

1 **Effective degradation of phenacetin in wastewater by**
2 **(photo)electro-Fenton processes: Investigation of variables,**
3 **acute toxicity, and intermediates**

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22 **Abstract**

23 Electro-Fenton (EF) and solar photoelectro-Fenton (SPEF) processes were employed at
24 different scales to degrade phenacetin (PNT), the first synthetic analgesic. EF experiments
25 were conducted at lab scale, whereas SPEF experiments were performed in an 8 L pre-
26 pilot plant using an electrochemical filter-press cell. Under optimal conditions (25 mg L⁻¹
27 PNT, 25.3 mg L⁻¹ Fe²⁺, and current density of 59.5 mA cm⁻²), EF resulted in degradation
28 and mineralization degrees of 83.9% and 45.2% at 14 and 230 min, respectively.
29 Similarly, PNT was spiked into real wastewater from a municipal secondary treatment
30 plant, resulting in degradation of 68.0% and mineralization of 39.4%, with an energy
31 consumption of 7.0 kWh g⁻¹. The optimal conditions of SPEF (16.8 mg L⁻¹ Fe²⁺ and
32 current density of 45.9 mA cm⁻²) led to degradation and mineralization degrees of 55.9%
33 and 37.1% at 36 and 181 min, respectively, with a low energy consumption of 0.142 kWh
34 g⁻¹. Both processes effectively detoxified the solutions, as demonstrated by tests with
35 *Artemia salina* and *Lactuca sativa*. Three distinct degradation pathways were proposed
36 based on the identification of eleven reaction intermediates formed upon •OH attack. In
37 conclusion, the low energy cost of the SPEF process underscores its potential for
38 pharmaceutical degradation in wastewater.

39 *Keywords:* Ecotoxicity; Electrochemical advanced oxidation process; Gas-diffusion
40 electrode; Solar photoelectro-Fenton; Wastewater.

41 **1. Introduction**

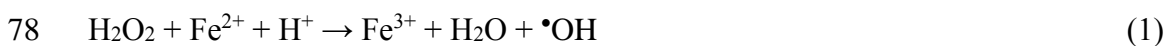
42 The economic development associated with steep population growth, coupled with the
43 increase in agricultural production, has occurred in parallel to the synthesis of numerous
44 chemical compounds to raise welfare and life expectancy [1–3]. As a result, many of these
45 compounds end up being released into wastewater through agricultural, industrial, urban,
46 and recreational activities. This alters the water cycle, causing a direct impact on the
47 environment [4]. Examples of these contaminants include agrochemicals [5],
48 pharmaceuticals [6], aromatic hydrocarbons [7], and personal care products [8].

49 In recent decades, there has been a predominant focus on conventional pollutants,
50 particularly the most toxic and persistent ones, regarding the impact of pollution from
51 emerging contaminants. However, there has been a recent shift in attention towards
52 pharmaceutical residues, which are considered pseudo-persistent due to their continuous
53 release into water [9,10]. These compounds enter the environment through various
54 pathways, notably via excretion, municipal and hospital waste disposal, and inadequate
55 removal in wastewater treatment plants [10].

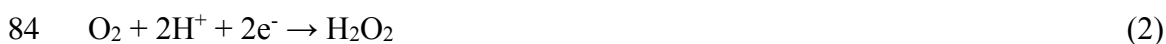
56 Phenacetin (PNT, N-(4-ethoxyphenyl)-acetamide) was the first synthetic analgesic,
57 invented in 1887 to reduce fever [11]. Due to some strong side effects, its
58 commercialization was banned in 1970 in several countries [12]. In 2012, PNT was
59 classified as a Group 1 carcinogenic substance by the World Health Organization [13].
60 However, this drug is still permitted in medications, in combination with aminopyrine,
61 aspirin, and aminophenazone [14,15], or is added illegally in illicit drugs such as cocaine
62 and heroin [16]. PNT has been detected in wastewater at concentrations of up to 68.6 ng
63 L⁻¹ [17] and in surface water at 68.3 µg L⁻¹ [18]. Due to its high solubility and toxicity,
64 conventional water treatment techniques are not effective in removing PNT [19].

65 Therefore, the electrochemical advanced oxidation processes (EAOPs) seem an
66 interesting alternative to eliminate this type of pollutant [20,21].

67 The EAOPs belong to the broader group of AOPs, which are non-selective oxidation
68 methods based on the formation of reactive oxygen species. Among them, the hydroxyl
69 radical ($\bullet\text{OH}$) is an extremely reactive and short-lived oxidant with a high standard redox
70 potential ($E^0 = 2.80 \text{ V}$), capable of destroying most organic contaminants causing their
71 mineralization [22]. There exist different types of AOPs, such as ozonation [14],
72 conventional homogeneous Fenton [23], UV/persulfate [24], heterogeneous Fenton [25],
73 and photo-Fenton [26,27]. The Fenton process was one of the first AOPs to be developed.
74 Its mechanism involves the decomposition of hydrogen peroxide in acidic medium
75 catalyzed by Fe^{2+} ions (Reaction (1)), yielding $\bullet\text{OH}$ [28]. Despite its high effectiveness,
76 the Fenton process has some disadvantages such as the need for industrial H_2O_2 , the
77 production of iron sludge, and excessive catalyst consumption [29,30].

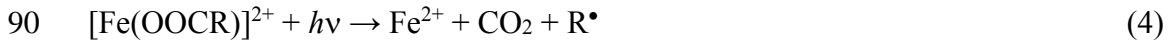


79 The electro-Fenton (EF) process has emerged to overcome these disadvantages [21]. EF
80 is based on the in-situ production of H_2O_2 from the two-electron reduction of O_2 (Reaction
81 (2) in an undivided electrochemical cell that contains an acidic solution with ferrous ions
82 [31,32]. UVA or sunlight irradiation can be incorporated to an EF system, resulting in the
83 corresponding UVA and solar photoelectro-Fenton (PEF and SPEF) processes [23,28,33].



85 SPEF is a promising technology because clean and inexpensive sunlight is employed for
86 efficient catalysis. Solar photons enable the fast regeneration of Fe^{2+} ions, thereby

87 accelerating the production of •OH from photoreduction Reaction (3). Furthermore, they
88 allow the photodecomposition of Fe(III) complexes via Reaction (4) [34,35].



91 The catalytic Fe(III)/Fe(II) cycle shown in Reaction (1) is maintained while Fe²⁺ is
92 regenerated through Reactions (3) and (4), as well as through Fenton-like Reaction (5)
93 with hydrogen peroxide and by reaction with the hydroperoxyl radical (HO₂•) (Reaction
94 (6)) [21,36].



97 Although the use of the EAOPs has gained relevance in recent years for the treatment of
98 pharmaceuticals in water, most of the studies have been conducted on a laboratory scale
99 and using only model solutions. Few studies have assessed the oxidation power of this
100 technology for treating pharmaceuticals in real matrices on a larger scale [37].

101 In this work, the degradation and mineralization of PNT were first investigated by the EF
102 process at acidic pH in a stirred tank reactor. The experiments were conducted following
103 a central composite design (CCD) 2⁴ factorial planning, aiming to optimize the treatment
104 by exploring the interactions between the independent variables: PNT and Fe²⁺
105 concentrations, current density (*j*), and electrolysis time. The optimized laboratory
106 conditions were then applied to the treatment of real wastewater from a landfill by the
107 SPEF process in a pre-pilot unit. The main reaction intermediates accumulated during the
108 electrolysis were identified to elucidate the degradation pathways. Finally, the acute
109 toxicity of the treated solutions was tested using *Artemia salina* and *Lactuca sativa*.

110 **2. Material and methods**

111 *2.1. Chemical reagents*

112 Phenacetin (CAS No. 62-44-2, 98% purity), as well as catalase from bovine liver (2500
113 U mg⁻¹), were purchased from Sigma-Aldrich. Anhydrous sodium sulfate (99.5% purity),
114 ferrous sulfate heptahydrate (99.5% purity), sulfuric acid (98% purity), sodium hydroxide
115 (97% purity), ammonium metavanadate (99% purity), ferric nitrate (99.5% purity), *o*-
116 phenanthroline (99.5% purity), oxalic acid (99.5% purity), disodium hydrogen phosphate
117 (99% purity) and sodium dihydrogen phosphate (99% purity) were purchase from Vetec.
118 Acetonitrile of LC-MS grade was purchased from J.T. Baker. The other reagents used
119 were of HPLC or analytical grade. All samples were prepared using high-purity water
120 (resistivity > 18 MΩ cm at 25 °C) obtained from a Gehaka reverse osmosis water purifier
121 (model OS50 LX).

122 Real wastewater samples from the up-flow anaerobic sludge blanket (UASB) post-reactor
123 effluent (i.e., secondary effluent) were collected from a treatment plant in the municipality
124 of Campo Grande, Brazil (latitude 20°39'27.27" S; longitude 54°50'52.36" W). This plant
125 has an operational capacity of 1100 L s⁻¹ and receives leachate produced by a public
126 landfill. The physicochemical characteristics of the effluent can be found in Table S1 (see
127 supplementary material).

128 *2.2 Laboratory-scale EF and PEF experiments*

129 The EF experiments were carried out in a jacketed electrochemical cell containing an air-
130 diffusion C/PTFE/C_{cloth} (E-TEK, USA) cathode and a platinum plate (SEMPSA, Spain,
131 ≥ 99%) as the anode, both with a geometric area of 3 cm² and placed at 1 cm from each
132 other. A 100 mL solution of PNT at specific concentrations and 0.05 mol L⁻¹ Na₂SO₄ as
133 the electrolyte was employed for the electrolyses. The pH was adjusted to 3 with a 0.1
134 mol L⁻¹ H₂SO₄ solution. The system was connected to a power supply (Instrutherm Fa-

135 3005), and all experiments were conducted at 25 °C by connecting the cell to a
136 recirculation water bath. The best experimental conditions found for the EF process were
137 applied to the PEF process for subsequent comparison with SPEF. For PEF, the same
138 system described for EF tests was employed, but adding a blacklight fluorescence lamp
139 (Philips TL/4W/08, $\lambda_{\text{max}} = 360 \text{ nm}$, photon flux = $4.45 \times 10^{21} \text{ photons s}^{-1}$) at about 6 cm
140 from the solution surface. In EF and PEF trials, the aliquots were collected at a given
141 electrolysis time.

142 A CCD 2^4 was applied to carry out the EF experiments. The factorial design involved four
143 independent variables: PNT concentration ($[\text{PNT}]$, mg L^{-1}), Fe^{2+} concentration ($[\text{Fe}^{2+}]$,
144 mg L^{-1}), current density (j , mA cm^{-2}), and time (min). The variables and their respective
145 levels are summarized in Table 1. Worth mentioning, the selected levels must comprise a
146 broad range of values for the variable under study, aiding to understand how independent
147 variables affect the dependent variable and to identify data patterns. Levels were chosen
148 based on prior studies, relevant literature, and existing theories. Preliminary experiments
149 were conducted to explore variable ranges and determine the most relevant levels for the
150 study. A total of 30 experiments were conducted, distributed as 16 cube points, 6 replicates
151 at the central point, and 8 axial points. All experimental designs in this work were
152 analyzed using the Minitab 19 statistical software program.

153

154

Insert Table 1

155

2.3 SPEF experiments at pre-pilot scale

157 The treatment of PNT by the SPEF process was carried out in a pre-pilot unit equipped
158 with an electrochemical filter-press-type cell, whose outlet was coupled to a planar solar
159 photoreactor (Figure S4, see Supplementary Material) [38]. The latter was a compound

160 parabolic collector (CPC) that comprised ten borosilicate glass tubes (internal diameter
161 of 28 mm, length of 851 mm, and thickness of 4 mm) connected in series by
162 polypropylene fittings, mounted on an aluminum platform tilted 15°. The experiments
163 were conducted on sunny days at the Institute of Chemistry, Federal University of Mato
164 Grosso do Sul, Brazil (latitude 20°30'20.6" S; longitude 54°37'02.1" W) [39]. The filter-
165 press-type reactor comprised a thin platinum plate as the anode and a C/PTFE air-
166 diffusion electrode (E-TEK, USA) as the cathode, both with an area of 20 cm². The back
167 surface of the cathode was faced with a gas chamber where a continuous air flow was
168 injected for H₂O₂ electrogeneration. In this study, each experiment was conducted with
169 an 8 L solution of 25 mg L⁻¹ PNT previously dissolved in the effluent, whose pH was
170 adjusted to 3. The solution was constantly recirculated through the whole system by a
171 magnetic pump at a flow rate of 150 L h⁻¹. The electrochemical tests were conducted using
172 an Instrutherm Fa-3005 power supply. The UV radiation intensity was measured with a
173 luxmeter (AKSO AK-310) and subsequently converted to W m⁻² [40] resulting in an
174 average value of 41.9 W m⁻².

175 A CCD 2³ was applied to investigate and optimize the system variables. Three
176 independent variables were selected: initial catalyst concentration ([Fe²⁺], mg L⁻¹), *j* (mA
177 cm⁻²), and time (min). The corresponding levels for each variable are summarized in Table
178 1.

179 *2.4 Analytical procedures*

180 The PNT concentration in the experiments conducted in a model solution was chosen
181 using a previously described electrochemical treatment [14] The electrochemical
182 quantification of PNT was carried out in a conventional three-electrode cell. The working
183 electrode was a vitreous carbon electrode (geometric area of 1.10 cm²), whereas Ag|AgCl
184 and Pt were employed as the reference and auxiliary electrodes, respectively. A 2.0-mL

185 sample of treated PNT solution was collected at different times, then added to 10.0 mL of
186 a 0.1 mol L⁻¹ phosphate buffer solution, and finally introduced into the three-electrode
187 cell. The system was connected to an Autolab PGSTAT 302N potentiostat (Metrohm),
188 which was controlled by NOVA 2.1 software. Differential pulse voltammetry was
189 performed by setting the following parameters: potential increment, 0.004 V; pulse
190 amplitude, 0.05 V; pulse width, 0.05 s; sample width, 0.0167 s; pulse period, 0.2 s; and
191 quiet time, 2 s. The differential pulse voltammogram was recorded in the range of 0.4 to
192 1.2 V. Under these conditions, a calibration curve was constructed in the range of 0.0898
193 to 89.6000 mg L⁻¹, with a limit of detection (LOD) = 0.0583 mg L⁻¹ and a limit of
194 quantification (LOQ) = 0.1750 mg L⁻¹ ($R^2 = 0.9990$).

195 In the experiments conducted with real wastewater, the PNT concentration was
196 determined by high-performance liquid chromatography (HPLC) coupled with a UV/Vis
197 detector (Shimadzu SPD-M20A) set at 240 nm. Duplicate aliquots of 10 µL were injected
198 into a C18 column (Discovery^(R) HS C18, dimensions 25 cm × 4.6 mm, 5 µm) from
199 Supelco Analytical, kept at 35 °C, using an isocratic method consisting of a mixture of
200 water acidified with 0.1% formic acid/acetonitrile (40:60 v/v), and the flow rate was set
201 at 0.8 mL min⁻¹. A calibration curve was obtained in the range of 0.0582 to 140 mg L⁻¹,
202 with LOD = 0.0582 mg L⁻¹ and LOQ = 0.1745 mg L⁻¹ ($R^2 = 0.9990$). The concentration
203 values in mg L⁻¹ of PNT, obtained either by voltammetry or HPLC, were converted to
204 degradation percentage using Equation (7):

$$205 \quad \% \text{Deg.} = \left(\frac{[\text{PNT}]_i - [\text{PNT}]_f}{[\text{PNT}]_f} \right) \times 100\% \quad (7)$$

206 where [PNT]_i and [PNT]_f corresponds to the initial and final concentrations of PNT,
207 respectively.

208 The solution mineralization was monitored by measuring the total organic carbon analysis
209 (TOC) using the non-purgeable organic carbon analysis option of a Shimadzu TOC-V
210 analyzer. Before analysis, 2 mL aliquots were diluted in 5 mL of deionized water. The
211 results were obtained from a calibration curve with LOQ = 0.180 mg L⁻¹ and LOD = 0.053
212 mg L⁻¹, and were converted to mineralization percentage according to Equation (8):

$$213 \quad \% \text{Min.} = \left(\frac{\text{TOC}_i - \text{TOC}_f}{\text{TOC}_f} \right) \times 100\% \quad (8)$$

214 where TOC_i and TOC_f correspond to the initial and final values (in mg L⁻¹) of dissolved
215 organic carbon, respectively.

216 From the TOC analysis, it was possible to calculate the energy consumption per unit TOC
217 mass (EC_{TOC}, in kWh (g TOC)⁻¹) using Equation (9) [41]:

$$218 \quad \text{EC}_{\text{TOC}} = \frac{E_{\text{cell}} I t}{V_s \Delta(\text{TOC})_{\text{exp}}} \quad (9)$$

219 where E_{cell} is the average cell voltage (V), I is the applied current (A), t is the electrolysis
220 time (h), V_s is the volume of the treated solution (L), and $\Delta(\text{TOC})_{\text{exp}}$ is the change in TOC
221 during the electrolysis (mg L⁻¹).

222 *2.5 By-products generation*

223 The identification of intermediates formed during the degradation of PNT was performed
224 by HPLC coupled with mass spectrometry (HPLC-MS). The system comprised a
225 Shimadzu LC-20AD chromatographic pump, a Kinetex-C18 column (2.6 μm, 150 mm ×
226 2.2 mm) kept at 50 °C, and a Bruker Daltonics MicrOTOF-QIII mass spectrometer with
227 an electron ionization source and a quadrupole time-of-flight detector operating in
228 positive and negative modes. The mobile phase was a water/acetonitrile mixture, each
229 containing 1% acetic acid, eluted according to a linear gradient at a flow rate of 0.3 mL
230 min⁻¹. The spectra were acquired in the m/z range of 120-600. The samples for HPLC-MS

231 analysis were obtained from the EF and SPEF treatments of PNT solutions at different
232 electrolysis times and j values.

233 2.6 Acute toxicity analysis

234 The acute toxicity tests were first conducted with *Artemia salina* nauplii, which was
235 incubated in a synthetic seawater solution (32 g L⁻¹) for 24 h under constant light
236 irradiation and aeration. The microcrustaceans were exposed to untreated and
237 electrochemically treated solutions, which were conditioned to the following dilution
238 concentrations: 70%, 50%, 25%, 12.5%, and 6.25% (v/v). A saline solution (32 g L⁻¹) was
239 used as the negative control, and a potassium dichromate solution (10 g L⁻¹) was used as
240 the positive control. The analysis was carried out at 25 ± 2 °C for 48 h, with a photoperiod
241 of 16 h of light and 8 h of darkness. Dead larvae were counted, and the median lethal
242 concentration (LC₅₀) was calculated using StatPlus AnalystSoft 8 software [31,42,43]. To
243 calculate the toxic units (TU), the equation $TU = (1/LC_{50}) \times 100$ was used [44]. The
244 residual H₂O₂ should be removed from all samples before the analysis using a solution of
245 bovine catalase at 0.1 g L⁻¹ [45].

246 The acute toxicity was also measured with *Lactuca sativa*. The bioassays were performed
247 in triplicate following a reported procedure [46]. For each assay, 15 commercial seeds
248 (ISLA) were placed in a germination paper inside a Petri dish, where 4 mL of the diluted
249 samples (70%, 50%, 25%, and 12,5%; v/v) were added, and the dishes were sealed and
250 stored in the dark for 120 h at 24 °C [1]. Distilled water and 1% Zn(NO₃)₂ solution were
251 used as negative and positive controls, respectively. The residual H₂O₂ should be removed
252 from all samples before the analysis using a solution of bovine catalase at 0.1 g L⁻¹ [45].
253 After 120 h, the size of the radicle of the germinated seeds was measured using a digital
254 caliper. The number of germinated seeds of the sample (GSS) and the radicle length of

255 the sample (RLS) were used to calculate the germination index (GI%), following
256 Equation (10).

$$257 \quad GI\% = \frac{GSS \times RLS}{GSC \times RLC} \times 100 \quad (10)$$

258 where GSC is the number of germinated seeds of the control and RLC, is the radicle
259 length of the control. The GI% values below 40% account for a significant inhibition,
260 between 40% and 80%, a slight inhibition, between 80% and 120%, no significant effect,
261 and above 120%, stimulation effect [47].

262 **3. Results and discussion**

263 *3.1 Factorial design for the EF process*

264 The CCD 2⁴ was first used to investigate the PNT removal in a model solution. Table 2
265 summarizes the experimental and predicted degradation and mineralization responses for
266 each combination of variables under study.

267

268

268 **Insert Table 2**

269

270 The experimentally observed values and those predicted by the model exhibited a low
271 residual level, revealing a good fitting following the proposed methodology. Experiment
272 4 (highlighted in Table 2) showed the best performance, achieving a degradation of PNT
273 of 64.6% in 8 min and 35.2% mineralization in 130 min under the following operation
274 conditions: 25 mg L⁻¹ [PNT], 29 mg L⁻¹ [Fe²⁺], and $j = 60 \text{ mA cm}^{-2}$. On the other hand,
275 experiment 12 was the worse one, since it only exhibited 8.7% degradation in 5 min and
276 5.3% mineralization in 80 min, using 100 mg L⁻¹ [PNT], 15 mg L⁻¹ [Fe²⁺], and $j = 35 \text{ mA}$
277 cm^{-2} . These results demonstrate that the EF process is more effective at lower
278 concentrations of PNT and higher values of Fe²⁺, j , and reaction time. When increasing

279 the value of these three parameters, the production of H₂O₂ and Fe²⁺ regeneration are
280 enhanced, leading to the generation of •OH radicals that accelerate the contaminant
281 degradation. Conversely, at lower target compound concentrations, fewer amounts of
282 intermediates are produced, reducing their competition with PNT to react with •OH
283 radicals and hence, enhancing the process efficiency [48,49].

284 Table 3 presents the results of the analysis of variance (ANOVA) for the established model
285 regarding the degradation and mineralization data for PNT (results of Table 2). The model
286 suitability for PNT removal can be evaluated by analyzing the regression coefficients (R^2)
287 [50,51]. The degradation of PNT showed an R^2 value of 98.0%, while mineralization
288 showed 96.2%, leaving only 2.0% and 3.8% of the total variation unexplained by the
289 model. It is important to note that, despite the high significance of the model, the lack of
290 fit for PNT degradation was also statistically significant (p-value of $0.026 < 0.05$). This
291 suggests that the model does not fully describe the relationship between the independent
292 variable and the response, possibly due to the exclusion of some important factor such as
293 interactions and quadratic terms. Furthermore, the lack of fit suggests the presence of
294 systematic variation not considered or explained by the statistical model. In the study, the
295 degradation performance of the [PNT] factor showed high significance in both the linear
296 term ($p = 0.000$, contribution of 49.3%) and the quadratic term ($p = 0.000$, contribution
297 of 10.5%), indicating variation not explained by the model.

298

299

Insert Table 3

300

301 All linear factors, quadratic terms [PNT]*[PNT], [Fe²⁺]*[Fe²⁺], and $j*j$, and the
302 interaction [Fe²⁺]* j were statistically significant for PNT degradation. For mineralization,
303 all linear variables, quadratic terms [Fe²⁺]*[Fe²⁺], $j*j$, and Time*Time, as well as the

330 of H₂ at the cathode (Reaction (13)) and the partial scavenging of •OH (Reaction (14))
331 [21,23]. A similar behavior was observed in other studies focused on the treatment of
332 pharmaceutical effluents by EF process [49,53].

333



336

337 **Insert Figure 1**

338

339 In Figure 1b, the surface graph for PNT mineralization is plotted as a function of the
340 variables [PNT] and time, with [Fe²⁺] and *j* kept constant. The interaction between these
341 two variables is antagonistic because the efficiency of PNT removal significantly
342 increases at longer reaction times and lower PNT concentrations. This behavior agrees
343 with that reported by other authors [54].

344 By using the CCD 2⁴ model, it was possible to obtain the optimal conditions for the
345 treatment of PNT. For maximizing the degradation and mineralization responses (Figure
346 S1, see supplementary material), the ideal conditions to treat PNT in the model solution
347 within the study range are as follows: 25 mg L⁻¹ PNT, 25.3 mg L⁻¹ Fe²⁺, *j* = 59.5 mA cm⁻²,
348 and reaction times of 14 min and 230 min for degradation and mineralization,
349 respectively. Under these optimized conditions, degradation and mineralization degrees
350 of 80.8% and 48.5%, respectively, are predicted. To confirm the theoretical operation
351 conditions suggested by computation, experiments were conducted in triplicate under
352 such conditions, yielding 83.9% (± 1.6%) and 45.2% (± 2.2%) removal for degradation
353 and mineralization, respectively. Therefore, it can be concluded that the developed model

354 is robust and highly predictive for the degradation and mineralization of PNT in a model
355 solution (i.e., Na₂SO₄ as the electrolyte) by EF process.

356 Once optimized the removal of PNT by EF process, the performance of this EAOP was
357 validated by treating PNT spiked into real wastewater produced in the secondary
358 treatment unit of a plant (Table 4). The obtained results showed 68.0% degradation and
359 39.4% mineralization of organic matter, with an energy consumption of 7.0 kW h (g
360 TOC)⁻¹. Although the EF process is highly efficient in degrading PNT, it encounters a
361 major issue such as the formation of iron(III) complexes ([Fe(OOC-R)]²⁺, with Fe(III)-
362 carboxylate complexes as main example), which limit the reactivity. For this reason, the
363 method has been further improved by employing UVA radiation, leading to the PEF
364 process [28]. This method was also applied to the treatment of PNT in the real wastewater,
365 in triplicate, under the previously optimized conditions. Degradation and mineralization
366 of 89.5% and 68.7%, respectively, are observed under ideal operation conditions. The
367 results highlight a significant improvement in process effectiveness, particularly
368 regarding PNT mineralization. The results are listed in Table 4. The findings demonstrate
369 a significant improvement in PNT destruction. The application of UVA radiation favors
370 the regeneration of Fe²⁺ ions through the photoreduction of [Fe(OH)]²⁺ (Reaction (3)) and
371 the photolysis of Fe(III) complexes (Reaction (4)), thereby promoting the generation of a
372 larger amount of hydroxyl radical [23].

373

374

Insert Table 4

375

376 *3.2 Factorial design for the SPEF process*

377 Based on the data obtained in section 3.1, the SPEF process was applied at pre-pilot scale
378 to treat the pollutant spiked into the real wastewater, maintaining the PNT concentration

379 at 25 mg L⁻¹ and the solution pH at 3. For this system, a CCD 2³ was adopted. Table 5
380 presents the experimental results obtained for the response factors (degradation and
381 mineralization percentages) and their respective predicted values. The observed values
382 are close to the predicted values, and the residuals are small, corroborating that the
383 proposed model is suitable.

384 The degradation analysis showed that experiment 16 (highlighted in Table 5) yielded the
385 best response, reaching 54.8% in 36 min, whereas experiment 7 led to 16.5% in 6 min,
386 under the same operational conditions. This suggests that the reaction time is the most
387 relevant variable for degrading PNT by SPEF process. Regarding mineralization,
388 experiment 3 (highlighted in Table 5) yielded the best result, with 33.9% at 150 min. On
389 the other hand, experiment 14 only reached 12.8% in 60 min, indicating that the TOC
390 abatement is highly dependent on all the independent factors (Fe²⁺, *j*, and reaction time).

391

392

Insert Table 5

393

394 Table 6 displays the results of the ANOVA for the SPEF regression model. The model
395 correlation coefficients (R^2) and adjusted correlation coefficients (R^2_{Adj}) were developed
396 to predict the PNT degradation ($R^2 = 98.5\%$; $R^2_{Adj} = 96.6\%$) and mineralization ($R^2 =$
397 98.2% ; $R^2_{Adj} = 96.0\%$) degrees demonstrate a satisfactory fulfillment, with a high degree
398 of fitting. It is important to note that the contribution of the linear factor to the statistical
399 model is prevalent, accounting for 91.3% and 84.6% of the variance in degradation and
400 mineralization, respectively. In contrast, the quadratic and interaction terms were much
401 less relevant. For the degradation of PNT, all linear factors, the quadratic terms
402 [Fe²⁺]*[Fe²⁺] and Time*Time, and the interaction *j**Time were statistically significant.

403 Regarding mineralization, all linear variables, the quadratic terms $j*j$ and Time*Time,
404 and the interactions $[Fe^{2+}]*j$ and $j*Time$ were significant.

405

406

Insert Table 6

407

408 Thus, it was possible to obtain the equations of the developed model including just the
409 significant factors to predict the degradation and mineralization of PNT by SPEF process,
410 as shown in Equations (15) and (16).

411 $Y_{\%Deg.} = - 47.8 + 2.278X_{[Fe^{2+}]} + 0.919X_j + 2.915X_{Time} - 0.0546(X_{[Fe^{2+}]}*X_{[Fe^{2+}]}) -$
412 $0.01864(X_{Time}*X_{Time}) - 0.01944(X_j*X_{Time})$ (15)

413 $Y_{\%Min.} = - 21.03 + 2.001X_{[Fe^{2+}]} + 0.729X_j + 0.511X_{Time} - 0.0049(X_j*X_j) -$
414 $0.00127(X_{Time}*X_{Time}) - 0.02500(X_{[Fe^{2+}]}*X_j) + 0.011(X_j*X_{Time})$ (16)

415 *3.2.1 Degradation and mineralization of PNT by SPEF*

416 The effects of the operational parameters and their main interactions, as well as the
417 relationships between the independent variables and the response factors, are illustrated
418 using surface plots. Figure 2a, the mineralization plot is depicted in terms of $[Fe^{2+}]$ and j ,
419 with time kept constant. The plot reveals a linear trend for Fe^{2+} content and a curvature
420 for j . This curvature is expected at high current values and can be associated with parasitic
421 reactions [21]. This suggests that the increase in the values of the variables must be limited
422 to avoid the recombination of $\bullet OH$ caused by an excess of H_2O_2 , which inhibits the
423 removal of PNT.

424

425

Insert Figure 2

426

427 Figures 2b and 2c present surface plots for the interaction between j and time, with $[\text{Fe}^{2+}]$
428 held constant. These variables show a synergistic effect, meaning that an increase in both
429 factors significantly improves the process efficiency.

430 The Minitab software was used to find the optimal conditions for the removal of PNT
431 from the secondary effluent using the SPEF process, which was as follows: $j = 45.9 \text{ mA}$
432 cm^{-2} , $[\text{Fe}^{2+}] = 16.8 \text{ mg L}^{-1}$, and reaction times of 36 min and 181 min for degradation and
433 mineralization, respectively (Figure S2, see supplementary material). Under these
434 conditions, the predicted values for PNT degradation and mineralization were 53.2% and
435 34.5%, respectively.

436 Trying to corroborate these results, experiments were conducted in triplicate using the
437 optimized conditions, and the results are presented in Table 7. As can be seen, 55.9%
438 degradation and 37.1% mineralization were achieved, with an energy consumption as low
439 as $0.142 \text{ kWh (g TOC)}^{-1}$. Note that the main reason for the limited mineralization degree
440 is likely the use of an active Pt anode. The $\text{Pt}\cdot\text{OH}$ interaction is relatively strong and
441 hence, the radical has a great tendency to be converted to O_2 at the anodic surface,
442 resulting in a low oxidation power anode [55]. Additionally, some of the PNT by-products
443 may also hinder the mineralization [56]. Therefore, the statistical model applied to the
444 SPEF process proved to be effective and reliable in predicting the removal of PNT from
445 secondary effluent in a pre-pilot plant.

446

447

Insert Table 7

448

449 *3.3 PNT concentration decays and kinetic study*

450 The degradation profile of PNT was evaluated for EF and SPEF processes under the
451 optimized conditions. Figure 3 shows that the total degradation of PNT in ultrapure water
452 and real wastewater via EF occurred at 45 and 75 min, respectively. The SPEF treatment
453 in the actual wastewater using the much larger volume system (8 L solution) was slower,
454 requiring 120 min to complete PNT disappearance.

455

456

Insert Figure 3

457

458 The corresponding pseudo-first-order kinetic analysis [57] is shown in the inset of Figure
459 3, confirming the faster PNT removal in the order: EF (ultrapure water) > EF (effluent) >
460 SPEF (effluent, pilot unit).

461 The removal of PNT by EF in the model solution was particularly favored during the first
462 15 min of electrolysis, whereupon the reaction rate decreased significantly. As a result,
463 two distinct regions could be observed: a region with fast NT decay ($k = 0.317 \text{ min}^{-1}$),
464 followed by a slower removal (not shown, $k = 0.108 \text{ min}^{-1}$). In the first region, there is a
465 high availability of hydroxyl radicals, generated from the efficient decomposition of
466 hydrogen peroxide in the presence of Fe^{2+} . The appearance of the second region can be
467 associated with a reduced supply of ferrous ions and the accumulation of Fe(III)
468 complexes [46]. Byproducts formed during the degradation processes of PNT can
469 compete with the original organic compound for hydroxyl radical attack, reducing the
470 overall efficiency of degradation and resulting in the formation of persistent or
471 undesirable byproducts. Conversely, only one region is observed for the treatments in the
472 actual water matrix, with $k = 0.058$ and 0.027 min^{-1} by EF and SPEF processes,
473 respectively. The matrix complexity plays a very significant role, with several substances
474 acting as radical scavengers (i.e., inorganic ions, natural organic matter). Despite this, it

475 is worth noting that SPEF process is so powerful that it allows total PNT degradation in
476 120 min.

477 3.4 Acute toxicity

478 To evaluate this crucial aspect, the effect of the toxicity of the resultant solution after the
479 PNT treatment in the real wastewater was assessed using two different types of organisms,
480 *Artemia salina* and *Lactuca sativa*. To this purpose, samples collected from the effluents
481 treated by EF and SPEF processes under optimum mineralization conditions were
482 analyzed.

483 3.4.1 Toxicity to *Artemia salina*

484 The degradation of organic pollutants by AOPs has been widely reported in the literature.
485 However, despite their high effectiveness, they can often produce intermediates that are
486 more toxic than the original compound [43]. To evaluate this important aspect, the effect
487 of the toxicity of the by-products generated during the PNT treatment in the real
488 wastewater was assessed using larvae of the microcrustacean *Artemia salina*. The
489 organisms were employed to evaluate the toxicity of the model solution containing 25 mg
490 L⁻¹ PNT, the raw secondary effluent, the solution containing 25 mg L⁻¹ in the secondary
491 effluent, and the latter solution treated by EF and SPEF under optimized conditions. The
492 effectiveness of the EF and SPEF treatments to reduce toxicity is evidenced in Figure 4,
493 where the mortality rates are below 20%. As described by Persoone et al. [44], when TU
494 < 0.4, there is no acute toxicity; when 0.4 < TU < 1, there is slight acute toxicity; when 1
495 < TU < 10, there is acute toxicity; when 10 < TU < 100, there is high acute toxicity; and
496 TU > 100 indicates very high acute toxicity. The PNT solution in ultrapure water
497 exhibited slight acute toxicity, with a TU value of 0.7 ± 0.9. On the other hand, the real
498 effluent, both in the absence and presence of PNT, showed acute toxicity to *Artemia*
499 *salina*, with TU values of 1.4 ± 1.3 and 2.5 ± 1.2, respectively, indicating a water matrix

500 with high toxicity to the test organism [44]. Regarding the treated solutions, the sample
501 collected from the EF treatment at 230 min removed 89.6% of the toxicity, with a TU of
502 0.26 ± 1.4 , indicating the absence of toxicity ($TU < 0.4$). Meanwhile, the toxicity of the
503 sample from the SPEF treatment at 181 min was reduced by 78.0%, with TU of $0.55 \pm$
504 0.06 that still denotes slight acute toxicity. The low efficacy in reducing toxicity is due to
505 the high sensitivity of the test organism and the low mineralization achieved (37.1%).

506

507

Insert Figure 4

508

509 *3.4.2 Toxicity to Lactuca sativa*

510 The toxic effect of the treated solutions on the germination rate of *Lactuca sativa* was
511 evaluated. Figure 5 shows the results of the *Lactuca sativa* germination index for the
512 different treatments. Before analysis, toxicity tests were carried out in various dilutions,
513 containing only Na_2SO_4 (0.05 mol L^{-1}), which did not show a significant difference in the
514 germination rate as compared to the control solution, with 94.5% similarity. For the raw
515 effluent, the effluent enriched with 25 mg L^{-1} of PNT, and the solution containing only 25
516 mg L^{-1} of PNT, no significant effects were found on seed germination, with GI% of
517 107.0%, 83.7% and 94.7%, respectively. This is consistent with previous studies that
518 showed no significant effects on germination after exposure to pharmaceuticals [58–60].
519 It is crucial to assess the toxicity of effluents treated by EF and SPEF, since the reaction
520 products formed may be more toxic than the original compounds. Concerning the
521 solutions treated under ideal mineralization conditions, the EF process showed no
522 toxicity, with a GI% of 82.3%. Meanwhile, the SPEF process showed little inhibition on
523 seed germination, with a GI% of 76.2%. This slight inhibition may be related to the

524 formation of toxic by-products formed upon oxidation of compounds present in the
525 effluent [61,62]. This means that mineralization degrees must be elevated to ensure high
526 detoxification.

527

528 **Insert Figure 5**

529

530 *3.5 Identification of intermediates and degradation routes for PNT*

531 The formation of reaction intermediates during the EF and SPEF treatments of PNT
532 solutions was studied by HPLC-MS. For this purpose, solutions containing 25 mg L⁻¹
533 PNT with 0.05 mol L⁻¹ Na₂SO₄ at pH 3.0 were treated at different *j* values, and samples
534 were collected during the first 30 min of the experiment. Figure S3 (see supplementary
535 material) presents the mass spectra used to elucidate the potential degradation pathways,
536 which are illustrated in Figure 6. We propose three likely routes for the formation of
537 intermediates, corresponding to distinct hydroxylation sites on the PNT molecule.

538 In the first pathway (Route 1), the C-O bond of the benzene ring on PNT (**1**) is cleaved,
539 producing the hydroxylated compound **2** (*m/z* 151). This compound is identified as
540 acetaminophen, a well-known pharmaceutical [13], and a common metabolite of PNT
541 when administered to patients [63]. Although the cleavage of the N-C=O bond would
542 typically result in *p*-aminophenol (*m/z* 109), it was not detected in this case, likely due to
543 its transformation into compound **3** (*p*-nitrophenol) [64].

544 In the second pathway (Route 2), hydroxylated compound **4** (*m/z* 195) is generated
545 through the attack of the HO• on a free carbon site of the benzene ring [24], representing
546 the preferred route for the initial degradation of PNT [13]. The cleavage of the N-C=O
547 bond initiates a deacetylation reaction, yielding compound **5** (*m/z* 153) [65]. The amine

548 group undergoes oxidation to NO₂, resulting in compound **6** (*m/z* 183), which promptly
549 undergoes hydroxylate to produce compound **7** (*m/z* 199) [15]. Compound 7 undergoes
550 further oxidation caused by attack of the •OH resulting in compound **8** (*m/z* 197). (*m/z*
551 197). The subsequent opening of the aromatic ring leads to the formation of an aliphatic
552 carboxylic acid, compound **9** (*m/z* 231) [66]. In the third pathway (Route 3), the acetyl
553 group undergoes hydroxylation, forming compound **10** (*m/z* 195). It is noteworthy that
554 this is a secondary route for PNT degradation, as deacetylation is more favorable [67].
555 Subsequently, oxidation to the aldehyde occurs, yielding compound **11** (*m/z* 193),
556 followed by conversion to a carboxylic acid, compound **12** (*m/z* 181) [15].

557

558 **Insert Figure 6**

559

560 Table 8 summarizes the results achieved for PNT degradation in the present work via EF
561 and SPEF, as compared with those previously published by other methods [15,24,68–70].
562 As can be noted, a large removal can be attained within times of only 30 min, although
563 these are on a bench scale and in ultrapure water. The removal degrees found in our study
564 conducted at a pre-pilot scale suggest a promising direction for the application of SPEF
565 in actual wastewater.

566

567 **Insert Table 8**

568

569 **4. Conclusions**

570 The central composite design based on the response surface methodology adopted in this
571 work has served to optimize the experimental parameters for PNT oxidation through
572 EAOPs. The predicted results for PNT removal by EF and SPEF processes are in good
573 agreement with the experimental data. The SPEF unit with an 8 L capacity can treat PNT

574 in wastewater effluent, achieving 55.9% degradation in 36 min and 37.1% mineralization
575 in 181 min. Total PNT degradation is feasible in 120 min. The use of *Artemia salina* and
576 *Lactuca sativa* shows that EF and SPEF can detoxify the solutions sufficiently, needing a
577 slightly large electrolysis time in SPEF. Despite its high effectiveness efficiency, the
578 energy cost of the EF process is very high as compared to SPEF (7.0 vs 0.142 kWh (g
579 TOC)⁻¹). The latter is a very suitable method to treat a large volume of polluted
580 wastewater at low applied *j*.

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880 **Figure captions**

881 **Figure 1.** Surface plots illustrate the interaction between (a) $[\text{Fe}^{2+}]$ and current density
882 for PNT degradation, and between (b) [PNT] and reaction time for PNT mineralization
883 by EF process in a model solution.

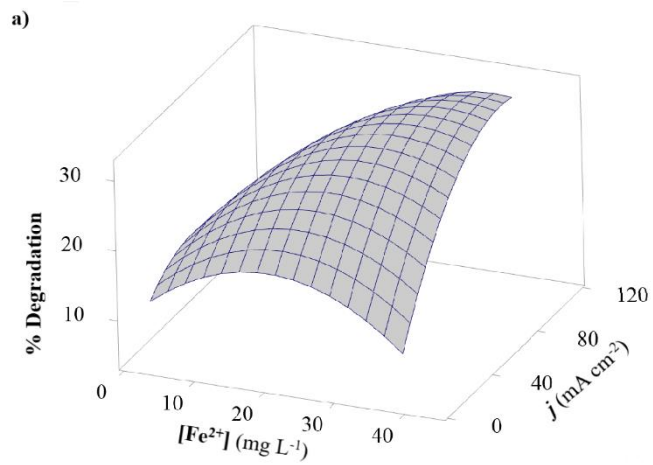
884 **Figure 2.** Surface plots illustrate the interaction between factors: (a) $[\text{Fe}^{2+}]$ and j for
885 PNT mineralization, as well as j and time for PNT (b) degradation and (c)
886 mineralization by SPEF process in actual wastewater.

887 **Figure 3.** Normalized PNT concentration decay over electrolysis time under optimized
888 EF and SPEF conditions. The kinetic analysis of the concentration decays is presented in
889 the inset panel.

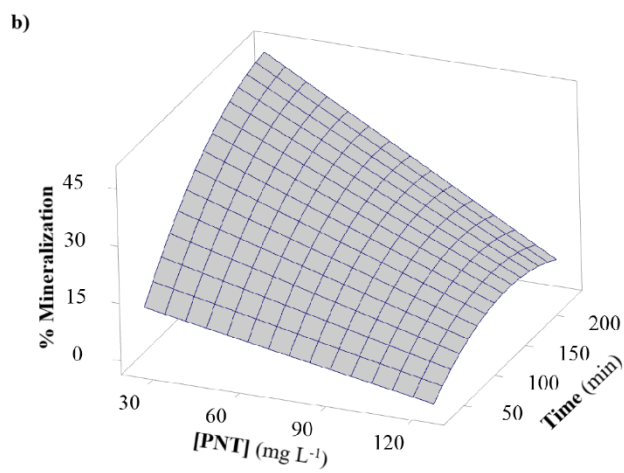
890 **Figure 4.** Toxicity to *Artemia salina*, determined as a relationship between the number of
891 dead individuals and the dilution employed.

892 **Figure 5.** Toxicity to *Lactuca sativa*, determined by germination index (GI%) for the
893 treatment of effluents carried out under optimum EF and SPEF mineralization conditions.

894 **Figure 6.** Scheme showing three simultaneous PNT degradation routes occurring during
895 the SPEF treatment.



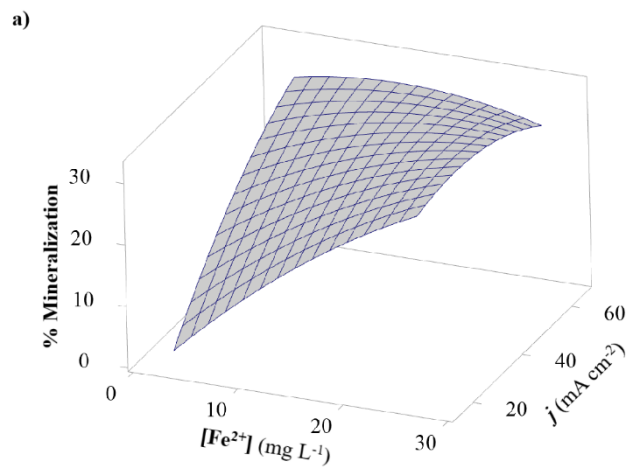
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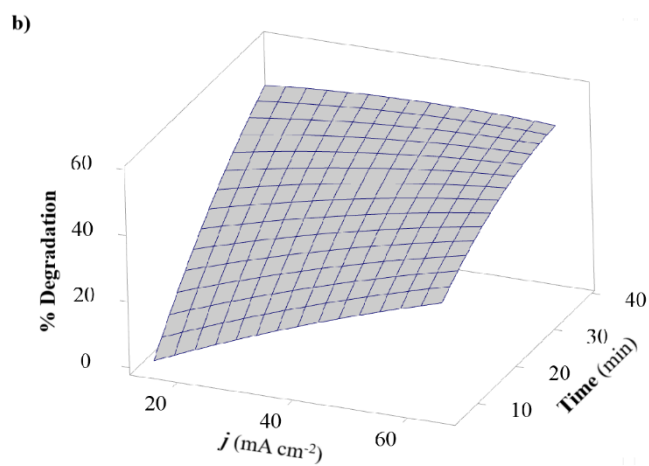
Figure 1

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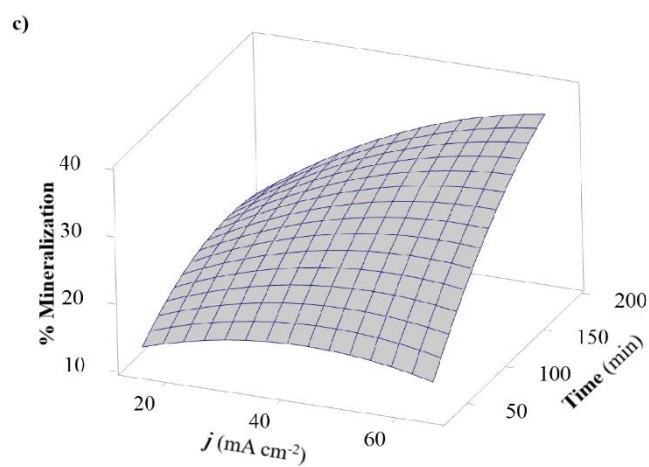
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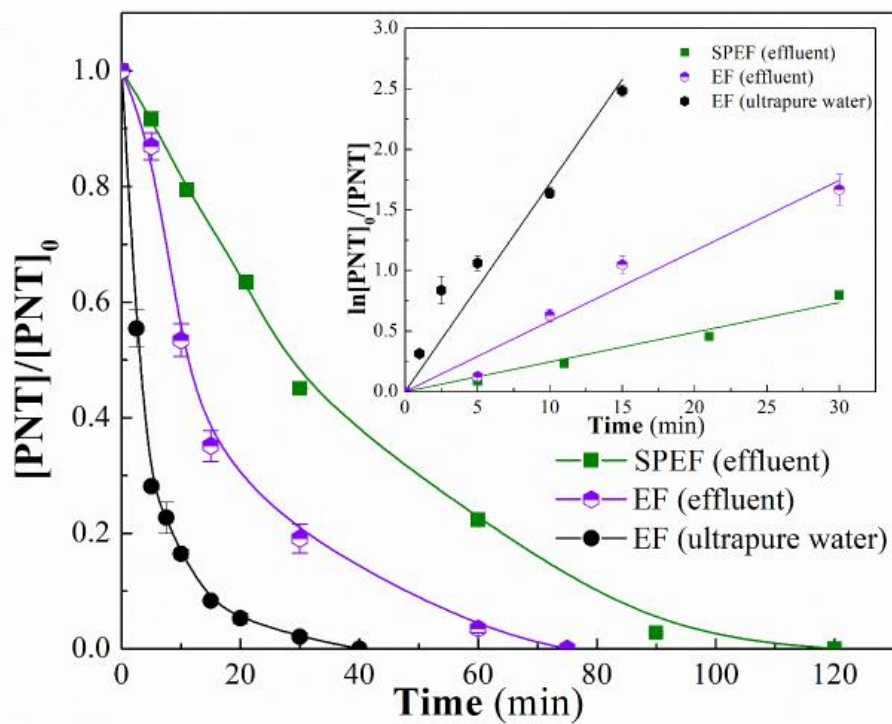
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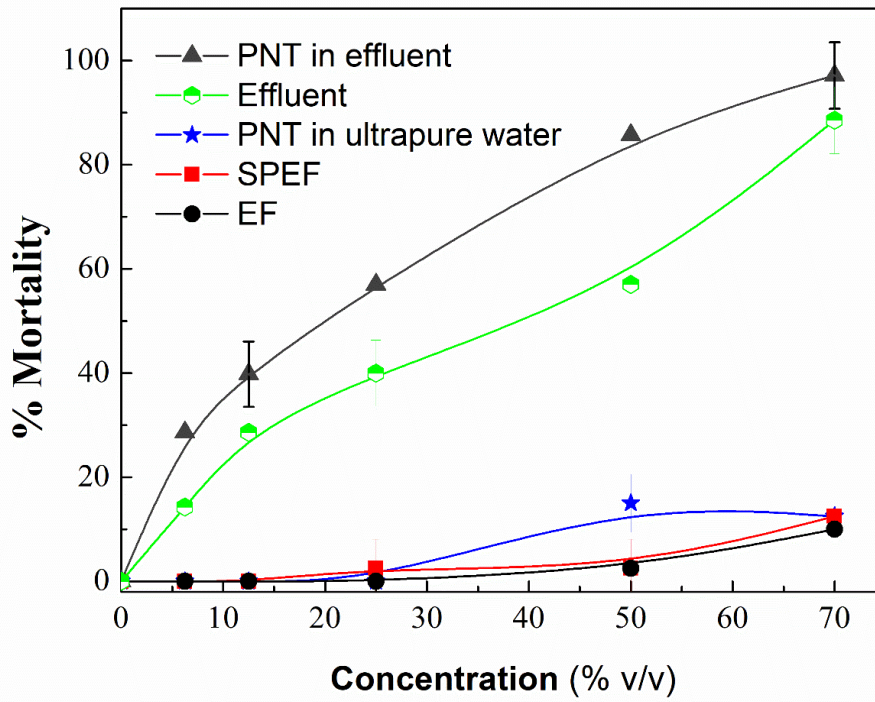
Figure 2

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Figure 3



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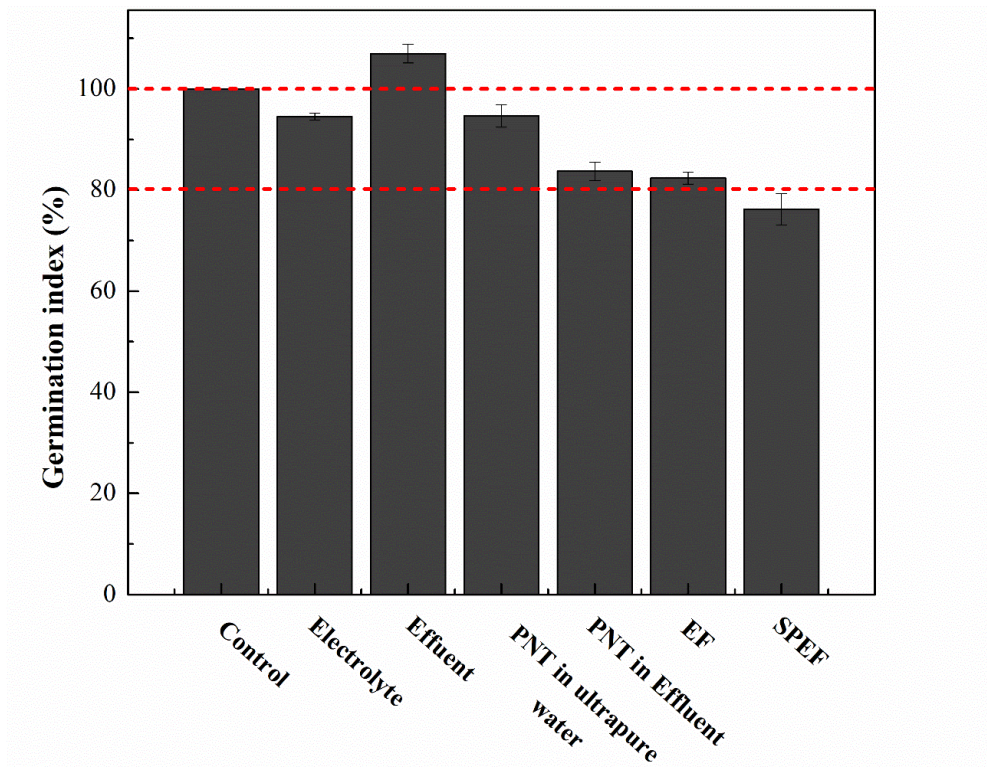
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Figure 4

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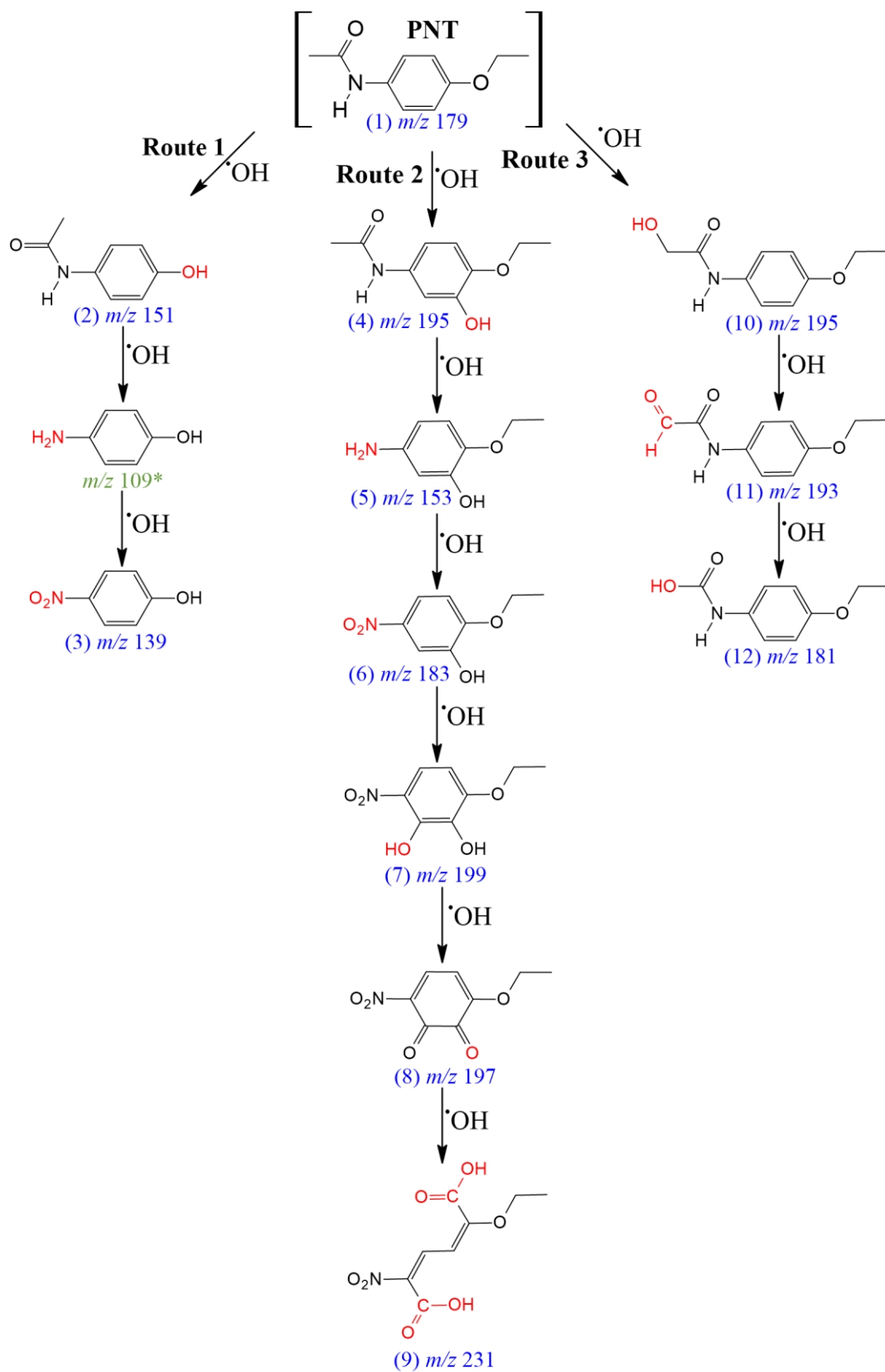
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Figure 5



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Figure 6

932 **Table 1.** Levels of the CCD 2⁴ and CCD 2³, indicating the values of the variables used to
 933 investigate the PNT removal by EF and SPEF processes.^a

EF process (laboratory scale)					
Variable^a	Level				
	-2	-1	0	+1	+2
[PNT] / mg L ⁻¹	25	50	75	100	125
[Fe ²⁺] / mg L ⁻¹	1	15	29	43	57
<i>j</i> / mA cm ⁻²	10	35	60	85	110
Degradation time / min	2	5	8	11	14
Mineralization time / min	30	80	130	180	230
SPEF process (pre-pilot scale)					
Variable^a	Level				
	-1.63	-1	0	+1	+1.63
[Fe ²⁺] / mg L ⁻¹	3	8	15	22	27
<i>j</i> / mA cm ⁻²	15	25	40	55	65
Degradation time / min	6	12	21	30	36
Mineralization time / min	29	60	105	150	181

934 ^a The degradation and mineralization times were different and used separately to investigate the interactions.
 935

936 **Table 2.** CCD 2⁴ with the responses (Deg.: degradation; Min.: mineralization) obtained
 937 from the removal of PNT in a model solution by EF process.

Trial	Factor					Deg.		Min.	
	[PNT] / mg L ⁻¹	[Fe ²⁺] / mg L ⁻¹	<i>j</i> / mA cm ⁻²	Time for Deg. / min	Time for Min. / min	Obs. (%)	Pred. (%)	Obs. (%)	Pred. (%)
1	75	29	60	8	130	27.2	28.0	22.8	23.4
2	75	29	60	14	230	45.0	42.2	25.9	26.3
3	75	1	60	8	130	16.0	14.5	9.8	12.1
4	25	29	60	8	130	64.6	62.1	35.2	37.5
5	75	29	60	2	30	11.3	14.2	5.9	5.5
6	75	29	110	8	130	26.5	24.9	11.0	9.1
7	125	29	60	8	130	20.8	23.4	11.7	9.4
8	75	29	60	8	130	29.2	28.0	23.8	23.4
9	75	29	10	8	130	16.0	17.7	12.5	14.3
10	75	57	60	8	130	25.0	26.6	29.0	26.6
11	75	29	60	8	130	29.2	28.4	26.8	24.5
12	100	15	35	5	80	8.7	8.2	5.3	5.1
13	100	43	85	5	80	24.0	21.0	9.0	10.6
14	50	15	85	5	80	27.2	29.0	12.8	15.4
15	100	43	85	11	180	30.5	33.1	16.0	19.0
16	50	15	85	11	180	40.0	41.9	32.9	30.3
17	75	29	60	8	130	28.4	28.4	24.0	24.5
18	100	15	35	11	180	20.8	20.7	9.7	10.3
19	100	43	35	11	180	28.9	26.1	24.6	21.7
20	50	43	35	5	80	29.8	28.2	24.6	23.0
21	50	43	85	5	80	34.6	35.7	18.8	18.6
22	100	15	85	5	80	12.0	10.9	3.5	1.8
23	100	43	35	5	80	12.0	11.1	12.7	15.7
24	75	29	60	8	130	27.2	28.4	23.9	24.5
25	75	29	60	8	130	28.6	28.4	23.5	24.5
26	50	43	85	11	180	51.8	51.2	34.3	34.2
27	100	15	85	11	180	19.9	20.4	8.2	9.5
28	50	43	35	11	180	44.5	46.6	34.1	36.2
29	50	15	35	5	80	30.3	28.7	20.6	18.0
30	50	15	35	11	180	42.7	44.6	32.4	30.4

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940 **Table 3.** ANOVA results for PNT removal (Deg.: degradation; Min.: mineralization) by
 941 EF process (see results from Table S2).

Source	Deg.			Min.		
	%	F-value	p-value	%	F-value	p-value
Model	98.0	45.0	0.000	96.2	23.9	0.000
Linear	81.8	141.0	0.000	81.0	75.4	0.000
[PNT]	49.3	340.2	0.000	43.8	163.0	0.000
[Fe ²⁺]	4.8	33.3	0.000	11.7	43.6	0.000
<i>j</i>	1.7	11.9	0.004	1.5	5.7	0.032
Time	25.9	178.6	0.000	24.0	89.6	0.000
Interaction	2.1	2.5	0.078	3.5	2.2	0.110
[PNT]*[Fe ²⁺]	0.3	1.7	0.209	1.2	4.4	0.055
[PNT]* <i>j</i>	0.1	0.9	0.360	0.02	0.06	0.806
[PNT]*Time	0.3	1.8	0.203	2.0	7.2	0.018
[Fe ²⁺]* <i>j</i>	1.2	8.1	0.013	0.1	0.5	0.509
[Fe ²⁺]*Time	0.1	1.0	0.341	0.02	0.07	0.792
<i>j</i> *Time	0.2	1.3	0.273	0.2	0.8	0.383
Quadratic	14.0	24.2	0.000	11.5	10.7	0.000
[PNT]*[PNT]	10.5	56.4	0.000	0.5	0.0	0.982
[Fe ²⁺]*[Fe ²⁺]	1.8	14.7	0.002	0.2	3.8	0.072
<i>j</i> * <i>j</i>	1.8	11.9	0.004	7.3	32.1	0.000
Time*Time	0.04	0.01	0.938	3.6	13.3	0.002
Lack of fit	1.9	8.6	0.026	3.5	5.1	0.065
Error	2.0			3.8		
Summary	$R^2 = 98.0\%; R^2_{Adj} = 95.8\%$			$R^2 = 96.2\%; R^2_{Adj} = 92.2\%$		

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944 **Table 4.** Results of PNT removal in real wastewater by EF and PEF under optimal
 945 conditions.

Parameter	Process	EF	PEF	EC_{roc} / kWh (g TOC)⁻¹
[PNT] = 25.0 mg L ⁻¹ [Fe ²⁺] = 25.3 mg L ⁻¹ <i>j</i> = 59.5 mA cm ⁻² Time for Deg. = 14 min	Degradation	68.0% (±2.4)	89.5% (±1.0)	7.0
Time for Min. = 230 min	Mineralization	39.4% (±1.3)	68.7% (±2.2)	

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948 **Table 5.** CCD 2³ with the responses (Deg.: degradation; Min.: mineralization) obtained
 949 for the removal of PNT in real wastewater by SPEF process.

Trial	Factors				Deg.		Min.	
	[Fe ²⁺] /mg L ⁻¹	<i>j</i> /mA cm ⁻²	Time for Deg. / min	Time for Min. / min	Obs. (%)	Pred. (%)	Obs. (%)	Pred. (%)
1	3	40	21	105	27.4	27.5	16.9	18.1
2	8	55	12	60	30.2	28.4	21.5	20.2
3	22	55	30	150	49.7	49.6	33.9	34.6
4	8	25	30	150	39.9	41.4	17.0	17.3
5	22	55	12	60	37.0	35.8	22.6	22.3
6	15	40	21	105	38.3	39.8	26.5	27.2
7	15	40	6	29	16.5	18.0	15.8	16.9
8	15	65	21	105	44.2	46.2	28.3	29.0
9	15	15	21	105	32.4	30.0	19.9	19.1
10	22	25	30	150	42.9	45.0	29.7	31.0
11	8	55	30	150	45.6	45.5	31.9	31.5
12	15	40	21	105	40.9	39.8	28.0	27.2
13	27	40	21	105	37.3	36.7	32.6	31.3
14	8	25	12	60	13.3	13.7	12.8	12.1
15	22	25	12	60	20.4	20.7	24.2	24.6
16	15	40	36	181	54.8	52.9	32.8	31.7
17	15	40	21	105	40.0	39.8	27.1	27.2

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952 **Table 6.** ANOVA results for PNT removal (Deg.: degradation; Min.: mineralization) by
 953 SPEF process (see results from Table S4).

Source	Deg.			Min.		
	(%)	F-value	p-value	(%)	F-value	p-value
Model	98.5	51.2	0.000	98.2	42.1	0.000
Linear	91.3	142.3	0.000	84.6	108.8	0.000
[Fe ²⁺]	5.0	23.4	0.002	30.0	115.8	0.002
<i>j</i>	15.3	71.7	0.000	17.0	65.6	0.000
Time	70.9	331.6	0.000	37.6	145.1	0.000
Interaction	3.0	4.6	0.044	10.5	13.5	0.003
[Fe ²⁺]* <i>j</i>	0	0	0.897	7.9	30.2	0.001
[Fe ²⁺]*Time	0.3	1.3	0.291	0	0.3	0.582
<i>j</i> *Time	2.7	12.5	0.010	2.6	9.9	0.016
Quadratic	4.3	6.7	0.018	3.1	4.0	0.061
[Fe ²⁺]*[Fe ²⁺]	3.1	18.4	0.004	0.3	4.7	0.067
<i>j</i> * <i>j</i>	0	0.8	0.391	1.1	7.5	0.029
Time*Time	1.2	5.8	0.047	1.7	6.6	0.037
Lack of fit	1.3		0.258	1.7	4.1	0.209
Error	1.5					
Summary	$R^2 = 98.5\%$; $R^2_{Adj.} = 96.6\%$			$R^2 = 98.2\%$; $R^2_{Adj.} = 96.0\%$		

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956 **Table 7.** Results of PNT removal in real wastewater by SPEF under optimal conditions.

Parameter	Process	Predicted	Observed	EC_{roc} / kWh (g TOC) ⁻¹
[Fe ²⁺] = 16.8 mg L ⁻¹ $j = 45.9$ mA cm ⁻² Time for Deg. = 36 min	Degradation	53.2%	55.9% (±1.7)	0.142
Time for Min. = 181 min [Fe ²⁺] = 16.8 mg L ⁻¹	Mineralization	34.5%	37.1% (±1.4)	

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958 **Table 8.** Comparison of the removal of PNT by other oxidative processes.

Process	PNT concentration / mM	Solution volume / L	Degradation	Ref.
O ₃	20.0	0.1	95.0% in 30 min	[15]
UV/persulfate	0.025	0.1	96.3% in 30 min	[24]
Heterogeneous Fenton	0.010	0.25	76.0% in 60 min	[68]
MoS ₂ -assisted Fe ²⁺ /PMS	0.025	0.25	94.3% in 15 min	[69]
UV/Cl ₂	0.010	0.1	95.7% in 20 min	[70]
EF	0.139	0.1	83.9% in 14 min	Present study
SPEF	0.139	8	53.2% in 36 min	Present study

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