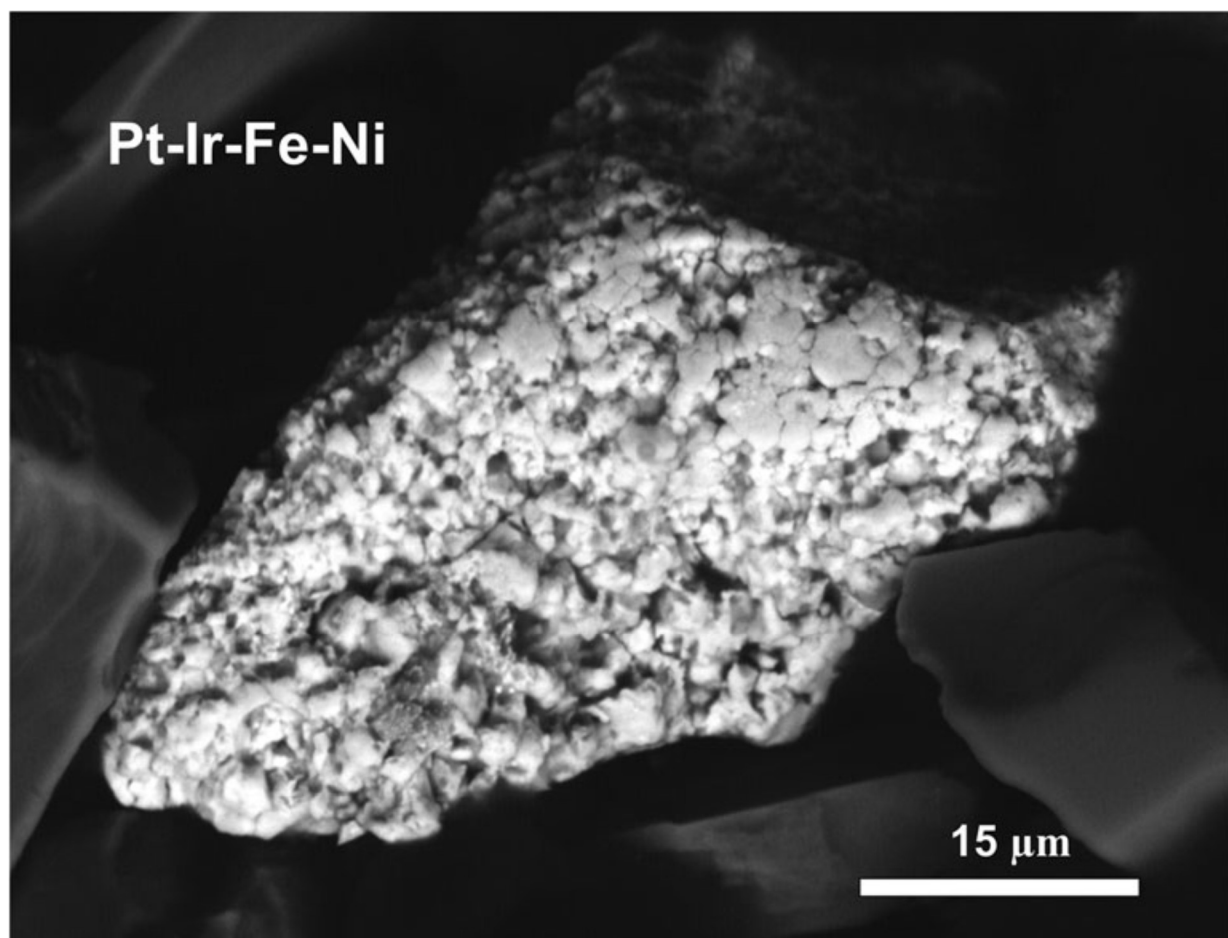


Table 1 Comparison of the whole rock PGE geochemistry of chromitite included in saprolite from Loma Peguera (Aiglsperger et al. 2015) and chromitite included in limonite from Loma Larga (this study)

[ppb]	Loma Peguera Chromitite Saprolite	Loma Larga Chromitite Limonite
Os	812	4945
Ir	802	3455
Ru	1396	6536
Rh	152	281
Pt	408	2282
Pd	8	14
PGE	3578	17,513
Pt/Pd	51	163
Pt/Ir	0.51	0.66
Pt/Rh	2.68	8.12
Pt/Ru	0.29	0.35
Pt/Os	0.50	0.46
IPGE	3010	14,936
PPGE	568	2577
IPGE/PPGE	5.3	5.8

Table 2 EMP analyses of the analysed points displayed in Fig. 5. The low totals result from the fine-grained nature of grains and/or high porosities of surfaces

[wt%]	Ru-Os-Fe	Ni-Fe-Ir	Ir-Fe-Ni	Pt neoformation
Os	24.83	6.81	0.19	0.07
Ru	37.75	9.87	1.17	0.10
Ir	8.94	9.44	35.14	4.62
Rh	0.20	0.18	0.26	0.50
Pt	0.20	3.90	5.99	11.34
Pd	bdl	bdl	bdl	bdl
S	0.16	0.10	0.09	0.33
As	0.45	0.24	0.09	bdl
Fe	14.32	23.39	27.42	32.74
Ni	1.20	36.54	18.25	9.50
Co	bdl	0.09	0.11	bdl
Sb	bdl	bdl	bdl	bdl
Mg	0.06	0.01	0.04	0.22
Si	0.47	0.17	0.31	1.44
Al	0.83	0.31	0.42	2.37
Total	89.41	91.04	89.48	63.21

Table 3 Selected results of EMP analyses of characteristic Pt-Ir-Fe-Ni alloys
Composition of non formed Pt-Ir-Fe-Ni alloys analysed by Electron Microprobe

	wt %	As	Os	Ir	Ru	Rh	Pt	Pd	Fe	Ni	Cu	Co	Si	Al	Mg	Sb	Total
LL_PGM1_2	0.03	0.09	0.13	31.12	1.81	1.58	11.26	bd	25.41	17.44	n.a.	0.16	0.29	0.19	0.01	0.02	89.53
LL_PGM3_1	0.03	bd	0.23	32.26	0.26	1.80	19.66	bd	19.68	14.41	n.a.	0.07	0.33	0.14	bd	bd	88.86
LL_PGM4_1	0.09	bd	bd	28.33	0.06	0.30	22.82	bd	19.09	11.90	n.a.	0.05	0.57	0.22	0.03	bd	83.45
LL_PGM4_2	0.02	bd	0.13	30.00	0.06	0.30	20.70	bd	22.58	15.04	n.a.	0.08	0.53	0.30	0.04	bd	89.77
LL_PGM4_5	0.02	bd	bd	29.04	0.08	0.33	15.84	bd	25.39	19.41	n.a.	0.08	0.30	0.22	bd	bd	90.71
LL_PGM5_4	0.02	0.06	0.16	32.80	0.20	1.34	17.34	bd	24.38	14.47	n.a.	0.28	0.27	0.13	0.02	bd	91.48
LL_PGM6_2	bd	bd	bd	32.63	0.24	1.56	14.37	0.03	26.43	13.80	n.a.	0.32	0.32	0.22	0.03	bd	89.94
LL_PGM7_1	0.01	0.08	0.54	13.06	0.16	0.18	3.81	bd	24.48	52.71	n.a.	0.13	0.06	0.02	bd	bd	95.22
LL_PGM7_2	0.04	0.16	0.20	40.12	1.57	0.28	4.55	0.04	26.28	18.30	n.a.	0.13	0.21	0.17	0.04	bd	92.08
LL_PGM9_1	bd	0.13	0.43	34.11	1.76	0.14	bd	0.10	29.61	23.74	0.45	0.14	0.07	bd	bd	0.10	90.77
LL_PGM11_1	bd	bd	bd	30.57	0.02	0.41	21.97	0.06	18.77	9.52	0.76	0.09	0.27	0.17	0.02	bd	82.63
LL_PGM12_3	0.05	bd	bd	14.27	0.33	0.38	5.38	bd	26.87	43.92	1.30	0.27	0.08	bd	bd	bd	92.85
LL_PGM14_1	bd	bd	bd	23.85	0.10	0.59	23.90	bd	28.45	11.48	0.83	0.26	0.07	bd	bd	bd	89.53
LL_PGM15_2	0.01	0.08	bd	19.68	0.14	1.26	5.93	0.25	30.02	31.26	0.43	0.72	0.10	0.08	bd	bd	89.96
LL_PGM15_3	0.03	0.10	0.47	11.51	0.09	0.79	3.48	bd	26.07	49.37	0.49	0.68	0.07	bd	bd	bd	93.14
Max.	0.09	0.16	0.54	40.12	1.81	1.80	23.90	0.25	30.02	52.71	1.30	0.72	0.57	0.30	0.04	0.10	95.22
Min.	bd	bd	bd	11.51	0.02	0.14	bd	bd	18.77	9.52	0.43	0.05	0.06	bd	bd	bd	82.63
Avg.	0.02	0.05	0.15	26.89	0.46	0.75	12.73	0.03	24.90	23.12	0.71	0.23	0.24	0.12	0.01	0.01	90.00
LL_PGM1_2	0.08	0.12	0.07	15.74	1.74	1.49	5.61	0.00	44.25	28.90	n.a.	0.26	0.99	0.69	0.05	Sb	
LL_PGM3_1	0.09	0.00	0.13	18.49	0.29	1.93	11.10	0.00	38.82	27.04	n.a.	0.12	1.30	0.58	0.00	0.00	
LL_PGM4_1	0.33	0.00	0.00	17.42	0.07	0.34	13.83	0.00	40.41	23.97	n.a.	0.09	2.39	0.98	0.12	0.00	
LL_PGM4_2	0.06	0.00	0.07	16.25	0.06	0.30	11.05	0.00	42.10	26.68	n.a.	0.14	1.97	1.17	0.16	0.00	
LL_PGM4_5	0.07	0.00	0.00	14.49	0.08	0.31	7.79	0.00	43.59	31.71	n.a.	0.13	1.02	0.79	0.00	0.00	
LL_PGM5_4	0.05	0.09	0.09	17.41	0.20	1.33	9.07	0.00	44.54	25.15	n.a.	0.49	0.97	0.51	0.10	0.00	
LL_PGM6_2	0.00	0.00	0.00	17.04	0.24	1.52	7.40	0.02	47.52	23.61	n.a.	0.54	1.14	0.82	0.11	0.00	
LL_PGM7_1	0.03	0.07	0.20	4.73	0.11	0.12	1.36	0.00	30.52	62.52	n.a.	0.15	0.14	0.04	0.00	0.00	
LL_PGM7_2	0.11	0.21	0.10	19.79	1.47	0.26	2.21	0.04	44.61	29.56	n.a.	0.20	0.71	0.58	0.16	0.00	
LL_PGM9_1	0.00	0.15	0.20	15.43	1.51	0.12	0.00	0.08	46.12	35.18	0.61	0.21	0.21	0.00	0.00	0.07	
LL_PGM11_1	0.00	0.00	0.00	19.74	0.02	0.50	13.98	0.07	41.71	20.13	1.49	0.19	1.19	0.78	0.11	0.00	
LL_PGM12_3	0.11	0.00	0.00	5.42	0.24	0.27	2.01	0.00	35.13	54.64	1.49	0.33	0.21	0.00	0.00	0.00	
LL_PGM14_1	0.00	0.00	0.00	12.66	0.10	0.59	12.50	0.00	51.96	19.95	1.33	0.45	0.26	0.00	0.00	0.00	
LL_PGM15_2	0.02	0.08	0.00	8.22	0.11	0.98	2.44	0.19	43.14	42.74	0.54	0.98	0.29	0.25	0.00	0.00	
LL_PGM15_3	0.07	0.09	0.17	4.21	0.07	0.54	1.25	0.00	32.83	59.15	0.54	0.81	0.17	0.00	0.00	0.00	
Max.	0.33	0.21	0.20	19.79	1.74	1.93	13.98	0.19	51.96	62.52	1.49	0.98	2.39	1.17	0.16	0.07	
Min.	0.00	0.00	0.00	4.21	0.02	0.12	0.07	0.00	30.52	19.95	0.54	0.09	0.14	0.00	0.00	0.00	
Avg.	0.07	0.05	0.07	13.80	0.42	0.71	6.77	0.03	41.82	34.06	1.00	0.34	0.86	0.48	0.05	0.01	

729 **Table 4** Powder x-ray data for the Pt-Ir-Fe-Ni alloy and comparison with chemically related phases
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Pt-Ir-Fe-Ni alloy			Awaruite ^a			Isoferroplatinum ^b			Ferronickelplatinum ^c			Garutite ^d		
(Pt ₁ Ir) _{0.25} Ni _{0.27} Fe _{0.45} Fm3m			PDF 38-419 (Ni ₃ Fe) Pm3m			PDF 29-1423 (Pt ₃ Fe) Pm3m			PDF 35-702 Pt ₂ FeNi P4/mmm			Ni P63/mmc		
<i>h</i>	<i>k</i>	<i>l</i>	<i>h</i>	<i>k</i>	<i>l</i>	<i>h</i>	<i>k</i>	<i>l</i>	<i>h</i>	<i>k</i>	<i>l</i>	<i>h</i>	<i>k</i>	<i>l</i>
									10	3.660	001			
									10	2.752	110			
												50	2.330	100
									100	2.192	100	30	2.136	002
100	2.1017	111	100	2.044	111	60	2.220	111				100	2.046	101
						100	1.934	200	50	1.935	020			
35	1.8202	200	60	1.772	200	20	1.724	210	10	1.830	002			
									30	1.699	021			
									10	1.509	112	30	1.576	102
									10	1.371	220			
									40	1.324	022	40	1.3470	110
									10	1.294	030			
25	1.28704	220	30	1.253	220				10	1.277	221	40	1.2155	103
									10	1.221	130	10	1.1669	200
									30	1.157	013	20	1.1391	112
									20	1.092	222	20	1.1256	201
20	1.0976	311	40	1.069	311	10	1.572	211				5	1.0680	004
10	1.0509	222	10	1.023	222	70	1.364	220				5	1.0239	202
3	0.9101	004										5	0.9715	104
5	0.8351	331	10	0.814	331	100	1.165	311						
4	0.8140	420	10	0.792	420	50	1.114	222						
						10	1.070	320						
						20	1.031	321						

^a Williams (1960)

^b Begizov et al. (1975)

^c Rudashevsky et al. (1983)

^d McDonald et al. (2010)

735 **Table 5** Comparative data for chemically related alloys including Pt-Ir-Fe-Ni

	Pt-Ir-Fe-Ni	Awaruite ^a	Iso ferrop latinum ^b	Ferronick elplatinum ^c	Garutite ^d
Chemical formula	(Pt, Ir) _{0.28} Ni _{0.27} Fe _{0.45}	Ni ₃ Fe	Pt ₃ Fe	Pt ₂ FeNi	(Ni, Fe, Ir)
Crystal System	Cubic	Cubic	Cubic	Tetragonal	Hexagonal
Group:	<i>Fm3m</i>	<i>Pm3m</i>	<i>Pm3m</i>	<i>P4/mmm</i>	<i>P63/mmc</i>
Unit cell:					
a (Å)	3.6403(17)	3.5450	3.8580	3.8710	2.6939(5)
c (Å)				3.6350	4.2732(6)
V (Å ³)	48.240(69)	44.55	57.42	54.47	26.86(1)
Z	4	1	1	1	2

^a Williams (1960)
^b Begizov et al. (1975)
^c Rudashevsky et al. (1983)
^d McDonald et al. (2010)

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