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**RECENT ADVANCES IN LC-MS ANALYSIS OF FOOD-PACKAGING
CONTAMINANTS.**

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Keywords: food packaging, bisphenols, photoinitiators, perfluorinated compounds, phthalates,
liquid chromatography, mass spectrometry

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70 **Abstract**

71

72 The supply of safe and high-quality foodstuffs relies on the efficient protection of
73 food from deterioration. However, all food-packaging materials can release small amounts of
74 their chemical constituents when they touch food, and any substance that migrates from the
75 packaging into the food is of concern if it could pose health problems to the consumer.

76 The purpose of this review is to describe recent advances in the liquid
77 chromatography-mass spectrometry (LC-MS) analysis of food-packaging contaminants since
78 2009, focusing on some relevant families of compounds (e.g., bisphenol A, bisphenol A
79 diglycidyl ethers and related compounds, UV-ink photoinitiators, perfluorinated compounds,
80 and phthalates).

81

82

83 1. Introduction

84

85 Food products are produced and distributed worldwide leading to very stringent
86 regulations to guarantee food quality and safety. They are very complex mixtures consisting
87 of naturally occurring compounds (lipids, carbohydrates, proteins, vitamins, organic acids,
88 aromas), together with other substances generally originating from technological processes,
89 agrochemical treatments, or packaging materials. Several of these compounds such as
90 pesticide and veterinary drug residues, endocrine disruptors, food additives, environmental
91 contaminants (including dioxins, chlorinated and brominated compounds, heavy metals), and
92 contaminants of natural origin (mycotoxins and marine toxins) are of particular concern
93 because although they are generally present in very small amounts they are nonetheless often
94 dangerous to human health [1]. However, the comparison of the various sources of food
95 contamination with organic chemicals suggests that in the public, but also among experts, the
96 perception of risk is often distorted. As reported by Grob *et al.* [2], if you ask educated
97 consumers about the principal source of food contamination they will list pesticides as the
98 first item, then environmental chemicals such as the PCBs, and veterinary drugs, between
99 others. Few would even mention food packaging materials although the amount of material
100 migrating from food packaging into food may well be 100 times higher than the pesticides or
101 environmental pollutants contribution. Moreover, it is difficult to compare the toxicity
102 (primarily acute) of well-controlled pesticides with the potential (primarily chronic) toxicity
103 of frequently not even identified compounds entering food from packaging materials. Despite
104 the efforts on food legislation and regulation, food safety incidents occasionally occur and
105 can originate from different sources such as both microbial and chemical contaminants. On
106 the last decade, some food safety incidents have been directly related to packaging materials
107 such as the alert for food contamination by UV ink photoinitiators on November 2005 in
108 Europe [3]. The Italian Food Control Authority detected that the photoinitiator 2-
109 isopropylthioxanthone (2-ITX) migrated into baby milk at concentrations ranging from 120
110 to 300 $\mu\text{g L}^{-1}$, resulting in the withdrawal from the market of more than 30 million liters of
111 milk. In order to protect the consumer from potential food risk hazards risk analysis are
112 mandatory, and for that purpose hazard identification, hazard characterization, exposure
113 assessment and risk characterization are necessary. A very important prerequisite for
114 performing risk assessment adequately is the presence of data generated by reliable and fit-
115 for-purpose analytical methods to estimate the level of exposure and intake of the consumer

116 to contaminants and residues. Focusing on contaminants coming from packaging materials
117 regulation must also be coherent. For instance, it should be avoided that for one type of
118 contaminants strict rules are applied, while larger amounts of similar substances from another
119 source are qualified or are not even required to be analyzed [2]. Commission Regulation EU
120 No 10/2011[4] establish that plastic materials and articles shall not transfer their constituents
121 to food simulants in quantities exceeding 10 milligrams of total constituents released per dm²
122 of food contact surface (mg dm⁻²). For instance, for a 100 g piece of cheese of 1 dm² top
123 surface and 1 cm thickness, an overall migration of 240 mg kg⁻¹ is legal; for individually
124 packed slices of sandwich cheese, up to about 1050 mg kg⁻¹ would be legal [2]. In addition
125 plastic materials and articles intended to be brought into contact with food intended for
126 infants and young children shall not transfer their constituents to food simulants in quantities
127 exceeding 60 milligrams of total of constituents released per kg of food simulant. So,
128 appropriate and reliable methodologies are crucial for both industrial and enforcement testing
129 of compliance with the legislation. It is necessary to assess the concentration levels of
130 contaminants migrating into food from the packaging and to evaluate the level of exposure
131 according to the diet. For this purpose, several simulants (depending of type of food)
132 specified in EU legislation are used in migration studies in order to evaluate the amount of
133 non-desirable compounds migrating from food contact materials (FCM) [4-6].

134

135 In the analysis of contaminants and chemical residues in food, gas chromatography
136 (GC) and liquid chromatography (LC) are the two main chromatographic methods employed
137 in practice. However, the complexity of food matrices often requires not only extensive
138 sample preparation, but also on-line coupling techniques, which are used for their superior
139 automation and high-throughput capabilities. Moreover, the high sensitivity achieved using
140 mass spectrometry or high resolution mass spectrometry (HRMS) as detection techniques
141 allowed the simplification of sample-preparation procedures, thereby resulting in faster and
142 low-handling methodologies [7]. The analysis of packaging material contaminants migrating
143 into food is difficult because of the physicochemical properties of many of these compounds.
144 First, the analytical methodologies used must achieve not only low detection limits but
145 guarantee confirmation of the target analytes to prevent false positives or false negative
146 results. The European Union established the 2002/657/EC directive [8] concerning the
147 performance of analytical methods and the interpretation of results, where an identification
148 point system was used for the confirmation of the identity of an analyte. Furthermore, the
149 analysis of some food packaging contaminants is also complicated because of the difficulty to

150 obtain blank samples, such as in the case of perfluorinated compounds (PFCs), phthalates,
151 and bisphenol A (BPA) and related compounds where materials used in sample treatment [9],
152 or the own chromatographic system in the case of PFCs and phthalates, can be sources of
153 contamination. Moreover, establishing concentration levels of food packaging contaminants
154 migrating into food is not always easy as many of these compounds can be found in the food
155 originating from other sources. For instance, PFCs can contaminate food by bioaccumulation
156 of, especially, longer chain members in fish and shellfish, and not only for contact with
157 packaging materials.

158 The aim of this review is to present current state-of-the-art in recent advances in LC-
159 MS analysis of food packaging contaminants in food samples. It includes a selection of the
160 most relevant papers recently published regarding instrumental and methodological aspects,
161 as well as the newest applications. The number of publications in this field as well as the
162 number of food packaging contaminants migrating into food is huge so we will present a
163 selection of significant publications focused only on some relevant families with an
164 increasing interest in their analysis during the last years, such as BPA and related compounds,
165 UV ink photoinitiators, PFCs, and phthalates and their monoester metabolites. The structures,
166 abbreviations and CAS numbers of all food packaging contaminants described in this review
167 are summarized in Table 1. First, a description of each family of compounds regarding their
168 presence in food, legislation and toxicological aspects will be presented. Then different
169 aspects such as sample treatment, chromatographic separation and mass spectrometry
170 techniques, sources of contamination and problems with blanks, as well as quantitation and
171 confirmation strategies, will be generally addressed. Moreover, some relevant applications,
172 food packaging migration studies and concentration levels found in the literature will also be
173 discussed.

174

175 **1.1. BPA, BADGEs and related compounds**

176

177 BisphenolA (BPA) is widely used in the production of polycarbonate plastics and
178 phenolic-epoxy resins, which have a variety of applications, such as plastic food containers
179 and epoxy food-can coatings. Other applications of BPA include printed circuit boards,
180 composites, adhesives, and tooling. Heat and contact with either acidic and basic foods, as the
181 sterilization process in cans or polycarbonate plastic, increase the hydrolysis of the ester bond
182 linking BPA molecules in the polycarbonate and epoxy resins and compounds are released to
183 food [10]. Additionally, epoxy-based lacquers or vinylic organosol (PVC) materials are

184 commonly used for coating the inside of food cans, big storage vessels and food containers to
185 reduce food spoilage and to prevent degradation of the food can. These lacquers are epoxy
186 phenolic resins based on polymerization products of bisphenol A-diglycidyl ether (BADGE)
187 and novolac glycidyl ether (NOGE, also known as epoxy novolac). NOGE, the technical
188 reaction product of formaldehyde, phenol and epichlorohydrin, contain a mixture of
189 compounds with two or more aromatic rings. The 2-ring product of NOGE, bisphenol F-
190 diglycidyl ether (BFDGE), consists of the 3 isomers *p,p*-, *o,p*-, and *o,o*-BFDGE. So these
191 coatings (epoxy-based lacquers and PVC) can release amounts of BADGE and BFDGE
192 compounds as well as oligomers and derivatives which can migrate into the packaged foods.
193 Chlorinated derivatives of BADGE and BFDGE may be generated during the thermal coating
194 treatment, since BADGE and BFDGE are also used as additives to remove the hydrochloric
195 acid formed during this process. Moreover, hydrolyzed derivatives such as BADGE·2H₂O,
196 BADGE·H₂O, BFDGE·2H₂O and BFDGE·H₂O can be produced during storage when the
197 coating comes into contact with aqueous and/or acidic foodstuffs.

198 Exposure to BPA is thought to occur primarily through ingestion. Migration and
199 leaching of BPA from metal cans and plastics to food and drinks is possible and evidences of
200 this fact has been found around the world, including Japan, Europe, New Zeland and United
201 States [11,12]. Currently, there is no US neither EU regulations nor limitations regarding to
202 the amount of BPA in food or drink. BPA is permitted for use in food contact materials in the
203 European Union (EU) under Regulation 10/2011/EU, relating to plastic materials and articles
204 intending to come into contact with foodstuffs with a SML of 0.6 mg kg⁻¹ or 100 µg dm⁻² [4].
205 However, in January 2011, the European Union adopted Commission Directive 2011/8/EU,
206 prohibiting the use of BPA for the manufacture of polycarbonate infant feeding bottles [13].
207 The US Environmental Protection Agency (EPA) and the European Food Safety Authority
208 (EFSA) have set a BPA reference dose/tolerable daily intake (TDI) of 50 µg/kg/day, whereas
209 Health Canada established a provisional TDI for BPA at 25 µg kg⁻¹ of body weight/day [14].
210 Nowadays new bisphenol analogues such as bisphenol F (BPF), bisphenol B (BPB),
211 bisphenol E (BPE) and bisphenol S (BPS) are also used in many industrial applications
212 including polycarbonate plastics and resins [15,16]. Moreover, BPS is also used in curing
213 fast-drying epoxy glues, and as an anticorrosive and it is the monomer of polyethersulphone
214 (PES). Bisphenol-S is actually of a “comparable potency” to BPA. Also, it is “less
215 biodegradable, and more heat-stable and photo-resistant” than its predecessor BPA. Because
216 of that, a SML of 0.05 mg kg⁻¹ have been established for BPS [4].

217 . Regarding toxicity, abundant data for BPA are available, although less information
218 has been published on the other compounds. BPF, BPE and BPB have shown moderate to
219 slight acute toxicity and an estrogenic activity similar to BPA [15], whilst BPS exhibited
220 higher estrogenic activity, probably due to its polarity and the presence of sulfur in the
221 structure [17]. In relation to BADGEs the European Union (EU) has set specific migration
222 limits (SML) of 9 mg kg^{-1} for the sum of BADGE and its hydrolyzed derivatives and 1 mg
223 kg^{-1} for the sum of BADGE·HCl, BADGE·2HCl and BADGE·HCl·H₂O [18]. While the use
224 and/or presence of BFDGE in the manufacture of materials and articles intended to be in
225 contact with food is prohibited and in consequence its presence in food is undesirable. On the
226 other hand, on the basis of the available experimental data, a Tolerable Daily Intake (TDI)
227 can be established for BADGE and its hydrolysis products. Considering the No-Observed-
228 Adverse-Effect-Level (NOAEL) of 15 mg kg^{-1} body weight/day derived from the oral chronic
229 toxicity/carcinogenicity study in the rat with BADGE, and applying an uncertainty factor of
230 100, a TDI of 0.15 mg kg^{-1} body weight can be established for BADGE. As BADGE is
231 rapidly and extensively metabolized in vivo into the corresponding mono- and bis-diol
232 derivatives BADGE·H₂O and BADGE·2H₂O, the Panel included them in the TDI. For the
233 BADGE chlorohydrins BADGE·2HCl, BADGE·HCl, BADGE·HCl·H₂O, in view of the lack
234 of genotoxicity in vivo, the Panel considers that the current restriction of 1 mg kg^{-1} of food
235 remains appropriate [19].

236 The levels of BPA found in the literature did not reach concentrations which to date
237 have been associated with adverse health effects. However, given the possibility of ingesting
238 multiple foods with elevated BPA levels and the multiple sources of exposure to BPA, it is
239 important to continue monitoring the presence of BPA in food and drinks as well as to
240 investigate other potential pathways of exposure.

241

242 **1.2. UV ink photoinitiators**

243

244 Photoinitiators have been widely used in packaging materials as a main component of
245 UV inks. These compounds contain photo sensible groups that start the polymerization
246 process to cure the ink by UV radiation. UV inks are used to print packaging materials such
247 as multilayer laminates, rigid plastic, cardboard and paper. Although intermediate aluminum
248 layers are commonly used to prevent the migration of ink components into food products, the
249 unintentional transfer of printing ink components from the outer printed surface onto the food

250 contact surface can occur when the printed material is rolled on spools or stacked during
251 storage.

252 The alert for food contamination by UV ink photoinitiators arose in Europe in
253 November 2005, when the Italian Food Control Authority detected that the photoinitiator 2-
254 isopropylthioxanthone (2-ITX) migrated into baby milk at concentrations ranging from 120
255 to 300 $\mu\text{g L}^{-1}$, resulting in the withdrawal from the market of more than 30 million liters of
256 milk [20]. Since then, residues of other photoinitiators such as 2-ethylhexyl-4-
257 dimethylaminobenzoate (EHDAB), 4,4'-bis(diethylamino)-benzophenone (DEAB), 4-
258 benzoylbiphenyl (PBZ), 2,4-diethyl-9*H*-thioxanthen-9-one (DETX), 1-hydroxycyclohexyl
259 phenyl ketone (HCPK), 2-hydroxy-2-methylpropiophenone (HMPP), 2,2-dimethoxy-2-
260 phenylacetophenone (DMPA) and benzophenone (BP) have also been controlled in packaged
261 food [21,22]. Among these compounds BP is the most used UV-ink photoinitiator in UV-
262 cured printing inks, with a final content in the printing ink of 5-10%. This compound is also
263 added to the plastic packaging as a UV blocker. Its use allows manufacturers to package the
264 product in clear glass or plastic. Without it, opaque or dark packaging would be required.
265 Moreover BP is also used in other applications such as in soaps and perfumes because
266 prevents ultraviolet (UV) light from damaging scents and colors, and also in sunscreen.
267 Regarding the migration of BP, this is possible because BP is a fairly small molecule that is
268 not chemically bound to the printing ink that can then transfer from the outer, printed carton
269 into foods. Furthermore, BP have been also detected in recycle cartoon board even if it had
270 not been printed, presumable due to previous material contamination [23]. Although the
271 widely use of this family of compounds, there are no specific EU controls for migration from
272 inks and their associated coatings, but there is a Group Tolerable Daily Intake (Group TDI)
273 for BP and 4-hydroxybenzophenone of 0.01 mg kg^{-1} body weight/day. A SML for
274 benzophenone of 0.6 mg kg^{-1} has been established in specific legislation for food contact
275 plastics [4].

276

277

278 **1.3. Perfluorinated compounds**

279

280 Human exposure to perfluorinated compounds (PFCs) is currently receiving
281 considerable attention from scientists and policy makers owing to the ubiquity of these
282 substances in human blood and tissue samples worldwide, but particularly in industrialized
283 areas. These compounds have been employed in textiles and food packaging due to their

284 unique properties as repellents of water and oils. The most abundant PFC in human samples
285 is perfluorooctane sulfonate (PFOS), which was widely used; however, other perfluoroalkyl
286 sulfonates (PFASs) and carboxylic acids (PFACs) are also frequently detected [24]. They are
287 toxic, highly persistent and bio-accumulative. For these reasons, the industrial production of
288 PFOS and some of its derivatives was phased out by the major producer 3M in 2002, and the
289 European Union has banned most uses from the summer of 2008 [25]. However, hundreds of
290 related chemicals such as homologues with shorter or longer alkyl chain, PFOA and telomers,
291 which potentially may degrade to PFACs are not regulated yet. Polytetrafluoroethylene
292 (PTFE) is a fluoropolymer also widely utilized in recent decades for example as cooking
293 utilities and packaging. PTFE is mostly well known by the DuPont brand name Teflon. The
294 particular physical and chemical properties of various fluorinated chemicals make it difficult
295 to replace them in a number of industries (textile, paper, chemical, fire-fighting, foam
296 industry).

297 Human exposure to PFCs, mainly PFOS and PFOA, is due to a variety of
298 environmental and product-related sources, although food (drinking water included) could be
299 the dominant intake pathway. PFCs can contaminate food by bioaccumulation of, especially,
300 longer chain members in fish and shellfish (a result of oceans acting as contaminant sinks) or
301 contact with packaging materials. Few systematic investigations on PFC levels in food are
302 conducted to date mostly in North America and Western Europe [26,27], and some dietary
303 intakes of PFCs are being reported according to average consumption data [28]. EFSA has
304 completed a risk assessment on PFOS and PFOA in the food chain and established a TDI of
305 150 and 1500 ng kg⁻¹ body weight/day, respectively [29]. EFSA has noted an urgent need for
306 data on PFC levels in various food items in order to better understand contamination routes
307 and monitor trend in exposure levels.

308 Consequently, the number of works dealing with the analysis of PFCs in food
309 matrices is considerably increasing during the last years. However, in this review, we will
310 focus only on the publications that are reporting analysis of these compounds in packaged
311 foods, although so far it is hard to tell if food contamination is due only to environmental
312 exposure or also to migration from packaging, although some evidences of the later will be
313 presented later.

314

315 **1.4. Phthalates**

316

317 1,2-Benzenedicarboxylic acid esters, also known as phthalate acid esters (PAEs), are
318 industrial chemicals used as plasticizers in a variety of plastic products (especially PVC)
319 because of their ability to increase flexibility, workability and durability. Other applications
320 of PAEs include its use in paints, personal care products, films, pharmaceutical coatings,
321 adhesives, insect repellent and food packaging materials. The worldwide annual production
322 of PAEs is approximately 6.0 million metric tons per year and, even if the number of possible
323 different phthalates is enormous, only few of them are commercially significant and produced
324 at the industrial scale. Di-2-ethylhexyl phthalate (DEHP), which accounts for approximately
325 50% of the global production, di-n-butyl phthalate (DBP), di-isodecyl phthalate (DIDP) and
326 di-isononyl phthalate (DINP) are among the toxic and most commonly used phthalates.

327 The widespread use and application of these compounds has resulted in their
328 ubiquitous presence in the environment, and in view of the fact that they are classified by
329 most countries (including the EU and the U.S.) as carcinogenic, mutagenic and toxic to
330 reproduction, human exposure to PAEs is currently receiving considerable attention in both
331 political and scientific circles. Phthalates are considered to be potential endocrine disruptors
332 [30] because of their ability to interfere with androgen signaling/production, with foetal
333 animals being particularly sensitive. Furthermore, exposure to these chemicals in male adults
334 may cause alterations in pulmonary function and sperm properties with reduced sperm counts
335 and mobility. In humans, phthalates are rapidly metabolized to their respective monoesters,
336 which can be used as useful biomarkers of a specific phthalate exposure. The exposure of
337 humans to phthalates takes place via inhalation, oral and skin absorption routes. From 16
338 January 2007, the EU Directive 2005/84/EC [31] banned DEHP, DBP and BBP for use in
339 PVC and other plasticized materials in all toys and childcare article. Likewise, DINP, DIDP,
340 and DNOP were banned for those toys and child care articles which can be placed in the
341 mouth of children. However, most studies have concluded that diet is the major route of
342 exposure, and that environmental contamination is one of the sources of these chemicals in
343 food at various levels. Current tolerable daily intakes range from 0.01 to 0.5 mg kg⁻¹ body
344 weight/day for DBP and BBP, respectively [32]. Food contamination with PAEs can occur
345 during processing, handling, transportation and by migration from packaging. Indeed, despite
346 the fact that the use of these compounds in food-packaging materials has decreased in the last
347 years, there are still many products used for food packaging that contains PAEs as
348 plasticizers representing important potential sources of food contamination during storage.
349 Phthalates can migrate into foods from food-packaging films, PVC gaskets in metallic caps
350 for glass jars, printing inks, paper and board packaging, PVC coatings on cookware [33] and

351 the rate of migration rises with increasing temperature. PAEs may also enter food chains
352 during processing due to the common PVC materials used in food production, e.g. plasticized
353 PVC tubing used in commercially milking process or PVC gloves used in catering. Thus, the
354 ubiquity of these compounds and the potential impacts of PAEs exposures on public health
355 have prompted the European Commission to regulate the usage of some phthalates
356 (butylbenzyl phthalate (BBP), DEHP, DBP, DINP and DIDP) in food plastics. Some SML
357 values into food simulants have been fixed in European Regulation 10/2011, for instance 0.3
358 mg kg⁻¹ for DBP, 30 mg kg⁻¹ for BBP and 1.5 mg kg⁻¹ for DEHP. For compounds for which
359 there are not SML, a restriction value of 60 mg kg⁻¹ of food product must be applied [4].The
360 Japanese government also has regulated the use of certain phthalates, prohibiting DEHP in
361 gloves and in food containers and packages.

362

363 2. Sample preparation

364

365 The analysis of packaging contaminants migrating into food represents a challenging
366 task because of the complexity of matrices and the low concentration levels expected for
367 these compounds in food samples. Thus, efficient preconcentration and clean-up procedures
368 are usually needed. Typical analytical procedure steps within sample preparation include
369 sampling/homogenization, extraction, clean-up and concentration prior to instrumental
370 analysis.

371 The most significant reported LC-MS methods for the analysis of the food packaging
372 contaminants discussed in this review including sample treatment procedures are summarized
373 in Table 2. Solvent extraction (SE) is the technique most commonly used for the extraction of
374 packaging contaminants from food samples. Selection of solvents is based on the
375 physicochemical properties of target compounds (mainly polarity and hydrophobicity).
376 Methanol, sodium hydroxide in methanol solutions, acetonitrile, and ethyl acetate are usually
377 employed for the extraction of polar or relatively polar contaminants such as PFCs [26,27,34-
378 37] and BPA-related compounds [38-40] in milk, yoghurt, canned fish and cereal baby food
379 samples. Frequently, mixture of solvents such as dichloromethane with cyclohexane,
380 acetonitrile-hexane, methanol-hexane-methyl *tert*-butyl ether, hexane-acetone and
381 tetrahydrofuran-water are also employed, for instance some of them for the extraction of
382 phthalates [41,42] and BPA [43].

383 Liquid-liquid extraction (LLE) using acetonitrile [44-49] or hexane [50,51] has been
384 reported for the analysis of UV ink photoinitiators in liquid and fatty food samples. However,

385 because of the limited selectivity of solvent-based extraction, a solid phase extraction (SPE)
386 clean-up step is usually required before instrumental analysis [44,46,48,51]. To reduce
387 solvent consumption and improve selectivity, SPE for the clean-up of sample extracts is also
388 routinely used as an alternative to LLE (Table 2).

389 Other extraction techniques such as pressurized liquid extraction (PLE) [38,50,52-54]
390 have also been used for sample treatment of BPA-related compounds and UV ink
391 photoinitiators. Nowadays, QuEChERS (*Quick, Easy, Cheap, Effective, Rugged and Safe*)
392 methodology is a frequent and attractive alternative for sample preparation in food analysis.
393 QuEChERS method is particularly popular for the determination of polar, middle polar and
394 non-polar pesticide residues in food matrices [7] but today is also being used for sample
395 treatment of several families of compounds and for instance its application for the analysis of
396 UV ink photoinitiators in milk, fruit juice and baby foods has recently been reported [45].

397 Some of the problems that occur in the analysis of food packaging contaminants
398 might be related to the extraction and clean-up steps, due to the fact that some of these
399 compounds (PFCs, phthalates, especially DEHP and DBP, BPA and BPA-related
400 compounds) often cause blank problems when analyzed at low concentration. For instance,
401 BPA analysis in liquid samples generally starts with the preservation and filtration of the
402 samples, two important steps of the analysis that can be the origin of some false positives and
403 negatives. Filtration is frequently used as preliminary step to eliminate particulate matter but
404 some errors can occur when membrane filters are used. It has been described that important
405 losses of BPA up to 90% due to the adsorption of BPA on the nylon filters occurs [55]. To
406 prevent this adsorption and increase the recoveries the addition of an organic solvent such as
407 methanol (10%) to the water sample is recommended. Other types of filters such as those of
408 regenerated cellulose are not affected by this phenomenon but it has been observed that
409 sometimes they can introduce some interference compound that make difficult the
410 chromatographic analysis of BPA. To overcome this problem the resolving power of the LC-
411 MS system must be increased. Ultra-centrifugation as an alternative to filtration has been
412 recommended to prevent both adsorptions and/or the introduction of interference compounds.

413 Another important problem in the analysis of such contaminants is that these
414 compounds are inherently ubiquitous in the laboratory environment, and they can be
415 introduced in the sample during sample treatment. Source of phthalates in the laboratory
416 environment was investigated by Fankhauser-Noti and Grob [56]. A 1.5mL autosampler vial
417 was shown to contain 10 ng of DBP and 4ng of DEHP, whereas the concentration of DBP
418 and DEHP in the laboratory air was calculated to be $3 \mu\text{g m}^{-3}$ and $2.4 \mu\text{g m}^{-3}$, respectively.

419 Blank contaminations for PFCs were shown to be associated with fluoropolymer materials
420 used in the laboratory, solvent PTFE caps and nitrogen blow down. In the same way
421 background contamination of BPA can easily occur at ng L^{-1} level mainly arising from SPE
422 cartridges, glassware, plastic ware and other reagents and laboratory tools. Another
423 significant contamination source when high sensitive analytical methods are used to
424 determine these compounds at low concentration levels is the quality of solvents. For instance,
425 DEHP and DBP concentrations of $100 \mu\text{g L}^{-1}$ were found in commercially available hexane
426 [2] whereas Fernández-Sanjuan *et al.* [57] found traces of PFOS, PFOA, and PFNA in
427 solvent blanks. To solve this problem a reversed-phase column was successfully used as
428 mobile phase residue trap to adsorb possible PFCs present in the solvent, the LC tubing and
429 the valves, whereas hexane with lower levels of phthalates ($<2\text{pg } \mu\text{L}^{-1}$) was obtained by
430 dispersive solid extraction using active aluminum oxide. BPA has been found at
431 concentrations ranging from 20 to 200ng L^{-1} in ultra high quality (UHQ) water because of
432 plastics and epoxy-resins used in the water purifying equipment [9]. An additional problem is
433 the daily variability of this contamination. As an example, Figure 1 shows the chromatograms
434 of ultra high quality water obtained from a Milli-Q system in the morning after 12h of
435 standby (Figure 1A) and after the production of ~ 5 liters of water (Figure 1B). A decrease in
436 the concentration level of BPA (from 200ng L^{-1} to 25ng L^{-1}) is observed as ultra high quality
437 water is produced along the day. To overcome this problem and to use this kind of water as a
438 solvent, BPA can be eliminated by filtering the water through membrane filters where it is
439 strongly retained as commented before. For instance, Watabe *et al.* [58] proposed to use C18
440 filters to obtain BPA-free water to prepare standard solutions.

441 Since different steps of sample treatment are potentially BPA, PFCs and phthalates
442 contamination sources, procedural blanks have to be conducted for each batch of samples to
443 ensure the minimal contamination. However, in the analysis of these compounds there are
444 multiple sources of contamination difficult to be under control that can affect the robustness
445 of the method. As an example, Sørensen [42] reported the impossibilities to obtain a zero
446 method blanks for the analysis of phthalates in milk and milk-based products (Figure 2) even
447 if it was shown that the contamination level could be reduced to a low level (from $2 \mu\text{g Kg}^{-1}$
448 for BBP to $6 \mu\text{g Kg}^{-1}$ for DEHP) by using high quality solvents combined with glassware
449 rinsing with methanol, ethyl acetate and hexane just before use. Subtraction of blank
450 responses can improve in some cases the quantitation accuracy as the calculated
451 concentration will be more similar to the real concentration. Concerning BPA analysis, BPA-

452 free UHQ water must be used for the preparation of standards and mobile phases and also for
453 the different steps of sample treatment such as the conditioning of SPE cartridges, SPE
454 washing steps, and to reconstitute dried extracts. SPE preconcentration and clean-up
455 cartridges and all laboratory tools and material (glassware, PLE cells, etc...) must be
456 thoroughly washed with BPA-free UHQ water and organic solvents. Special care must be
457 taken when filtration of both samples and injection extracts is performed to prevent BPA
458 adsorption.

459

460 **3. Liquid chromatography-mass spectrometry**

461

462 Liquid chromatography-mass spectrometry conditions for the analysis of food packaging
463 contaminants addressed in this review are also summarized in Table 2. In this table the LC
464 column, mobile phase composition, ionization source, analyzer and acquisition mode are
465 indicated.

466

467 *Liquid chromatography*

468

469 For the analysis of food packaging contaminants migrating into food reversed-phase
470 liquid chromatography (RP-LC) using C8 or C18 columns with particle sizes of 3.5 – 5 μm
471 were generally used (Table 2). However, nowadays sub-2 μm particle size columns have been
472 also reported to improve chromatographic resolution and decrease analysis time. As an
473 example, Yonekubo *et al.* [59] developed a fast LC-MS/MS method for the analysis of BPA
474 and BADGEs in canned food using a reversed-phase column with 1.7 μm particle size, and
475 Jogsten *et al.* [27] reported the use of a UHPLC separation using a 1.7 μm particle-size
476 column for the analysis of 14 perfluorinated compounds in about 40 packaged foods. On the
477 other hand, other authors proposed the use of fused-core (porous shell) columns in order to
478 obtain fast LC methods and good chromatographic resolution under standard LC
479 backpressures (<400 bar). This is because these particles with a 0.5 μm radius shell of porous
480 stationary phase surrounding a 1.7 μm non-porous core exhibit reduced diffusion mass
481 transfer, which allows working at high mobile phase flow-rates and achieving similar
482 efficiency and peak capacity than those of sub-2 μm porous particle columns. For instance,
483 Gallart-Ayala *et al.* [39] developed a fast LC-MS/MS method for the analysis of BADGEs
484 and BFDGEs in canned food obtaining good chromatographic separation and resolution of
485 the BFDGEs isomers in less than 5 minutes. In this case in order to improve the sensibility of

486 the method a methanol:ammonium formate/formic acid mobile phase was proposed since
487 when acetonitrile was used instead of methanol the sensitivity of some of the analyzed
488 compounds decrease drastically. However, better chromatographic separation of BFDGEs
489 isomers was achieved using acetonitrile. The authors proposed then the use of methanol to
490 improve method sensitivity although acetonitrile can be used in a second analysis if positive
491 samples are detected in order to identify each isomer. The low backpressure provided by the
492 use of fused-core columns in the chromatographic separation allowed the direct hyphenation
493 of a conventional on-line SPE system with UHPLC obtaining fast analytical methods. For
494 instance, a fast on-line solid phase extraction LC-MS/MS method for the direct analysis of
495 bisphenols (BPA, BPF, BPE, BPB and BPS) in canned soft-drinks with a good
496 chromatographic separation in less than 5 minutes has been reported in the literature [55]. In
497 this case the use of a direct analysis using a SPE on-line method prevents false positives in
498 the analysis of bisphenols, since as it was commented above these compounds are inherently
499 ubiquitous in the laboratory environment, and they can be introduced during sample
500 treatment.

501 As previously commented C8 and C18 columns are generally used for the
502 chromatographic separation of food packaging contaminants discussed in this review.
503 However, in some cases an orthogonal selectivity is demanded in order to improve the
504 chromatographic separation. For instance, a C5 column has been described for the analysis of
505 phthalate compounds in milk products and infant formulas [42], however partial co-elution
506 between some of the analyzed compounds, DBP/BBP and DEHP/DINP405/DINP419 have
507 been observed, while Mortensen *et al.* [41] used a Betasil Phenyl column for the analysis of
508 phthalate monoesters in the same kind of matrices obtaining a good chromatographic
509 separation. Gallart-Ayala *et al.* [44,45,60] proposed the use of a pentafluorophenyl propyl
510 (PFPP) column for the analysis of photoinitiators in packaged food. This PFPP column
511 allowed the chromatographic separation of the two ITX isomers (2- and 4-ITX) in less than 5
512 min [44], separation that could only be achieved until then by a zirconium column and with a
513 very long analysis time (>30 min) [61]. The separation and simultaneous analysis of eleven
514 UV ink photoinitiators in less than 6 min was also achieved by working at sub-ambient
515 temperature (5°C) with a PFPP column [45]. On the other hand, Jogsten *et al.* [27] used a
516 Fluorosep RP C8 column for the analysis of PFCs in packaged spinaches since the presence
517 of monomerically bonded perfluorooctyl groups in the stationary phase enhance the
518 selectivity for the chromatographic separation of halogenated compounds. Moreover, as it has
519 been commented above, in the analysis of this family of compounds a reversed phase

520 trapping column between the LC pump and the injection valve is generally used to retain the
521 possible PFCs present in the solvent, the LC tubing and the valves reducing system
522 contamination [57].

523

524 *Mass spectrometry*

525

526 Regarding ionization of food packaging contaminants, electrospray ionization (ESI) is
527 the most commonly used technique. Positive ionization mode is usually employed to analyze
528 BADGEs and BFDGEs, UV ink photoinitiators, and phthalate diesters, while negative
529 ionization gives the best sensitivity for the detection of phthalate monoester metabolites, BPA,
530 other bisphenols such as BPE, BPB, BPF and BPS, and PFCs (Table 2). In general, negative-
531 ESI and positive-ESI are dominated by the deprotonated molecule, $[M-H]^-$, or the protonated
532 molecule, $[M+H]^+$, respectively, and no further fragmentation is usually observed. However,
533 in-source fragmentation can occasionally be observed such as in the case of some UV ink
534 photoinitiators (HMPP, HCPK, DMPA, DEAB) [45]. This fragmentation was especially
535 important for DMPA whose MS spectrum showed the in-source loss of a methoxy group as
536 the base peak, yielding an ion at m/z 225 $[M-CH_3O]^+$ which was selected as precursor ion for
537 tandem mass spectrometry experiments. In some cases, the formation of adduct ions with
538 components of the mobile phase was also observed. BADGEs and BFDGEs showed a high
539 tendency to form $[M+Na]^+$, $[M+K]^+$, $[M+NH_4]^+$ and $[M+ACN]^+$ clusters ions. However,
540 some of these cluster ions such as $[M+Na]^+$ are very stable and no further fragmentation in
541 tandem mass spectrometry was obtained, but on the other hand, efficient fragmentation
542 occurred for ammonium adducts with a stable signal under tandem mass spectrometry [39,62].
543 In these cases to enable the formation of ammonium adducts and ensure signal
544 reproducibility, formic acid/ammonium formate buffer are generally used as an additive in
545 the mobile phase in positive ESI for the analysis of these compounds.

546 Ion suppression is one of the major problems in LC-MS with ESI sources. Ion
547 suppression occurs due the presence of buffer additives, sample matrix components and poor
548 chromatographic separation. Important ion suppression had been reported in the analysis of
549 BPA and other bisphenols (BPF, BPB, BPE and BPS) caused by matrix effects since the co-
550 elution of matrix components can interfere with the signal of the analytes [63]. In order to
551 solve these problems different strategies could be carried out, such as improving sample
552 treatment procedure and/or resolution of the chromatographic separation (i.e., using smaller
553 particle size columns) or modifying the gradient elution as can be seen in Figure 3. In this

554 case, the gradient elution was modified by reducing the amount of organic solvent and the
555 gradient slope, which increased the retention of the studied analytes and forced them to elute
556 into a cleaner chromatographic area, thus minimizing the co-elution with matrix components
557 in the eluting front.

558 Tandem mass spectrometry (MS/MS) is generally used as acquisition mode for the
559 analysis of the food packaging contaminants addressed in this review (Table 2). Triple
560 quadrupole (QqQ) mass analyzers are the most popular instruments due to their higher
561 sensitivity and selectivity when operated in selected reaction monitoring (SRM) mode. For
562 the confirmation of the identity of the analytes the EU directive 2002/657/EC established that
563 two SRM transitions must be monitored to comply with a system of required identification
564 points [64]. In addition, the deviation of the relative intensity of the recorded transitions must
565 not exceed certain percentage of that observed with reference standards, and the retention
566 time must not deviate more than 2.5%. However, the application of these criteria did not
567 completely eradicate false positives and its application might even lead to the possibility of
568 reporting false negatives. The occurrence of a false positive in LC-MS/MS using a QqQ
569 analyzer implies the presence of interfering compounds that co-eluted with the analyte, and
570 have two transitions with a similar ion ratio [65,66]. But more problematic than false
571 positives is the possibility of reporting false negatives because the identification of relevant
572 compounds would be ignored. In this case when two transitions are monitored a false
573 negative might be reported if one of the transitions is affected by an interferent compound. In
574 some cases these problems can be solved by monitoring more than two selective transitions
575 or by using alternative confirmatory strategies. For instance, Llorca *et al.* [34] reported the
576 use of a quadrupole-linear ion trap (QqLIT) analyzer for the quantification of some
577 perfluorinated compounds by monitoring two SRM transitions for each compound. Moreover,
578 in order to achieve better confirmation the SRM mode was combined with Enhanced Product
579 Ion Scan (EPI) and MS³ acquisition modes. Operating with the EPI mode, the first
580 quadrupole (Q1) filters the desired precursor ions which are fragmented in the Q2 trapping
581 the fragment ions in the LIT. As an example, Figure 4 shows the LC-MS/MS, MS/MS using
582 EPI mode and MS³ spectra of PFOS and PFOA in real breast milk sample and the main
583 fragmentation pathways of these compounds. In other cases, however, the use of high
584 resolution mass spectrometry (HRMS) is mandatory. For instance, during the analysis of
585 benzophenone in packaged foods almost 50% of samples were reported as negative when
586 analyzed by LC-MS/MS using a triple quadrupole instrument because ion-ratios variations
587 higher than 20% were obtained due to an interferent signal in the confirmation transition. In

588 this case the studied compound only showed two product ions not being possible to monitor a
589 third transition for confirmation [60]. For this reason an LC-HRMS method using an Orbitrap
590 mass analyzer operating at a mass resolving power of 50,000 FWHM was then proposed for
591 the analysis of BP in food packaged samples. Moreover, in this work, the full scan HRMS
592 experiment was operated simultaneously with the “all ion fragmentation” (AIF) mode in
593 order to obtain an unequivocal identification of the target analyte obtaining its product ion
594 scan spectrum at high resolution mass spectrometry.

595 Finally, a somewhat different analytical approach has been given recently by Self *et al.*
596 [67]. Their study reported an analytical method to rapidly qualitatively analyze seven
597 phthalates compounds of interest in a wide variety of beverage/food and nutraceutical
598 samples using direct analysis in real time (DART) ionization in positive mode coupled to an
599 Orbitrap mass spectrometer. The method was shown to be capable of detecting selected PAEs,
600 including BBP, DBP, DEHP, DINP, at level of 0.5-1 $\mu\text{g L}^{-1}$ and 50 $\mu\text{g L}^{-1}$ in beverage/food
601 and nutraceutical samples, respectively. This has the potential for greatly facilitating
602 qualitative screening food samples able to identify those who require further traditional
603 chromatography methodology both for confirmation and for quantitation purposes.

604

605 **4. Food packaging migration studies**

606

607

608 In the analysis of food packaging contaminants, migration studies using food
609 simulants are necessary in order to characterize new packaging materials and the amount of
610 non-desirable contaminants than can migrate into food. EU Directives 82/711/EC [5] and
611 85/572/EEC [6] describe the migration tests and specify the use of food simulants depending
612 on the type of food. Relating to FCMs, four liquid simulants are described: distilled water for
613 aqueous foods with a pH above 4.5; acetic acid at 3% in distilled water for acidic aqueous
614 food with pH below 4.5; ethanol at 15% for alcoholic food and oil for fatty food. Considering
615 that the packaging, the storage temperature and the contact time between food packaging and
616 food are the most important parameters for the migration of contaminants into food, the best
617 migration test conditions are 40 $^{\circ}\text{C}$ for 10 days (extreme conditions or EC) concerning
618 storage at room temperature for indefinite time [68]. Testing migration conditions are also
619 described in EU Regulation 10/2011 [4] that is replacing old directives. For plastic materials
620 and articles not yet in contact with food the simulants listed are: ethanol 10% (v/v) (simulant
621 A), acetic acid 3% (v/v) (simulant B), ethanol 20% (v/v) (simulant C), ethanol 50% (v/v)

622 (simulant D1), vegetable oil (stimulant D2) and poly(2,6-diphenyl-p-phenylene oxide),
623 particle size 60-80 mesh, pore size 200 nm (simulant E). Food simulants A, B and C have to
624 be used for foods that have a hydrophilic character, food simulants D1 and D2 are assigned
625 for foods that have a lipophilic character and food simulant E is assigned for testing specific
626 migration into dry foods. However, the application of this Plastics Implementing Measure
627 (PIM) is characterized by a specific phased implementation period and, in fact, these rules
628 should be applied from 1 January 2016. Until then, rules described in earlier directives
629 (Directives 82/711/EEC and 85/572/EEC) can also be applied. For instance, Fasano *et al.*
630 [69] recently described migration studies of phthalates, alkylphenols, bisphenol A and di(2-
631 ethylhexyl)adipate from food packaging using the food simulants (distilled water, acetic acid
632 at 3% and ethanol at 15%) described in the earlier directives. The levels of these compounds
633 in common FCMs (tuna cans, marmalade caps, yogurt packaging, polystyrene dish, teat, bags,
634 films, baby's bottle, aseptic plastic laminate paperboard carton and plastic wine tops) were
635 evaluated by migration tests. Additionally, to evaluate the potential migration of plasticizers
636 and additives from plastic wine tops, two extraction methods were employed: incubation for
637 10 days at 40 °C and ultrasound extraction. All samples analyzed showed contaminant
638 migration lower than SML and overall migration limits (OML) established in EU legislation.
639 Moreover, the extraction carried out for 10 days at 40 °C showed to give better results than
640 ultrasound extraction in order to detect all analyzed compounds.

641 Regarding BPA, many migration studies can be found in the literature during the last
642 years. Of special interest are those performed from plastic baby bottles and baby bottle liners
643 [69-73]. For instance, Kubwako *et al.* [70] studied the migration of BPA into water (used as
644 food simulant) from polycarbonate baby bottles, non-polycarbonate baby bottles, baby bottle
645 liners and glass baby bottles. They observed that residual BPA leaching from polycarbonate
646 bottles increased with temperature and incubation time, observing a BPA migration of 0.11
647 $\mu\text{g L}^{-1}$ into water incubated for 8 h. In contrast, only trace-levels of BPA were observed from
648 non-polycarbonate plastic baby bottles and baby bottle liners, allowing to propose them,
649 together with glass baby bottles, as good alternatives to the polycarbonate ones. Similar
650 results were reported by Nam *et al.* [71] when they studied the migration of BPA from
651 polycarbonate baby bottles after repeated uses, up to 100 times and at different temperatures.
652 Again, BPA migration increased considerably at temperatures higher than 80 °C. The pattern
653 of BPA level showed three steps; lag effect region (0.13–1.11 $\mu\text{g L}^{-1}$ BPA), steady region
654 (1.11 $\mu\text{g L}^{-1}$ BPA) and aging region (1.11–3.08 $\mu\text{g L}^{-1}$ BPA). When baby bottle was not
655 washed, BPA level was 0.24 $\mu\text{g L}^{-1}$. However, after the procedure (extraction) was executed

656 once, the BPA level of bottle decreased to $0.13 \mu\text{g L}^{-1}$ (lag effect region). It was considered
657 that BPA remained on the surface of the bottle during the manufacturing process. BPA
658 migration level was increased up to $1.1 \mu\text{g L}^{-1}$ after the procedure was repeated 10 times, then
659 maintained at $1.1 \mu\text{g L}^{-1}$ level at up to 60 repetitions (steady region). BPA level rapidly
660 increased to $3.08 \mu\text{g L}^{-1}$ when the procedure was repeated 100 times (aging region). This was
661 attributed to the increase of the average inter-chain spacing of polycarbonate with the
662 repeated used of the bottle (from 0.499 nm in brand-new bottles to 0.511 nm in bottles used
663 more than 100 times), allowing a higher diffusion of BPA from the plastic material.
664 Moreover Guart *et al.* [12] investigated the potential migration of plasticizers and additives
665 from several plastic containers including polyethylene terephthalate (PET), polycarbonate
666 (PC), two types of high density polyethylene (HDPE), low density polyethylene (LDPE) and
667 polystyrene (PS) plastics.

668 Migration studies into food simulants have also been carried out with some UV ink
669 photoinitiators. As an example, Sanches-Silva *et al.* studied the migration of six UV ink
670 photoinitiators (including BP, EHDAB and ITX) into several food simulants (water, 3%
671 acetic acid *w/v* aqueous solution, and 10, 20, 30, 60 and 95% ethanol *v/v* aqueous solution)
672 [74]. The migration levels of the six UV ink photoinitiators into the different food simulants
673 were compared after a 30 day contact period and a relationship between R (ratio between log
674 $K_{o/w}$ and photoinitiator molecular weight, M_w) and the total migration was found for
675 photoinitiators with a log $K_{o/w} < 5$. For ITX and EHDAB (with log $K_{o/w} > 5$), migration values
676 varied significantly among different simulants, being always higher for ITX (which has the
677 lower M_w).

678 Migration studies of non-intentionally added substances (NIAS) from plastics and
679 adhesives is one of the most studied topics in this field. Very recently, Felix *et al.* [75]
680 described the analytical tools for the identification of NIAS coming from polyurethane
681 adhesives in multilayer packaging materials and their migration into food simulants. In this
682 work Tenax[®], used as solid adsorbent, and isooctane were used as food simulants and the
683 migrants were analyzed by GC-MS. More than 63 volatile and semivolatile compounds
684 (including some phthalates such as DBP) considered as potential migrants were detected
685 either in the adhesives or in the films. Cacho *et al.* proposed a method for the determination
686 of alkylphenols and phthalate esters in vegetables by stir bar sorptive extraction coupled to
687 GC-MS, and some migration studies from their packages were also performed [76]. DEP,
688 DBP and DEHP were found to have migrated from the bags to the simulants used and the

689 same compounds were then quantified in several vegetables (lettuce, salad, arugula, parsley
690 and chard) at concentration levels in the 8-51 ng g⁻¹ range.

691 Finally, it should be pointed out that GC-MS continues to be the technique of choice
692 when performing food packaging migration studies.

693

694 **5. Levels of food packaging contaminants in food**

695

696 Several studies about the occurrence of packaging contaminants in food as well as
697 their dietary intake have been reported [33,77]. However, in many of these studies one of the
698 main problems is to correctly assess the source of contamination, which is especially difficult
699 in the case of PFCs. Sensitive enough methods are required for the analysis of PFCs in food
700 samples, especially when dealing with packaging contamination as low concentrations can be
701 expected to be found being a handicap in some studies trying to correlate packaging with
702 PFC food contamination. Tittlemier *et al.* analyzed food composites that were available in
703 both polypropylene bottles and glass jars in order to examine if the type of sample container
704 used for storage affected in the PFC food analysis [26]. Only six food composites were
705 available in both kinds of containers but only in one of them (freshwater fish) concentrations
706 were higher than the reported LOD or LOQ; PFOS was measured at 1.5 and 1.3 ng g⁻¹ in the
707 composite stored in polypropylene and glass containers, respectively. From the correlation of
708 results obtained by the authors from samples stored in the different containers, and the lack of
709 PFCs detected in composites stored in glass containers with PTFE lid liners, the authors
710 suggested that PFOS was not adsorbing to the glass and that the PTFE lid liner was not a
711 source of contamination. In contrast, PFC contamination from packaging was clearly
712 observed in other studies. For instance, Wang *et al.* found no significant differences in the
713 levels of PFCs when analyzing milk from various company brands [35]. No differences were
714 either observed regarding the kind of milk (such as whole or skimmed milk), the tastes (such
715 as chocolate and fruits) in both milk and yoghurt samples. However, significant differences
716 among three kinds of packaging of milk in the concentration of PFHpA, PFNA and total PFC
717 were found. Figure 5 shows the PFC levels in milk for three different packaging: Bailey
718 (polyethylene; shelf-life: 30 days), Tetra Fino Aseptic (laminated paper, polyethylene and
719 aluminium foil; shelf-life: 30 days), and Tetra Brik Aseptic (laminated paper, polyethylene
720 and aluminium foil; shelf-life: 6-8 months). Among these packaging, the levels of PFCs in
721 milk packaged with Bailey were notable higher than the levels with the other two packaging
722 materials. The total PFC concentration in some samples exceeded 600 pg g⁻¹. PFC levels in

723 milk with Tetra Fino Aseptic were similar to the levels with Tetra Brik Aseptic, being the
724 total PFC concentrations in all samples with these two packaging lower than 300 pg g⁻¹.

725 Up to now there are some other studies suggesting that food packaging might serve as
726 a source of PFCs, used as repellents of water and grease, in food. For instance, Begley *et al.*
727 [78] demonstrated that perfluorochemicals would migrate into food simulants from food-
728 contact paper. As an example, PFOA migrated from a microwave popcorn bag into oil at a
729 concentration as high as 300 ng g⁻¹. However, in another study reported by Bradley *et al.* [79]
730 it was noted that the coating materials of cookware products containing
731 polytetrafluoroethylene (PFTE) were not considered as significant sources of PFCs, because
732 the levels of PFCs were too low to be detected. Jogsten *et al.* [27] also investigated the
733 influence of food packaging on the concentration of PFCs and from their results it was
734 uncertain whether some food packaging could contribute to an exposure to PFCs. Therefore,
735 further research needs to be carried out to verify which types of food packaging are correlated
736 with the concentrations of PFCs in food, as some evidences about packaging being one of
737 origins of food contamination with PFCs are appearing.

738 Another consideration to take into account is that once the packaging contaminant
739 migrated into food its concentration can change due to a number of factors. For instance,
740 recently Coulier *et al.* [40], showed that BADGE levels decay during food storage and new
741 reaction products are formed by the reaction with food ingredients such as amino acids and
742 sugars observing the formation of BADGE-glucose, BADGE-cysteine, BADGE-methyonine
743 and BADGE-lysine. Unlike other chemical contaminants, information on phthalates in food
744 is very limited, although their determination in foods began more than 3 decades ago,
745 probably due to the challenges in the methods or the high blank levels of phthalates caused by
746 the contamination of laboratory environments as previously commented.

747 Concentration levels reported in the literature of the packaging contaminants
748 migrating into food addressed in this review are summarized in Table 3. As can be seen, the
749 number of works dealing with the analysis of BPA, BADGES and related compounds as well
750 as UV Ink photoinitiators in food (taking into account only data related to contamination
751 from packaging) is considerably higher than those of PFCs and phthalates. In general,
752 concentrations of these contaminants are at the low ng g⁻¹ or even pg g⁻¹ level, although in
753 some cases much higher concentrations can be found. For instance, concentrations between 1
754 and 11.8 µg g⁻¹ for some BADGEs or BFDGEs in canned fish, meat and vegetables
755 [43,59,80], or between 1.2 and 14.7 µg g⁻¹ for some phthalates such as DEP and BBP in fruit
756 jellies [81] are reported.

757 About BPA, BADGEs, BFDGEs and related compounds their concentration is in
758 general higher in canned fruits, vegetables, fish and meat, and lower concentrations are
759 usually reported in baby food, and liquid samples (milk and milk-based products, soft drinks
760 and sauces). But all of them have been reported at a certain concentration level in several
761 foods. In contrast, although the number of UV Ink photoinitiators being analyzed in food is
762 increasing, only few of them are usually found in food matrices, being ITX and BP those
763 reported at higher concentrations. For instance, ITX have been found at concentration levels
764 up to 439 ng g⁻¹ in milk and milk-based products. Regarding PFCs levels in food Hráková *et*
765 *al.* [36] reported PFOS concentrations up to 13 µg kg⁻¹ in canned fish although probably the
766 major origin of this PFOS contamination is due to the environment. Relatively high
767 concentrations of PFCs were found in fast food (1-3.6 µg Kg⁻¹) [26] or in milk infant
768 formulas and baby food cereals (0.04-1.3 µg kg⁻¹) [34]. About what concerns phthalates,
769 although the number of manuscripts dealing with their analysis in food is reduced, it seems
770 that their concentrations levels must be taken into account, being the packaging contaminants
771 migrating into food at the highest concentrations (Table 3).

772
773

774 **Conclusions**

775

776 The huge variety of materials employed in packaging technology in order to maintain
777 foodstuffs quality when the product arrives to the consumer has considerably increased the
778 number of possible contaminants migrating into food. Some of the most relevant food
779 packaging contaminant families such as BPA, BADGEs and related compounds, UV ink
780 photoinitiators, perfluorinated compounds, and phthalates, have been addressed in this review.

781 The most recent approaches in the liquid chromatography-mass spectrometry analysis
782 of food packaging contaminants have been discussed. Different aspects concerning all the
783 steps of the analysis (sample treatment, chromatographic separation, mass spectrometry and
784 quantitation and confirmation strategies) have been addressed by discussing recent LC-MS
785 applications, as well as the problems arising from sources of contamination and blanks.

786 Solvent extraction and SPE are the techniques most commonly used for the extraction
787 and preconcentration of packaging contaminants from food samples, but new sample
788 treatment methods such as QuEChERS are appearing as a fast and simple alternative, and
789 although few applications are described in the literature concerning food packaging
790 contaminants it is a good alternative to explore in the future. Moreover, some of the problems

791 that occur in the analysis of food packaging contaminants might be related to the extraction
792 and clean-up steps, due to the fact that many of these compounds (PFCs, phthalates,
793 especially DEHP and DBP, BPA and BPA-related compounds) often cause blank problems
794 when analyzed at low concentration. For instance, important losses of BPA after filtration are
795 described which can be reduced by the addition of methanol before filtration. Another
796 important problem in the analysis of such contaminants is that these compounds are
797 inherently ubiquitous in the laboratory environment, and they can be introduced in the sample
798 during sample treatment, together with the co-extraction of other interferences. Some
799 examples discussing these problems and how to minimize them have been described in this
800 review. In summary, sample treatment during food packaging contaminants analysis must be
801 carried out very carefully and the control of method blanks is mandatory due to the important
802 number of contamination sources. In order to prevent most of these problems, minimizing
803 sample manipulation will be desirable and for this purpose on-line preconcentration, as well
804 the use of direct analysis techniques such as DART and desorption electrospray ionization
805 (DESI) procedures will be one of the recommended alternatives in the near future.

806 UHPLC technology using sub 2- μm columns and fused-core (porous shell) columns
807 are the most convenient approach used today to achieve reliable and fast LC separations in
808 the analysis of food packaging contaminants. Reversed-phase separations continue to be the
809 chromatographic mode of choice for the analysis of many of these compounds, but in some
810 cases other column selectivities are demanded in order to improve chromatographic
811 separation, and some examples have been addressed in this review. Very relevant is the use
812 of fluorinated stationary phases in the analysis of UV Ink photoinitiators. The use of PFPP
813 columns allowed the separation even of both ITX isomers in a reduced analysis time.

814 Moreover the low backpressure provided by the use of fused-core columns in the
815 chromatographic separation allowed the direct hyphenation of a conventional on-line SPE
816 system with UHPLC obtaining fast analytical methods. But instrumentation can also be an
817 important source of contamination when analyzing food packaging contaminants such as in
818 the case of PFCs or phthalates. In this case a reversed phase trapping column is set between
819 the LC pump and the injection valve to retain the possible PFCs present in the solvent, the LC
820 tubing and the valves, and thus reducing system contamination.

821 ESI is the ionization source of choice in the analysis of food packaging contaminants.
822 Several approaches such as the modification of gradient conditions to force the analytes to
823 elute in a cleaner chromatographic area to solve or to minimize matrix effects and ion
824 suppression characteristic of ESI sources have been addressed in this review. The use

825 atmospheric pressure chemical ionization (APCI) and atmospheric pressure photoionization
826 (APPI) may be an alternative solution to minimize the matrix effects observed with ESI. On
827 the other hand, the combination of the information provided by all API sources could be the
828 key to detect new food packaging contaminants. Moreover, although triple quadrupole mass
829 spectrometry monitoring two SRM transitions continues to be the method of choice in the
830 analysis of food packaging contaminants, the use of different mass spectrometry acquisition
831 strategies and high resolution mass spectrometry (HRMS) is one of the best alternatives in
832 order to prevent false positives or even false negatives, and some relevant examples
833 concerning the analysis of food packaging contaminants have been presented.

834 Finally, food packaging migration studies and reported levels of these contaminants in
835 food have been discussed. Due to the huge variety of materials used for food packaging,
836 migration studies using a variety of food simulants depending of the food type have been
837 established in order to control the migration of non-desirable compounds from these food
838 contact materials, and some examples have been presented. Regarding food packaging
839 contaminant levels in food, although in general concentrations are in the range of low ng g^{-1}
840 or even pg g^{-1} , higher concentrations for some of these contaminants are described, for
841 instance levels up to $14.7 \mu\text{g g}^{-1}$ for some phthalates. But one of the main problems is not the
842 concentration level but the huge variety of contaminants migrating into food that can be
843 found, which is making the monitoring of these contaminants in food one of the main
844 concerns in food quality and safety.

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1031 **Figure Captions**

1032

1033 Figure 1. Chromatograms of BPA in ultra high quality water obtained from a Milli-Q system
1034 (a) in the morning after 12 h of standby and (b) after the production of ~5 liters of water.

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1036 Figure 2. LC/ESI-MS/MS chromatograms of a method blank during analysis of phthalates.
1037 The measured concentrations of phthalates were 5.1 $\mu\text{g kg}^{-1}$ (DEHP), 2.4 $\mu\text{g kg}^{-1}$ (DBP), 0.5
1038 $\mu\text{g kg}^{-1}$ (BBP), 2.9 $\mu\text{g kg}^{-1}$ (DINP) and 3.1 $\mu\text{g kg}^{-1}$ (DIDP). Reproduced from Ref. [42], with
1039 permission of John Wiley & Sons, Ltd.

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1041 Figure 3. On-line SPE LC-MS/MS and LC-UV at 228 nm chromatograms of a glass cola
1042 sample spiked at 10 $\mu\text{g L}^{-1}$. A) ESI at ambient temperature, gradient elution 0 min, 50:50
1043 MeOH:water; from 0 to 1 min, linear gradient up to 100% MeOH and B) H-ESI at 300 °C,
1044 gradient elution 0 min 15% MeOH; from 0 to 3 min a linear gradient elution up to 80%
1045 MeOH, isocratic step (3.5 min). Compound identification: 1, BPS; 2, BPF; 3, BPE; 4, BPA
1046 and 5, BPB. Reproduced from Ref. [63], with permission of Elsevier.

1047

1048 Figure 4. Example of TIC chromatogram, MS/MS spectra using EPI mode and MS³ spectra
1049 of PFOS and PFOA obtained for a breast milk sample. Reproduced from ref. [34], with
1050 permission of Elsevier.

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1052 Figure 5. Box plot of concentrations of PFHpA, PFOA, PFOS, PFNA, PFDA and total PFC
1053 in milk on the basis of different packaging. The data indicate significant differences
1054 ($P < 0.001$) among three kinds of packaging of milk in the concentration of total PFCs.
1055 Reproduced from Ref. [35], with permission of Springer-Verlag.

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Table 2. Analysis of food packaging contaminants in food samples by LC-MS/MS

Compound	Food product	LC conditions	Extraction	Clean-up	Recoveries	Ionizati on source	Analyzer	Quantiation	Confirmation	LODs	Ref.
<i>BPA and related compounds</i>											
BPA	Powdered milk and infant formulas	C18 (250x4.6 mm, 5 µm) MeOH:water	PLE Ethyl acetate	C18 matrix dispersant	92%	ESI(-)	QqQ	SRM (1 transition)	-	5 µgkg ⁻¹	[38]
BPA, BPF, BPE, BPB and BPS	Soft-drinks	C18 (50x2.1 mm, 2.7 µm) MeOH:water	On-line SPE	-	-	H-ESI(-)	QqQ	SRM (1 transitions)	SRM (1 transition)	5 – 50 ng kg ⁻¹	[63]
BADGEs and BFDGEs	Canned food and soft-drinks	C18 (150x2.1 mm, 2.7 µm) MeOH:Ammonium formate buffer 25 mM, pH 3.75	Liquid-Liquid extraction: Ethyl acetate SPE: OASIS HLB	-	60 – 95%	H-ESI(+)	QqQ	SRM (1 transitions)	SRM (1 transition)	0.13 – 4.0 µgkg ⁻¹	[39]
NOGE-related and BADGE-related compounds	Canned food(fish, meat, fruit and congee)	C18 (100x2.1 mm, 1.7 µm) ACN:0.2% formic acid	Hexane:acetone (5:3).	ACN extraction and SPE PS-DVB	87 - 109%	ESI(+)	Q-Trap	SRM (1 transition)	SRM (1 transition)	10 – 197 ng kg ⁻¹	[43]
BPA	Drinking water	DB Biphenylic (50x2.1 mm, 1.9 µm) ACN:water	Passive sample (POCIS), IsoluteENV+ Ambersorb 1500 Carbon	-	-	ESI(-)	QqQ Q-TOF	SRM (1 transition)	SRM (1 transition) and Accurate mass measurements	200 ng L ⁻¹	[82]
BPA	Bottle water	C18 (50x2.1 mm, 2.2 µm) MeOH:water	Water	-	99%	APCI(-)	Q-Trap	SRM (1 transition)	SRM (1 transition)	40 ng L ⁻¹	[83]
BADGE and reaction products	Canned food(tuna, apple puree) and Beer	C18 (150x2.1 mm, 3.5 µm) ACN:water both with ammonium acetate buffer (5 mM, pH 5)	ACN	-	-	ESI(+)	LTQ-FT-MS	Full scan	Accurate mass	-	[40]
BPA	Eggs and milk	C18 (150x2.1 mm, 3.5 µm) MeOH:0.1% ammonia	Dispersive-SPE (C18)	SPE (amino-propyl)	79 – 93%	ESI(-)	QqQ	SRM (1 transition)	-	100 ng kg ⁻¹	[84]
BPA	Meat	C18 (150x2.1 mm, 3.5 µm) MeOH:0.1% ammonia	PLE Acetone	SPE (amino-propyl)	91 – 100%	ESI(-)	QqQ	SRM (1 transition)	-	300 ng kg ⁻¹	[52]
BPA and BPF	Honey	C18 (250x2.0 mm, 5 µm) ACN:water	Water and HCl	SPE- Polystyrene nedininylbe	94 - 116%	ESI(-)	Q	SIM (1 Precursor ion)	-	500 – 2000 ng kg ⁻¹	[85]

				nzene							
BPA, BADGEs	Canned food(fish, vegetables, sauces and others)	C18 (50x2.1 mm, 1.7 µm) ACN:water	ACN	SPE OASIS HLB	69 – 98%	ESI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	390 – 690 ng kg ⁻¹	[59]
BPA	Milk	C18 (250x4 mm, 5 µm) MeOH:water	Water	SPE C18	83 – 106%	ESI(-)	Q	SIM (1 Precursor ion)	-	1700 ng kg ⁻¹	[86]
BADGEs	Canned food (fish, meat and baby food)	C18 (100x2.1 mm, 3.5 µm) ACN:water	PLE Hexane:acetone	SPE C18+Aminopropyl bonded silica (NH ₂)	85 – 96%	APCI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	800 – 1750 ng kg ⁻¹	[53]
BPA	Beverages (water, puree, soda)	C18 (150x2.1 mm, 3.5 µm) MeOH:0.1% ammonia	OASIS HLB	SPE GCD	82 – 97%	ESI(-)	QqQ	SRM (1 transition)	SRM (2 transition)	10 – 600 ng kg ⁻¹	[87]
BPA	Canned food (soup, meat, vegetables, fish, pasta)	C18 (150x2.1 mm, 3 µm) C8 (150x2.1 mm, 3 µm) MeOH:water	ACN	-	94 – 110%	ESI(-)	Q-Trap	SRM (1 transition)	SRM (1 transition)	2 ng g ⁻¹	[88]
UV Ink Photoinitiators											
11 photoinitiators	Baby food, Fruit juice, gazpacho, water, wine	PFPP (150x2.1 mm, 3 µm) ACN:ammonium formate buffer	ACN	QuEChERS	81-98%	ESI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	0.07-220 µg kg ⁻¹	[45]
2-ITX and 4-ITX	Baby food, milk, fruit juice, soy milk, vegetable and broth.	PFPP (150x2.1 mm, 3 µm) ACN:ammonium formate buffer	ACN	SPE (OASIS HLB)	85%	ESI(+)	QqQ	H-SRM (1 transition)	H-SRM (1 transition)	2-13 ng kg ⁻¹	[44]
ITX, EHDAB, EDAB, BP, HCPK	Fruitjuice, milk, wine	C18 (250x4.6 mm, 5 µm) MeOH:water	n-Hexane	SPE (DSC-Si)	42-100%	ESI(+)	Ion trap	SRM (1 transition)	-	2-100 µg L ⁻¹	[51]
ITX	Fruit juice	C18 (150x4.6 mm, 5 µm) MeOH:water	PLE n-hexane:acetone (1:1)	-		ESI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	0.01 µg L ⁻¹	[50]
ITX, BP, HCPK, EHDAB, TPO, Irgacure 369, Irgacure 907	Milk	C18 (150x2.0 mm, 3 µm) MeOH:0.1%HCOOH	ACN	SPE (OASIS HLB)	45-84%	ESI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	0.05-2.5 µg kg ⁻¹	[46]

2-ITX, EHDAB	Milk	C18 (50x2.1mm, 3.5 µm) MeOH:ammonium formate buffer	PLE Ethyl acetate	-	56-89%	ESI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	ITX: 0.1 µg L ⁻¹ EHDAB: 40 µg L ⁻¹	[54]
HCPK, BP, ITX, EHDAB	Beverages	C18 (150x4.0mm, 5 µm) ACN:water	ACN	-	84-93%	-	-	-	-	20 to 30 µg L ⁻¹	[47]
ITX	Milk, fruit jice, tea, yoghurt and drinks	C18 (100x2.1 mm, 5 µm) MeOH:0.1% HCOOH	ACN:water containing Carrez I and II	SPE (OASIS HLB)	97-103%	ESI(+)	QqQ	SRM (1 transition)	SRM (1 transition)	0.15 µg kg ⁻¹	[48]
ITX	Milk, yoghurt and pudding	C18 (100x2.0 mm, 5 µm) MeOH: ammonium formate buffer	ACN	-	50-105%	ESI(+)	Q	SIM	In-source fragmentation	6.2 µg kg ⁻¹	[49]
<i>Perfluorinated compounds</i>											
PFOA, PFOS, i,p-PFNA, PFNA, PFDA, PFDS	Milk infant formulas Cereals baby food	C18 LiChroCART Purosphere Star-18e (125x4mm, 5µm) MeOH/ammonium acetate solution	10 mMNaOH in MeOH	SPE: C18 Sep-Pack	61-106%	ESI(-)	QqQ	SRM (1 transition)	SRM (1-2 transitions) MS ³	5-167 ng kg ⁻¹	[34]
PFHpA, PFOA, PFNA, PFDA, PFUnDA, PFDODA, PFTA, FOEA, FOUEA, PFHxS, PFOS	Milk Milk powder Yoghurt	Dionex Acclaim 120 C18 (4.6x150mm, 5µm) MeOH/ammonium acetate solution	MeOH or MeOH + acidic MeOH	SPE: Oasis WAX	80-118%	ESI(-)	QqQ	SRM (1 transition)	--	2-31 ng kg ⁻¹	[35]
PFOA PFOS FOSA	Canned fish	Atlantis T3 (2.1x100mm, 3µm) MeOH/ammonium acetate solution	MeOH	Activated charcoal	104-116%	ESI(-)	QqQ	SRM (1 transitions)	SRM (1 transition)	0.05-0.1 µg kg ⁻¹	[36]
PFBA, PFBS, PFPeA, PFHxA, PFHxS, PFHpA, PFOA, PFOS, PFNA, PFDA, PFUDa, PFDoA, PFTTrA, PFTeA	Packaged spinaches	Fluorosep RP C8 (2.1x150mm, 5µm) MeOH/ammonium formate solution	THF:water (75:25 v/v)	SPE: Oasis WAX and EnviCarb	70-104%	ESI(-)	QqQ	SRM (1 transition)	SRM (1 transition)	1-30 ng kg ⁻¹	[89]
PFBuS, PFHxS, PFOS, PFHxA, PFHpA, PFOA, PFNA, PFDA, PFUnDA, PFDODA	40 Packaged foods (pork liver, duck foie grass, Frankfurt,	UPLC: Acquity BEH C18 (2.1x50mm, 1.7 µm) MeOH/ammonium acetate solution	0.2 M NaOH + MeOH	SPE: Oasis WAX and EnviCarb	17-83%	ESI(-)	QqQ	SRM (1 transition)	SRM (1 transition) (less for 4 compounds)	1-63 ng kg ⁻¹	[27]

	lettuce, salt)											
PFBS, PFHxS, PFOS, PFDS, PFHxA, PFHpA, PFOA, PFNA, PFDA, PFUnDA, PFDoDA	Canned fish Milk Yoghurt	Waters Symmetry C18 (2.1x150mm, 5µm) ACN/ammonium acetate solution	0.2 M NaOH + MeOH	SPE: Oasis WAX and EnviCarb	60-130%	ESI(-)	QqQ	SRM (1 transition)	SRM (2 transitions)	1-650 ng kg ⁻¹	[37]	
PFHpA, PFOA, PFNA, PFDA, PFUnDA, PFDoA, PFTeDA,	Fast food Preprepared foods	Genesis C18 (2.1x50 mm, 3 µm) ACN-MeOH/ammonium formate solution	MeOH	--	71-120%	ESI(-)	QqQ	SRM (1 transition)	SRM (1 transition) (less for two compounds)	0.5-6 µg kg ⁻¹	[26]	
Phthalates												
5 phthalate compounds (DBP, BBP, DEHP, DINP, DIDP)	Milk, milk products and infant formulas	C5 Luna 100A (2x50mm, 5µm) Water/MeOH/ACN solution	Methanol, tert-butyl methyl ether, hexane	ACN (DBP, BBP, DEHP); Deactivated silica (DINP, DIDP)	92-105%	ESI(+)	QqQ	SRM (1 transition)	SRM (1 transitions)	4-9 µg kg ⁻¹	[42]	
6 phthalate monoesters compounds (mMP, mEP, mBP, mBzP, mEHP, mNP)	Human milk, consumer milk and infant formula	BetasilPhenylcolumn (2.1x100mm, 3µm) Acetic acid/water/ACN solution	Ethylacetate: cyclohexane (95:5 v/v)	Two-step SPE: Oasis HLB	93-104%	ESI(-)	QqQ	SRM (1 transition)	--	0.01-0.50 µg L ⁻¹	[41]	
5 phthalate compounds (DEP, DMP, BBP, DPP, DcHP)	Fruit jellies	Inertsil C8-3 column (2.1x150 mm, 5µm) MeOH/Water	ACN	QuEChERS	83-103%	ESI(+)	Q	SIM	--	0.09–3.68 ngmL ⁻¹	[81]	
5 phthalate compounds	Beverage/food samples (n.13), nutraceutical samples (n.4)	--	--	--	--	DART (+)	ExactiveOrbitrap	-- (Screening)	-- (Screening)	s/n>3: 0.5-50µgg ⁻¹	[67]	

Table 3. Levels of food packaging contaminants reported in different food matrices.

Food	Contaminant	Levels	Ref.
<i>BPA, BADGEs, BFDGEs and related compounds</i>			
<i>Fruits and vegetables</i>	BPA	5 – 317 ng g ⁻¹	[90,91]
	BPB	27.1 – 85.7 ng g ⁻¹	[92]
	BPS	11.5 – 175 ng g ⁻¹	[91]
	BADGE	0.1 – 106.4 ng g ⁻¹	[59]
	BADGE·HCl	1.3 ng g ⁻¹	[39,59]
	BADGE·H ₂ O	35 – 53 ng g ⁻¹	[39]
	BADGE·2H ₂ O	1.2 – 860 ng g ⁻¹	[39,59,93]
	BADGE·HCl·H ₂ O	0.8 – 480 ng g ⁻¹	
	BADGE·2HCl	0.8 – 140 ng g ⁻¹	
	BFDGE·2H ₂ O	n.d. – 420 ng g ⁻¹	[93]
	BFDGE·2HCl	0.15 – 0.7 ng g ⁻¹	
<i>Fish</i>	BPA	2.1 – 109 ng g ⁻¹	[90]
	BADGE	0.1 – 11800 ng g ⁻¹	[43,59]
	BADGE·2H ₂ O	0.6 – 142 ng g ⁻¹	[59]
	BADGE·HCl·H ₂ O	0.2 – 133.8 ng g ⁻¹	[43,59]
	BADGE·2HCl	1.2 – 155.2 ng g ⁻¹	
	BADGE·HCl	0.3 – 68.8 ng g ⁻¹	
	BFDGE	20 – 4200 ng g ⁻¹	[43,94,95]
	BFDGE·2H ₂ O	n.d. – 1060 ng g ⁻¹	[93]
	BFDGE·2HCl	1120 ng g ⁻¹	[96]
<i>Meat</i>	BPA	9.6 – 98 ng g ⁻¹	[90]
	BADGE	25 – 113 ng g ⁻¹	[43,80]
	BADGE·HCl·H ₂ O	20.47 – 1085 ng g ⁻¹	
	BADGE·HCl	74.42 – 477 ng g ⁻¹	
	BADGE·2H ₂ O	458 – 590 ng g ⁻¹	[80]
	BADGE·2HCl	476 – 751 ng g ⁻¹	
<i>Baby food</i>	BPA	0.27 – 11.0 ng g ⁻¹	[11,97,98]
<i>Soft drinks</i>	BPA	0.032 – 4.5 ng mL ⁻¹	[63,90,99]
	BPF	0.14 – 0.22 ng mL ⁻¹	[63]
	BADGE·2H ₂ O	2.1 – 5.1 ng g ⁻¹	[39]
<i>Sauces</i>	BPA	0.9 – 235.4 ng g ⁻¹	[90]
	BADGE	0.1 – 3.4 ng g ⁻¹	[59]
	BADGE·2H ₂ O	1.2 – 106.4 ng g ⁻¹	
	BADGE·HCl·H ₂ O	0.8 – 28.2 ng g ⁻¹	
	BADGE·2HCl	0.8 – 13.7 ng g ⁻¹	
	BADGE·HCl	1.3 ng g ⁻¹	
<i>Milk and milk products</i>	BPA	7.11 – 27.0 ng g ⁻¹	[59,90]
<i>UV Ink Photoinitiators</i>			
<i>Fruit Juices</i>	BP	2.1 – 90 ng mL ⁻¹	[45,51,60]
	EHDAB	0.14 – 0.8 ng mL ⁻¹	[45,51]
	ITX	0.05 – 80.9 ng mL ⁻¹	[45,48,51]
	DEAB	0.7 ng mL ⁻¹	[45]
	DETX	0.07 ng mL ⁻¹	
	EDMAB	0.5 – 2.5 ng mL ⁻¹	
<i>Baby food</i>	BP	2.3 – 40 ng g ⁻¹	[45,60]
	EHDAB	0.3 – 0.6 ng g ⁻¹	[45]
	ITX	0.4 – 0.8 ng g ⁻¹	[44,45]
	DETX	0.1 ng g ⁻¹	[45]
	EDMAB	0.15 – 0.5 ng g ⁻¹	
	DMPA	0.2 ng g ⁻¹	
<i>Milk and milk products</i>	BP	2.84 – 39 ng g ⁻¹	[46,51,60]
	EHDAB	0.13 – 120 ng g ⁻¹	[46,51,54]
	ITX	0.81 – 439 ng g ⁻¹	[44,46,48,51,54]

<i>Wine</i>	BP	1.8 – 217 ng mL ⁻¹	[45,51]
	ITX	0.06 – 0.24 ng mL ⁻¹	
	HCPK	1.2 ng mL ⁻¹	[51]
<i>Perfluorinated compounds</i>			
<i>Canned Fish and Seafood products</i>	PFOS	0.7 – 12.8 ng g ⁻¹	[36]
	PFOA	1.1 – 1.7 ng g ⁻¹	
	FOSA	1.2 – 5.1 ng g ⁻¹	
<i>Packaged spinaches</i>	PFBA, PFBS, PFPeA, PFHxA, PFHxS, PFHpA, PFOA, PFOS, PFNA, PFDA, PFUdA, PFDoA, PFTTrA, PFTeA	0.045 – 0.075 ng g ⁻¹	[89]
<i>Canned meat</i>	PFOS	0.003 – 0.054 ng g ⁻¹	[27]
	PFOA	0.179 – 0.440 ng g ⁻¹	
	PFHxS	0.003 – 0.250 ng g ⁻¹	
	PFHxA	0.004 – 0.080 ng g ⁻¹	
<i>Milk and milk products</i>	PFOA	0.018 – 0.482 ng g ⁻¹	[35]
	PFOS	0.005 – 0.695 ng g ⁻¹	
	PFHpA	0.013 – 0.312 ng g ⁻¹	
	PFNA	0.027 – 0.476 ng g ⁻¹	
	PFDA	0.015 – 0.100 ng g ⁻¹	
	PFUnDA	0.015 – 0.040 ng g ⁻¹	
	PFTA	0.031 – 0.144 ng g ⁻¹	
<i>Baby food</i>	PFOA	0.166 – 0.723 ng g ⁻¹	[34]
	PFOS	0.162 – 1.098 ng g ⁻¹	
	PFNA	0.044 – 0.219 ng g ⁻¹	
	<i>i,p</i> -PFNA	0.166 – 0.723 ng g ⁻¹	
	PFDA	0.236 – 1.289 ng g ⁻¹	
	PFDS	0.055 – 0.719 ng g ⁻¹	
<i>Phthalates</i>			
<i>Milk, milk products and infant formulas</i>	mBP	0.6 – 3.9 ng mL ⁻¹	[41]
	mEHP	5.6 – 9.9 ng mL ⁻¹	
	DEHP	7 – 138 ng g ⁻¹	
<i>Fruit jellies</i>	DEP	490 – 1200 ng g ⁻¹	[81]
	BBP	2900 – 14700 ng g ⁻¹	

Figure 1

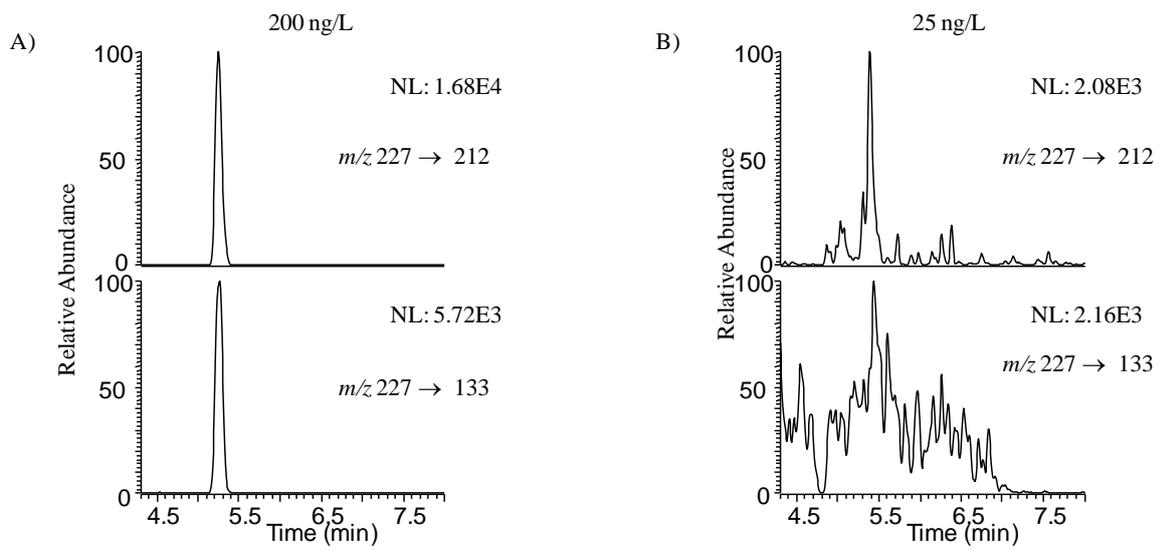


Figure 2

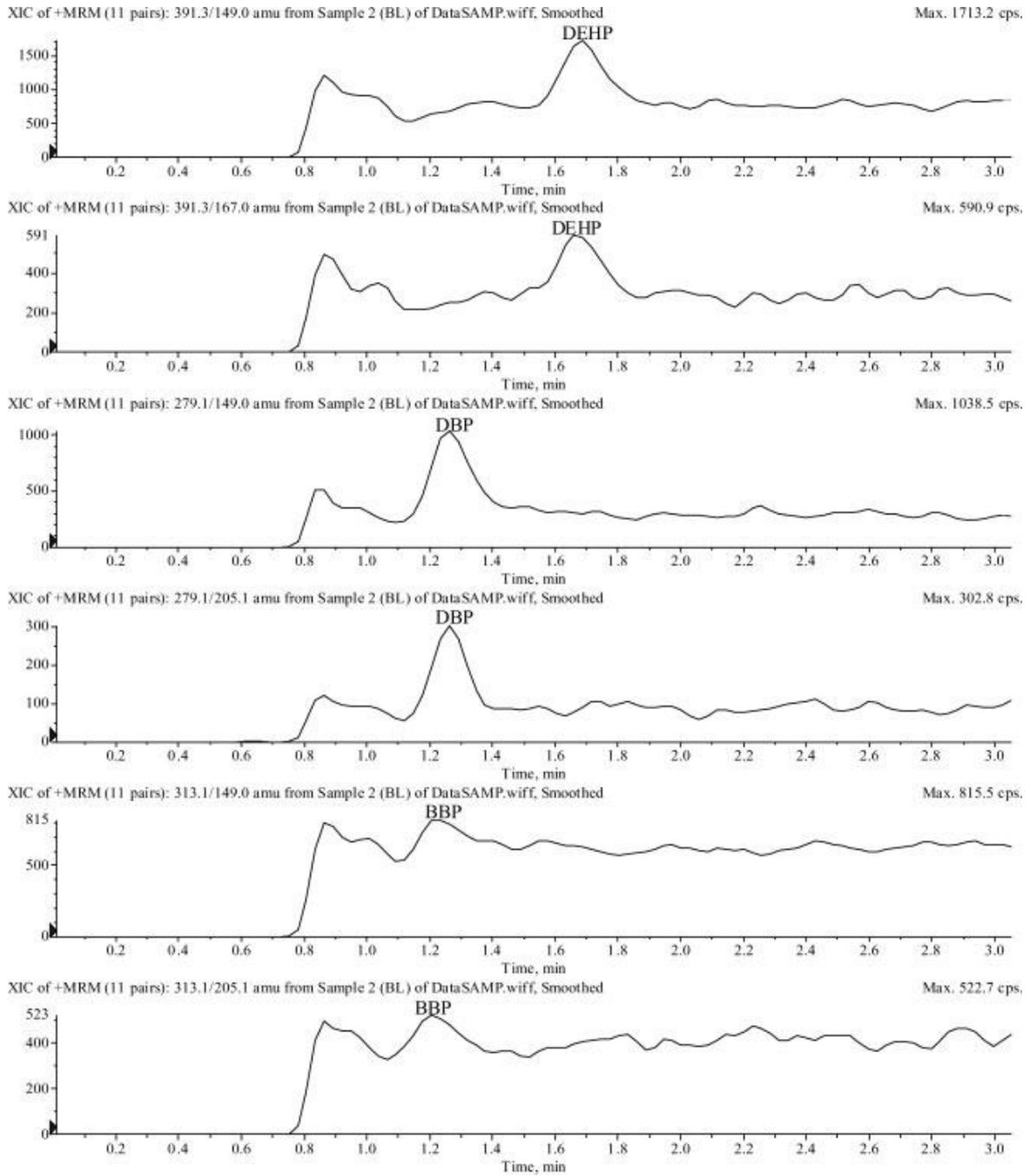


Figure 3

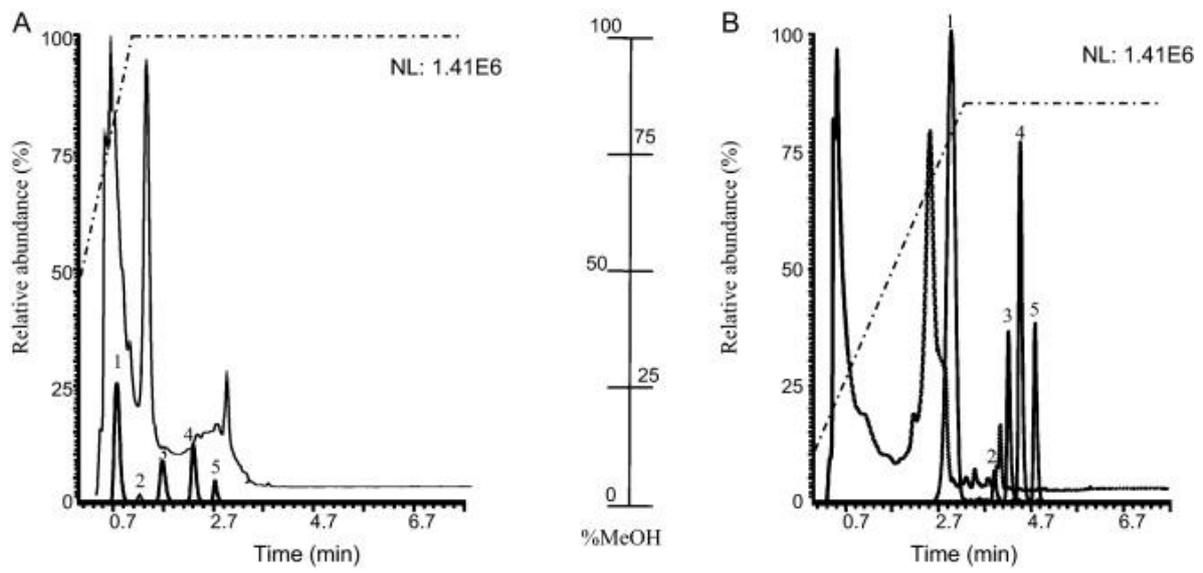


Figure 4

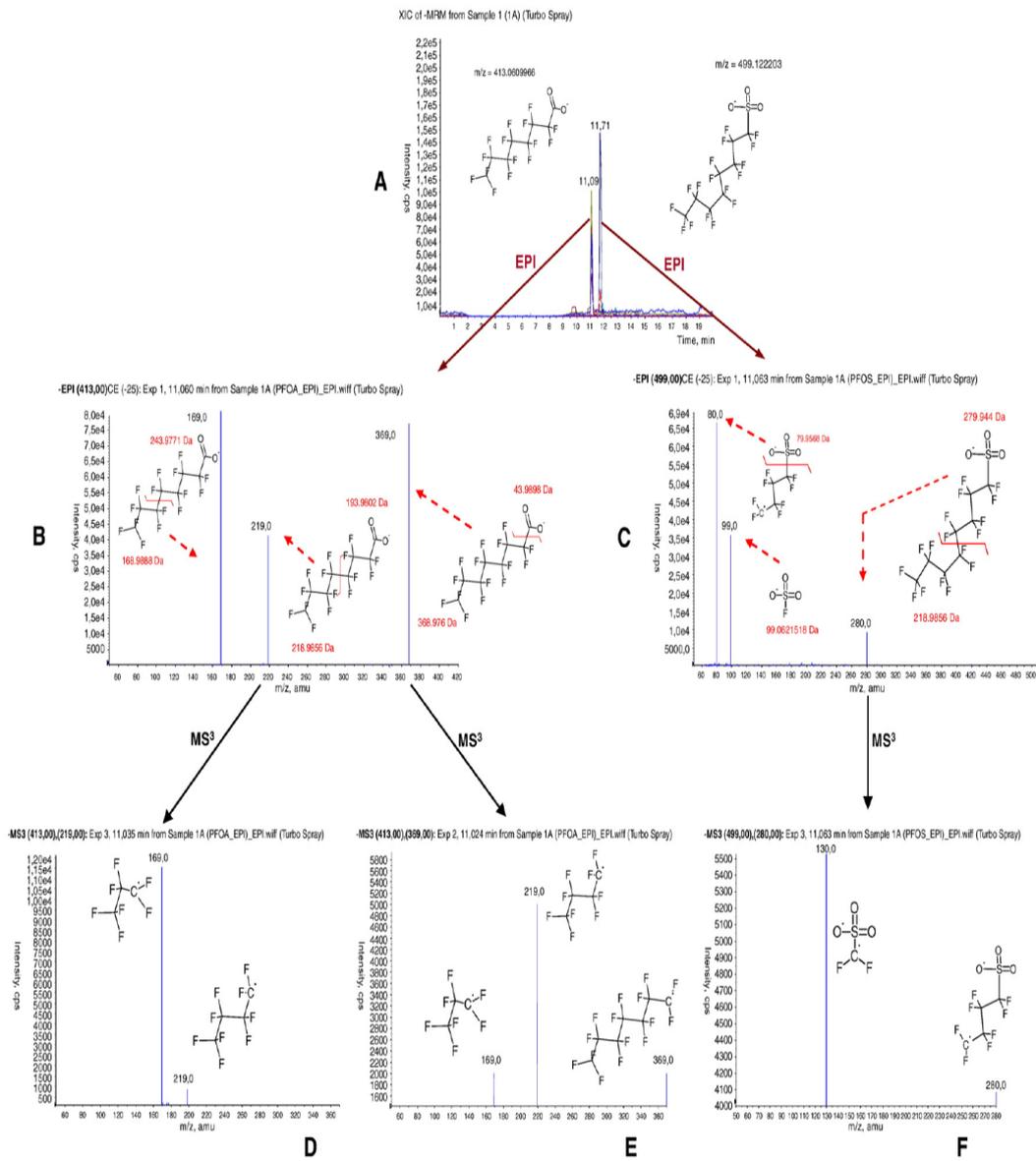


Figure 5

