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A rapid and simple method for the determination of organic acids in proteolytic enzymes by capillary electrophoresis with indirect ultraviolet detection

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24 **Abstract**

25

26 The use of organic acids (e.g. acetic acid and gluconic acid) as additives during protease
27 production is regarded as one of the simplest alternatives to increase enzyme stability
28 and activity in many industrial processes. However, no methods have been described for
29 the determination of organic acids in proteases and their contents have not been
30 established yet. In this work, a novel, rapid and simple method for the determination of
31 organic acids in proteolytic enzymes by capillary electrophoresis (CE) with indirect
32 ultraviolet (UV) detection has been developed. Under the optimized conditions, the
33 method was validated in terms of linearity, limit of detection (LOD), limit of
34 quantification (LOQ) and intra-day and inter-day repeatability. Later, a sample
35 pretreatment based on a hydroalcoholic microextraction was carefully optimized to
36 obtain good recovery and repeatability and determine acetic and gluconic acids in a
37 commercial protease sample. The complete procedure was validated using the standard-
38 addition calibration method, finding matrix effects on the studied compounds. Finally,
39 acetic acid and gluconic acid were quantified at 80 mg/Kg (0.0080% (m/m)) and 69
40 mg/Kg (0.0069% (m/m)) in the protease sample, respectively.

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47 **Keywords:** capillary electrophoresis; indirect UV detection; organic acids; protease;
48 quality control; validation

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50 **1. Introduction**

51

52 Protein hydrolysis can be used in a wide range of applications, from proteomic studies
53 to cleaning and food biotechnology processes, and can be carried out by chemical or
54 enzymatic processes [1–4]. While chemical processes (e.g. alkaline and acid hydrolysis)
55 tend to be less eco-friendly, difficult to control and yield products with modified amino
56 acids [5,6], enzymatic hydrolysis can be performed under milder conditions, hence
57 avoiding the extreme environments required for chemical treatments [6,7]. Additionally,
58 enzymes present substrate specificity, which allows the development of protein
59 hydrolysates with better defined chemical and nutritional characteristics [7].

60

61 Proteases (also termed peptidases) are one of the most important groups of industrial
62 enzymes and their designs range from small and simple catalytic units (around 20 kDa)
63 to sophisticated protein-processing and degradation machines (0.7-6 MDa) [6,8]. Novel
64 protease applications in industrial processes are constantly being introduced, but
65 autolysis of proteases still remains the major limitation in enzyme production, which
66 may lead to chain instability, low reaction rate and low substrate susceptibility [9,10].
67 Several methods have been described in the literature to increase enzyme stability,
68 which include enzyme immobilization, cross-linking with chemicals or chemical
69 modification of the amino acid side-chains [11–13]. Among them, the introduction of
70 organic acids (e.g. acetic acid, gluconic acid and their salts, etc.) into the production
71 medium is one of the simplest alternatives to increase enzyme stability and activity.
72 These molecules are believed to provide additional points of hydrogen bonding with the
73 enzyme surface, decrease dehydration and/or provide thermodynamic barriers to
74 unfolding [14,15]. Despite its use in enzyme production is well-known, no dedicated

75 methods have been described for the determination of organic acids in proteases and
76 their contents have not been established yet. Novel analytical methods in this field
77 should provide further information about the content of organic acids during protease
78 production, which could be used in quality control to ensure maximum enzyme stability
79 and activity, as well as to track enzyme production.

80

81 Different techniques have been employed for organic acid determination, traditionally
82 gas chromatography (GC) [16,17] and, more recently, liquid chromatography (LC) [18–
83 21]. However, these techniques present some deficiencies. When using GC, organic
84 acids need to be derivatized to make them volatile. LC, besides needing in general
85 organic solvents, is time-consuming and limited by the narrow linear dynamic range and
86 the susceptibility to matrix interferences. Capillary electrophoresis (CE) with direct
87 [22–25] or indirect [26–34] ultraviolet (UV) detection has also been demonstrated, but
88 to a lesser extent, despite the well-known benefits of this high-performance microscale
89 electroseparation technique [35]. CE provides complementary and, very often, better
90 separations than hydrophobicity-driven reversed-phase LC. Additionally, analyses can
91 be performed using smaller amounts of sample and reagents, no organic solvents are
92 necessary, separation times are considerably low and it offers good repeatabilities [35].
93 CE has proven to be a good choice for the determination of organic acids in several
94 beverages [22–25,28–31], microbial fermentation process samples [32], engine coolants
95 [33] and ionic liquids from biomass hydrolysates [34], where no more than a simple
96 dilution is needed. In addition, CE and capillary isotachopheresis have also been
97 reported for determination of anions of organic acids as counterions of basic drugs [36–
98 38]. However, to the best of our knowledge, the use of CE for the analysis of organic

99 acids in more complex matrices containing a high protein content (such as enzymes, or
100 specifically proteases) has never been reported.

101

102 In this work, we have developed a CE method with indirect UV detection for the
103 determination of acetic acid and gluconic acid in proteases. Since most organic acids
104 lack of a strong UV chromophore, the use of indirect UV detection offers an excellent
105 alternative [26–34], without the need for any derivatization step or the use of a
106 contactless conductivity detector [39–41]. After validating the method with standards,
107 we optimized an appropriate sample pretreatment method for the extraction of organic
108 acids from a commercial protease sample before CE-UV. The complete procedure was
109 then validated using the standard-addition calibration method, before the accurate
110 quantitation of the detected organic acids.

111

112 **2. Materials and methods**

113 **2.1. Chemicals and samples**

114

115 All the chemicals used in the preparation of solutions and buffers were of analytical
116 reagent grade or better. Acetonitrile (ACN, HPLC grade), methanol (MeOH, HPLC
117 grade), ethanol (EtOH, 96% (v/v)), ammonium hydroxide (NH₄OH, 25% (v/v)), acetic
118 acid (glacial), gluconic acid, calcium chloride anhydrous, magnesium chloride
119 anhydrous, sodium hydroxide, 2,6-pyridine dicarboxylic acid (2,6-PDC),
120 cetyltrimethylammonium bromide (CTAB) and bovine serum albumin (BSA, molecular
121 mass, M_w 66 kDa) were supplied by Merck (Darmstadt, Germany). The analyzed
122 protease was commercially available as a solid powder mixture of combined proteases

123 derived from *Aspergillus oryzae*. Water with conductivity lower than 0.05 $\mu\text{S}/\text{cm}$ was
124 obtained using a Milli-Q water purification system (Millipore, Molsheim, France).

125

126 **2.2. Electrolyte solutions**

127

128 The background electrolyte (BGE) was prepared with 20 mM 2,6-PDC, 0.3 mM CTAB,
129 30 mg/L Ca^{2+} and 30 mg/L Mg^{2+} in MeOH:water (10:90, v/v). The pH of the solution
130 was adjusted to 9.0 with NH_4OH . Before the analyses, the BGE was degassed by
131 sonication and filtered through a 0.20 μm nylon filter (Macherey-Nagel, Düren,
132 Germany).

133

134 **2.3. Apparatus and procedures**

135

136 pH measurements were made with a Crison 2002 potentiometer and a Crison electrode
137 52-03 (Crison Instruments, Barcelona, Spain). Centrifugal filtration at 25°C was carried
138 out in a cooled Rotanta 460 centrifuge (Hettich Zentrifugen, Tuttlingen, Germany).
139 Agitation during sample extraction was performed with a Vortex Genius 3 (Ika[®],
140 Staufen, Germany).

141

142 **2.3.1. Standards and sample preparation**

143

144 An aqueous standard solution (1,000 mg/L) of each organic acid (acetic acid and
145 gluconic acid) was prepared and stored in a freezer at -20°C when not in use. Working
146 standard solutions were obtained by diluting the stock solutions with water. Standard
147 solutions were also used to spike the protease sample.

148 Under the optimized conditions, 20 mg of protease (solid powder) were mixed with 100
149 μL of 80% (v/v) EtOH (sample:solvent 1:5 m/v) and were incubated for 30 min with
150 constant shaking (medium speed) in a vortex at room temperature. The mixture was
151 then centrifuged at 10,000 \times g for 10 min at 25 °C. The extraction with EtOH 80% (v/v)
152 was repeated twice and the supernatants were combined. The pooled supernatants were
153 evaporated to dryness in a SpeedVacTM (Thermo Scientific, Waltham, MA, USA) and
154 the solid residue was reconstituted with 100 μL of water or standard mixture at an
155 appropriate concentration (spiked protease samples). Before the analysis, samples were
156 filtered through a 0.20 μm nylon filter.

157

158 **2.3.2. CE-UV**

159

160 All CE-UV experiments were performed in a 7100 CE (Agilent Technologies,
161 Waldbronn, Germany) with a diode-array detector (indirect UV detection at 254 nm).
162 The method was adapted from the work of H. Turkia et al. [32], but substituting 2,3-
163 PDC by 2,6-PDC and myristyltrimethylammonium hydroxide (MTAH) by CTAB as
164 described by M. Navarro-Pascual-Ahuir et al. [29,30]. Separations were performed at
165 25°C in 58 cm total length (L_T) \times 50 μm internal diameter (i.d.) \times 365 μm outer
166 diameter (o.d.) fused silica capillaries (Polymicro Technologies, Phoenix, AZ, USA).
167 All capillary rinses were performed at 930 mbar. New fused silica capillaries were
168 flushed with 1 M NaOH (20 min), water (20 min) and BGE (15 min). The capillary was
169 finally equilibrated by applying -20 kV (reversed polarity, cathode in the inlet) for 20
170 min. Samples (organic acid standards and protease samples) were injected at 50 mbar
171 for 15 s. Between runs, capillaries were conditioned by rinsing with 1 M NaOH (1 min),
172 water (1 min) and BGE (3 min). At the beginning and at the end of a sequence of

173 analysis of protease samples, a 250 mg/L standard mixture containing acetic and
174 gluconic acid was analyzed as a quality control. Data acquisition was performed with
175 ChemStation software (version C.01.06, Agilent Technologies). A specific macro
176 provided with the software needed to be installed to transform the raw
177 electropherograms with negative peaks into positive peaks.

178

179 The CE instrument was also used to estimate the total amount of protein in the
180 commercial protease from absorbance measurements at 280 nm. A calibration curve
181 was established by analyzing BSA standard solutions at concentrations between 50 and
182 1000 µg/mL. BSA standards and protease sample were injected in triplicate for 10 s at
183 50 mbar. Infusion experiments were performed without voltage and applying 50 mbar
184 of pressure after the injection. Absorbance was measured from the height of the detected
185 protein peaks.

186

187 **2.3.3. Method validation**

188

189 Quality parameters were calculated by measuring peak areas and migration times (t_m)
190 from the electropherograms obtained for the organic acids. Studies of intra-day ($n=6$
191 with one capillary) and inter-day repeatability ($n=9$ over three alternate days and with a
192 new capillary each day) were performed by analyzing a standard mixture of acetic acid
193 and gluconic acid at 250 mg/L each or a spiked protease sample at 50 mg/L each. These
194 values were calculated as a percentage of relative standard deviation (%RSD) of peak
195 areas and t_m . LOD for each organic acid was experimentally established by injecting the
196 standard mixtures at decreasing concentrations until the analytes could not be detected
197 ($S/N=3$). LOQ was given as the lower concentration limit of the linear ranges. External

198 and standard-addition calibration methods were used for the quantification of acetic acid
199 and gluconic acid in the protease sample. Calibration was performed at nine (from 1 to
200 500 mg/L) and six (from 10 to 500 mg/L) levels of concentration, for external and
201 standard-addition calibration methods, respectively, in triplicate at each level.
202 Concentrations for acetic acid and gluconic acid were determined in triplicate
203 extrapolating from three independent standard-addition calibration curves.

204

205 **3. Results and discussion**

206 **3.1. Analysis of standard solutions**

207

208 Determination of organic acids by CE with indirect UV detection can be achieved
209 adding a UV absorbing compound in the BGE, but separation conditions must be
210 carefully selected to avoid comigration of the target compounds and sample matrix
211 components [26–34]. From the variety of additives described for indirect UV
212 detection, 2,6-PDC was selected because it has been widely applied before with
213 excellent performance [26–30]. CTAB, a surfactant that is commonly used in the
214 analysis of organic acids, was added as a modifier to change the direction of the
215 electroosmotic flow (EOF) (anodic EOF) [29,30]. As pH was adjusted to 9.0 [32],
216 reversed polarity (i.e. negative voltage or anode in the outlet) was applied to ensure
217 migration of the anionic organic acids towards the detector in the outlet end. Ca^{2+} and
218 Mg^{2+} ions and MeOH were also added to the BGE to enhance separation efficiency and
219 selectivity. On the one hand, cations of the alkaline earth group have strong tendencies
220 to form partially dissociated complexes in solution with the anions of organic acids. The
221 most important parameters affecting complexation equilibrium are the type and
222 concentration of the cation and the pH of the BGE [42]. On the other hand, the addition

223 of MeOH to the BGE reduce the EOF, hence increasing t_m and resolution. Furthermore,
224 the relative permittivity of MeOH is lower than that of water. This provides additional
225 possibilities for improving separation, because complexation reactions and formation of
226 high degree complexes are promoted in a low relative permittivity medium [32].

227

228 Figures 1 A-B show the electropherograms obtained by CE-UV (at 254 nm) for a blank
229 (i.e. pure water) and a 50 mg/L standard mixture of acetic acid and gluconic acid. The
230 raw electropherogram was transformed to show acetic acid ($t_m \sim 5.5$ min) and gluconic
231 acid ($t_m \sim 7.3$ min) as positive peaks. Both organic acids were originally detected as
232 negative peaks due their low absorption and the use of a BGE that contained a high UV
233 absorbing compound (2,6-PDC). Peak identification was performed by comparing t_m in
234 mixtures at different concentrations with those obtained in individual standard solutions.

235

236 In order to establish the external calibration curves, standard mixtures of both organic
237 acids were analyzed at concentrations between 1 and 500 mg/L. As can be observed in
238 Table 1-A, the method was linear between 2.5 and 500 mg/L for acetic acid and
239 between 5 and 500 mg/L for gluconic acid (coefficients of determination (R^2) > 0.998,
240 in both cases). LODs were 1 and 2.5 mg/L and LOQs were 2.5 and 5 mg/L for acetic
241 acid and gluconic acid, respectively. Intra-day repeatability of peak areas and t_m were
242 good, and %RSD values were 1.5 and 2.0% for peak areas and 0.8 and 1.5% for t_m (for
243 acetic acid and gluconic acid, respectively), which are the typical values for CE-UV
244 [35]. Inter-day repeatability was also satisfactory, and %RSD values were 2.0 and 2.5%
245 for peak areas and 2.7 and 3.5% for t_m (for acetic acid and gluconic acid, respectively).

246

247 **3.2. Sample pretreatment optimization**

248

249 For the analysis of the organic acids in the protease sample, a sample pretreatment was
250 necessary because the sample matrix contained a high protein content (i.e. 50% m/m of
251 protein in the studied protease sample, from the UV absorbance at 280 nm). Different
252 procedures for the extraction of acetic acid and gluconic acid were tested, which were
253 originally developed for the analysis of organic acids in food [43] or for the
254 precipitation of the most abundant proteins from blood plasma or serum [44,45]. The
255 procedures consisted of extracting with 80% (v/v) EtOH (sample:solvent 1:2 m/v), 80%
256 (v/v) EtOH with 1 M NaOH (sample:solvent 1:2 m/v) and ACN (sample:solvent 1:6
257 m/v). Peak identification was performed by spiking the protease sample with a standard
258 mixture at a concentration of 50 mg/L of acetic acid and gluconic acid and comparing t_m
259 with those obtained for standard mixtures. Figures 2 A-C show the electropherograms
260 obtained by CE-UV for the spiked protease samples after extracting in the different
261 conditions. As it is shown in Figure 2, only the use of 80% (v/v) EtOH (sample:solvent
262 1:2 m/v) (Figure 2 A) allowed a reliable identification of the extracted acetic acid and
263 gluconic acid ($t_m \sim 5.5$ and 7.3 , respectively, as in the standards, see Figure 1). For this
264 reason, 80% (v/v) EtOH was chosen for further studies about organic acid recoveries.

265

266 Different ratios between the protease sample and the hydroalcoholic solvent were tested
267 to optimize recoveries: 1:2 m/v (50 mg sample, 100 μ L solvent), 1:5 m/v (20 mg
268 sample, 100 μ L solvent) and 1:10 m/v (20 mg sample, 200 μ L solvent). The organic
269 acid recoveries were estimated from a comparison of the peak areas obtained for the
270 protease sample spiked at 50 mg/L with the standard mixture and the unspiked protease
271 sample. For the calculations, a 100% recovery was considered for the 50 mg/L standard
272 mixture of acetic acid and gluconic acid (Figure 1 B). As an example, Figures 3 A-B

273 show the electropherograms obtained by CE-UV after extraction with 80% (v/v) EtOH
274 (sample:solvent ratio of 1:5 m/v) for the protease sample spiked at 50 mg/L with acetic
275 acid and gluconic acid and the unspiked protease sample, respectively. These results can
276 be compared with Figure 1 B that shows the electropherogram obtained by CE-UV for a
277 50 mg/L standard mixture of the organic acids. Recoveries for acetic acid and gluconic
278 acid with the 1:2 m/v ratio were 40% and 59%, respectively, 50% and 81% with the 1:5
279 m/v ratio, and 51% and 70% with the 1:10 m/v ratio. As can be observed, recoveries for
280 acetic acid did not change significantly, especially between ratios 1:5 and 1:10 (around
281 50% in both cases). However, recoveries for gluconic acid were maximum (81%) with
282 the 1:5 ratio and decreased (70%) when the solvent proportion was increased. For this
283 reason, extraction with EtOH 80% (v/v) (sample:solvent 1:5 m/v) was selected for
284 further method validation.

285

286 **3.3. Quantification of organic acids**

287

288 Once the sample pretreatment was optimized, validation of the complete procedure was
289 performed with the spiked samples by means of investigating intra-day and inter-day
290 repeatability, as well as the standard-addition calibration method to find possible matrix
291 effects. Intra-day repeatability of peak areas and t_m were good, taking into account the
292 complexity of the extracts, and %RSD values were 4.5 and 7.1% for peak areas and 0.3
293 and 0.5% for t_m (for acetic acid and gluconic acid, respectively). Inter-day repeatability
294 was also satisfactory, and %RSD values were 7.4 and 9.9% for peak areas and 3.3 and
295 4.4% for t_m (for acetic acid and gluconic acid, respectively). As can be observed in
296 Table 1-B, the linearity ranges were slightly shorter with the standard-addition
297 calibration method compared to the values obtained with the external calibration

298 method (2.5-500 mg/L vs. 25-500 mg/L for acetic acid and 5-500 mg/L vs. 50-500
299 mg/L for gluconic acid, see Table 1 A-B), and LODs and LOQs were ten times higher.
300 Moreover, the sensitivity given by the linear regression slopes significantly decreased
301 (Table 1 A-B), indicating a matrix effect, which needed to be taken into account for an
302 accurate quantification of the organic acids in the protease sample. The standard-
303 addition calibration method allowed determining that the total concentration of acetic
304 acid and gluconic acid in the protease sample was 80 mg/Kg (0.0080% (m/m)) and 69
305 mg/Kg (0.0069% (m/m)), respectively.

306

307 **4. Conclusions**

308

309 In this work, a rapid and simple CE method with indirect UV detection for the
310 separation of two organic acids in less than 8 min was successfully developed and
311 validated. The method was applied to the determination of acetic acid and gluconic acid
312 in a commercial protease sample, after optimizing an appropriate sample pretreatment
313 based on extraction with 80% v/v of EtOH. Intra-day and inter-day repeatability were
314 good, but the standard-addition calibration method was necessary for a reliable
315 quantification due to the presence of matrix effects. LODs were low enough for an
316 accurate quantification of both acids in the protease sample at 80 mg/Kg (0.0080%
317 (m/m)) and 69 mg/Kg (0.0069% (m/m)), respectively. The developed method could be
318 easily applied for monitoring acetic acid and gluconic acid in the production of
319 proteases or other enzymes, but also could be explored to analyze other organic acids as
320 part of the quality control process. More broadly, the proposed method could be also
321 investigated for the analysis of organic acids in other complex matrices with high
322 protein content, as quality indicators in a wide range of applications, dealing with food,

323 biological and environmental samples. In the applications dealing with other organic
324 acids and/or complex samples, the method would probably need to be slightly
325 reoptimized to ensure appropriate results.

326

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328

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332

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334

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491

492 **Figure legends**

493

494 **Figure 1.** CE-UV electropherograms (254 nm) obtained for (A) a blank (i.e. pure water)
495 and (B) a 50 mg/L standard mixture of acetic acid and gluconic acid.

496

497 **Figure 2.** CE-UV electropherograms (254 nm) obtained for a spiked protease sample at
498 50 mg/L with acetic acid and gluconic acid after extracting the organic acids with (A)
499 80% (v/v) EtOH (sample:solvent 1:2 m/v), (B) 80% (v/v) EtOH with 1 M NaOH
500 (sample:solvent 1:2 m/v) and (C) ACN (sample:solvent 1:6 m/v).

501

502 **Figure 3.** CE-UV electropherograms (254 nm) obtained after extracting the organic
503 acids with 80% (v/v) EtOH (sample:solvent 1:5 m/v) for (A) a spiked protease sample
504 at 50 mg/L with acetic acid and gluconic acid and (B) an unspiked protease sample.

505

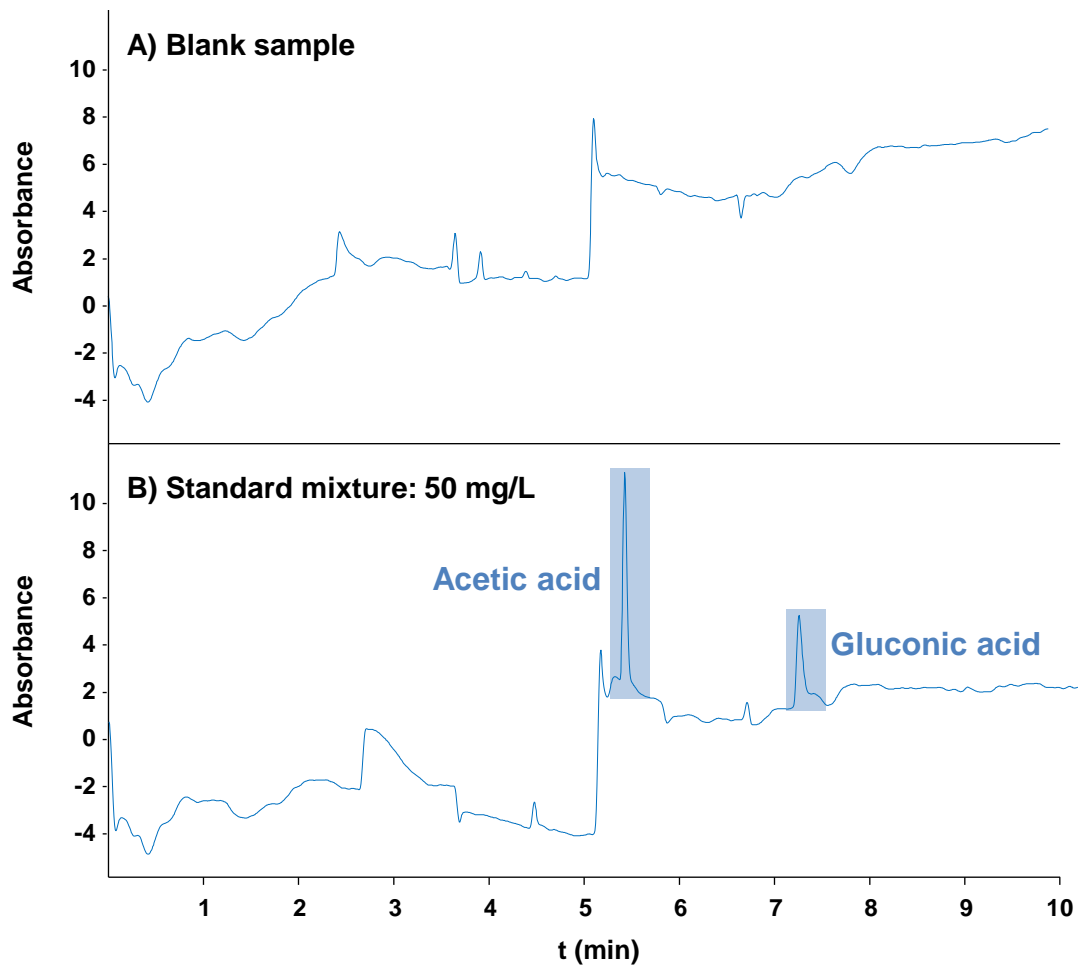


Figure 1

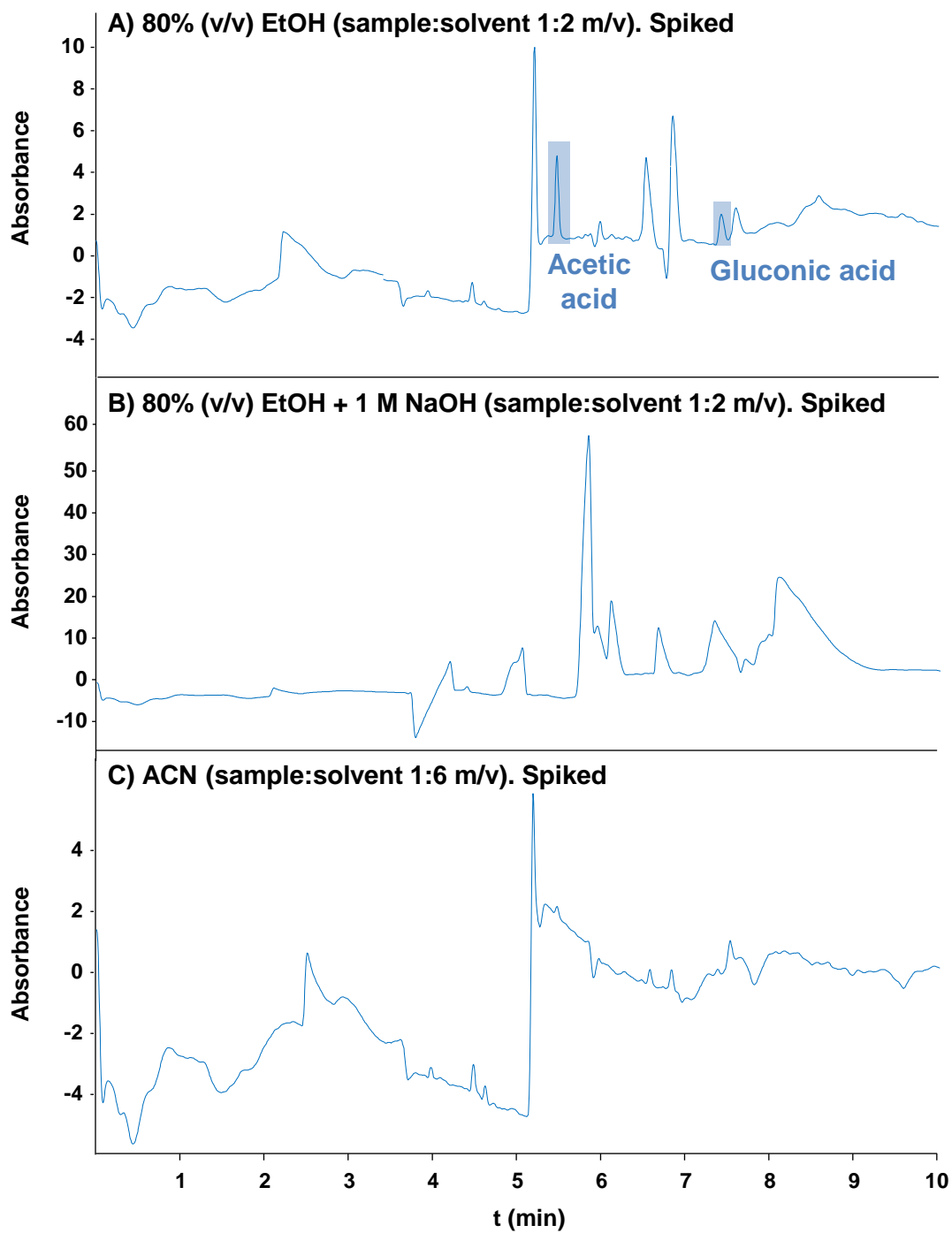


Figure 2

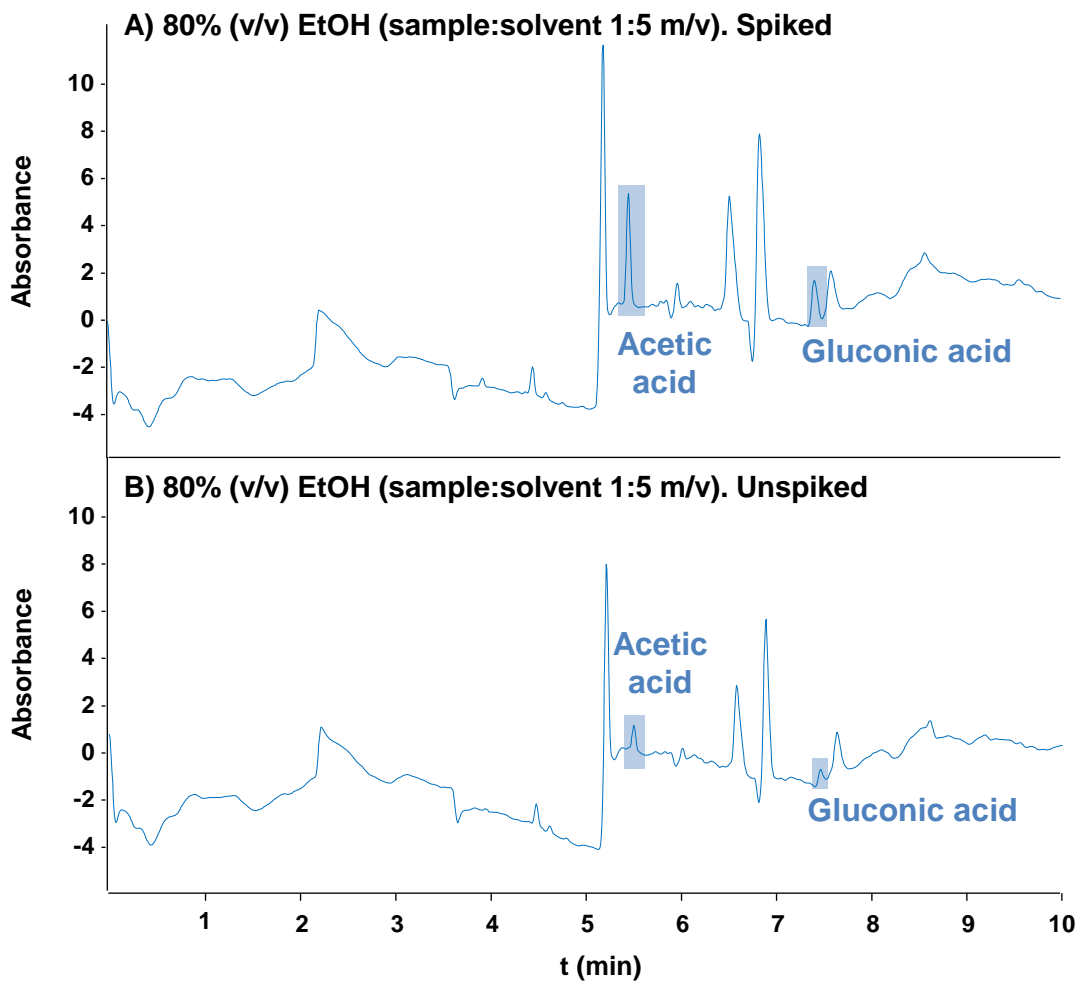


Figure3

Table 1. Calibration curves, regression coefficients (R^2), linear ranges, LOD and LOQ obtained by CE-UV for acetic acid and gluconic acid using (A) external calibration and (B) standard-addition calibration.

Quality parameters	(A) External calibration	
	Acetic acid	Gluconic acid
Calibration curve	$y = 0.545x - 2.35$	$y = 0.290x - 0.707$
R^2	0.998	0.999
Linear range (mg/L)	2.5-500	5-500
LOD (mg/L)	1	2.5
LOQ (mg/L)	2.5	5
	(B) Standard-addition calibration	
Calibration curve	$y = 0.371x - 5.93$	$y = 0.187x - 2.57$
R^2	0.998	0.995
Linear range (mg/L)	25-500	50-500
LOD (mg/L)	10	25
LOQ (mg/L)	25	50