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4	Analysis of glycopeptide biomarkers by on-line TiO ₂ solid-phase extraction
5	capillary electrophoresis-mass spectrometry
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25 Abstract

In this study is described an on-line titanium dioxide solid-phase extraction capillary 26 electrophoresis-mass spectrometry (TiO₂-SPE-CE-MS) method for the analysis of the 27 glycopeptide glycoforms obtained from the tryptic digests of recombinant human 28 erythropoietin (rhEPO). The O₁₂₆-glycopeptide of rhEPO was used to optimize the 29 methodology given its importance in quality control of biopharmaceuticals and doping 30 analysis. Several aspects that affect the selective retention and elution, peak efficiency 31 32 and electrophoretic separation of the O₁₂₆ glycoforms were investigated to maximize detection sensitivity while minimizing non-specific retention of peptides. Under the 33 optimized conditions, the microcartridge lifetime was around 10 analyses and 34 repeatability was acceptable (%RSD values of 9-11% and 6-11% for migration times 35 and peak areas, respectively). The method was linear between 0.5-50 mg \cdot L⁻¹ and 10-50 36 mg·L⁻¹ for O₁₂₆ glycoforms containing NeuAc and NeuGc, respectively, and limits of 37 detection (LODs) were up to 100 times lower than by CE-MS. Although optimized for 38 O-glycopeptides, the method proved also successful for preconcentration of N₈₃-39 40 glycopeptides, without compromising the separation between glycopeptide glycoforms with different number of sialic acids. Tryptic digests of other glycoproteins (i.e. human 41 apolipoprotein CIII (APO-C3) and bovine alpha-1-acid glycoprotein (bAGP)) were also 42 analyzed, demonstrating the applicability to glycopeptides with different glycan 43 composition and nature. 44

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Keywords: Capillary electrophoresis; glycopeptides; mass spectrometry; in-line solidphase extraction; on-line solid-phase extraction; titanium dioxide

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50 Introduction

In proteins, glycosylation is one of the most usual post-translational modifications, 51 with more than half of the proteins in mammalian proteomes being glycosylated. The 52 carbohydrate chains (glycans) are also known to play a crucial role in many processes 53 such as recognition, signaling and adhesion on the cell surfaces [1,2]. Furthermore, N-54 and *O*-glycan structures are modified in recombinant biopharmaceuticals and altered in 55 a wide range of disorders including cancer, inflammatory processes and alcoholism, 56 57 among others [3-8]. Therefore, in recent years, characterization of aberrant glycosylation has aroused biomedical and biotechnological interest in order to detect 58 and/or monitor several pathologies as well as to characterize recombinant 59 biopharmaceuticals or discriminate between endogenous and recombinant variants of 60 glycoproteins. 61

Human erythropoietin (hEPO) is a glycoprotein hormone produced mainly in the 62 kidneys and responsible of maintaining red blood cell number and tissue oxygen supply 63 at adequate levels. It shows four glycosylation sites, of which three are occupied by 64 complex type N-glycans (at Asn24, Asn38 and Asn83) and one by an O-glycan (at 65 Ser126). Recombinant variants of this glycoprotein (rhEPO) are widely used in the 66 treatment of anemia in chronic kidney disease and cancer [9,10]. Nevertheless, rhEPO 67 has become particularly popular in the last decades due to its misuse in endurance sport 68 disciplines as a doping agent, hence forbidden by sport authorities since 1989 [11,12]. 69 70 The presence of about 2% of non-human N-glycolylneuraminic acid (NeuGc) in the glycans of rhEPO O₁₂₆-glycosylation site enables distinction between recombinant and 71 72 endogenous forms of hEPO in doping control. Furthermore, this content needs to be controlled to ensure the quality and safety of biopharmaceutical products due to adverse 73 effects of NeuGc-contaminated pharmaceuticals [13]. Analysis of glycopeptide and 74

glycan biomarkers could be explored as an alternative to intact protein analysis, which presents certain limitations due to the high molecular mass and the detrimental effect of sugars in ionization [14,15]. In contrast to glycans, glycopeptide biomarkers offer information about the structure and composition of the carbohydrate moiety, as well as about glycosylation sites and their degree of occupation.

Capillary electrophoresis-mass spectrometry (CE-MS) has become a powerful 80 hyphenated technique in glycoproteomics, tackling the analysis of intact glycoproteins, 81 82 glycopeptides and glycans [7,16,17]. In addition to the CE-MS methods for the analysis of intact rhEPO [14,15], CE-MS methods for the analysis of rhEPO glycopeptides have 83 previously been established for a more detailed protein characterization [18]. However, 84 CE, as other microscale separation techniques, has low concentration sensitivity mainly 85 due to the reduced sample volume injected to obtain optimum separations [19,20]. Over 86 the years, different strategies have been described to decrease the limits of detection in 87 CE [19–23]. Among these strategies, on-line solid-phase extraction capillary 88 electrophoresis mass spectrometry (SPE-CE-MS) is one of the most versatile and 89 90 successful alternatives [19–21]. In the typical SPE-CE configuration, a microcartridge, filled with a sorbent that shows affinity for the compounds of interest, is integrated in-91 line near the inlet of the separation capillary in order to clean-up and preconcentrate the 92 target analytes from a large volume of sample (typically \sim 50-100 µL). Analysis of a 93 broad variety of small molecules, peptides and proteins using different sorbents have 94 been demonstrated by SPE-CE-MS [19–21], but not yet with titanium dioxide (TiO₂) 95 sorbents or for the selective analysis of glycopeptides. In this regard, TiO₂ beads have 96 been used for a long time for the off-line purification of phosphopeptides, or other 97 phosphorylated analytes [24-26], and more recently for sialylated glycopeptides [27-98 29]. The mechanism of retention of both phosphopeptides and glycopeptides is mainly 99

attributed to interaction between the negatively charged phosphate or carboxyl groups,
respectively, with the positively charged TiO₂ surface [26,28].

102	In this paper, for the first time to the best of our knowledge, TiO ₂ beads were used
103	as a sorbent in TiO ₂ -SPE-CE-MS to selectively analyze glycopeptides from the typical
104	enzymatic digests of glycoproteins prepared in bottom-up proteomics approaches. The
105	O126-glycopeptide glycoforms of rhEPO were used to optimize the method, due to their
106	relevance in quality control of biopharmaceuticals and doping analysis. Afterwards, the
107	method was also evaluated for the analysis of rhEPO N-glycopeptides. Finally, it was
108	applied to the tryptic digests of human apolipoprotein C-III (APO-C3), which contains
109	only O-glycopeptides, and bovine alpha-1-acid glycoprotein (bAGP), which contains
110	only N-glycopeptides.
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121 **2.** Experimental Section

122 **2.1.** Chemicals

All chemicals used in the preparation of buffers and solutions were of analytical 123 reagent grade. Acetic acid (HAc, glacial), formic acid (HFor 98-100%), sodium 124 hydroxide and ammonia (25%) were supplied by Merck (Darmstadt, Germany). DL-125 Dithiothreitol (DTT, ≥99%), iodoacetamide (IAA, ≥98%), ammonium hydrogen 126 carbonate (≥99.9%) and lactic acid (≥99.9%) were purchased from Sigma-Aldrich (St. 127 Louis, MO, USA). Isopropanol was provided by Scharlab (Barcelona, Spain) while 128 129 acetonitrile and water by Sigma-Aldrich (all of them of LC-MS quality grade). Trypsin (sequencing grade modified, 16000 U·mg⁻¹) was purchased from Promega (Madison, 130 WI, USA). ESI low concentration (ESI-L) tuning mix was supplied by Agilent 131 Technologies (Waldbronn, Germany) for tuning and calibration of the mass 132 spectrometer. 133

134 2.2. Glycoprotein samples

135 rhEPO produced in a chinese hamster ovary (CHO) cell line was provided by the European Pharmacopeia as a Biological Reference Product (BRP-lot4). Each sample 136 vial contained 100 µg of rhEPO (a mixture of alpha and beta rhEPO), 24 mg of D-(+)-137 trehalose, 2.4 mg of arginine hydrochloride, 0.08 mg of Tween-20, 3.6 mg of NaCl and 138 2.5 mg of NaH₂PO₄·2H₂O. The content of each vial was dissolved in water to obtain a 139 1000 mg·L⁻¹ protein solution. Excipients of low-molecular mass were removed by 140 ultracentrifugation using Microcon YM-10 centrifugal filters from Millipore (Mr cut-off 141 10,000, Bedford, MA, USA) as described elsewhere [18]. Centrifugations were carried 142 out in a Mikro 20 centrifuge (Hettich, Tuttligen, Germany) at room temperature. bAGP 143 (99%) and apoC-III (APO-C3) were obtained from Sigma-Aldrich. Stock solutions of 144 1000 mg \cdot L⁻¹ were prepared in water and aliquoted. Aliquots were evaporated to dryness 145

146 using a Savant SPD-111V SpeedVac concentrator (Thermo-Fisher Scientific, Waltham,

147 MA, USA) and stored at -20 °C until enzymatic digestion.

rhEPO and bAGP, which contain cysteine residues that form disulfide bonds, were 148 firstly reduced and alkylated to facilitate digestion. Briefly, an aliquot of 50 µg of dried 149 glycoprotein was dissolved in 50 µL of 50 mM NH₄HCO₃ (pH 7.9) and 2.5 µL of 0.5M 150 DTT in the same buffer was added. The mixture was incubated in a thermoshaker at 151 56°C for 30 min and then alkylated by adding 7 µL of 50 mM IAA in 50 mM NH₄HCO₃ 152 (pH 7.9) and shaking for 30 min at room temperature in the dark. Excess of low-153 molecular mass reagents was removed with Microcon YM-10 centrifugal filters as 154 described elsewhere [18]. The final protein residue was dissolved in 50 mM NH₄HCO₃ 155 (pH 7.9) to obtain a final concentration of 1000 mg·L⁻¹. Trypsin digestion: a 50 µL 156 aliquot of 1000 mg·L⁻¹ protein solution in 50 mM NH₄HCO₃ (pH 7.9) was digested. 157 APO-C3 digest was directly prepared from aliquots of 10 µg of dried glycoprotein, 158 while rhEPO and bAGP digests were prepared from aliquots of 50 µg of reduced and 159 160 alkylated dried glycoprotein. Trypsin was added in an enzyme to protein ratio of 1:40 m/m. The mixture was vortexed and subsequently incubated at 37 °C for 18h. Digestion 161 was stopped by heating at 100 °C for 10 min, and the digest was stored at -20 °C until 162 analysis [18]. All digestions were performed in triplicate. Incubations were performed 163 in a TS-100 thermoshaker (Biosan, Riga, Latvian Republic). 164

165 **2.3. CE-MS**

166 CE-MS experiments were performed in a HP^{3D}CE system coupled to a 6220 oa-167 TOF LC/MS mass spectrometer with an orthogonal sheathflow interface (Agilent 168 Technologies). The sheath liquid (50:50 (v/v) iPrOH/H₂O with 0.05% (v/v) of HFor) 169 was delivered at a flow rate of 3.3 μ L·min⁻¹ by a KD Scientific 100 series infusion 170 pump (Holliston, MS ,USA) and degassed for 10 min by sonication before use. CE

control and separation data acquisition (e.g. voltage, temperature and current) were 171 performed using Chemstation software (Agilent Technologies) that was running in 172 combination with the MassHunter workstation software (Agilent Technologies) for 173 control, data acquisition and processing of the mass spectrometer. The mass 174 spectrometer was tuned and calibrated following the manufacturer's instructions. A 175 "check tune" of the instrument was performed every day in positive mode to ensure 176 accurate mass assignments. Instrumental parameters were optimized for the analysis of 177 rhEPO O₁₂₆- and N₈₃-glycopeptides in a previous study [18]. The optimized operational 178 conditions in positive electrospray ionization (ESI) mode were: capillary voltage 4000 179 180 V, drying gas (N₂) temperature 200 °C, drying gas flow rate 4 L min⁻¹, nebulizer gas (N₂) 10 psig, fragmentor voltage 190 V, skimmer voltage 60 V and OCT 1 RF Vpp 181 voltage 300 V. Data were collected in profile (continuum) at 1 spectrum $\cdot s^{-1}$ (approx. 182 10,000 transients spectrum⁻¹) between m/z 100 and 3200 working in the highest 183 resolution mode (4 GHz). 184

A bare fused-silica capillary of 70 cm total length (L_T) x 75 µm internal diameter 185 (I.D.) x 360 µm outer diameter (O.D.) (Polymicro Technologies, Phoenix, AZ, USA) 186 was used in CE-MS. Activation and conditioning procedures were carried out off-line in 187 order to avoid contamination with NaOH of the mass spectrometer. New capillaries 188 were activated by flushing (930 mbar) sequentially for 30 min each with 1M NaOH, 189 water and BGE (50 mM HAc and 50 mM HFor, pH 2.2). Capillaries were conditioned 190 every day by flushing with NaOH (5 min), water (7 min) and BGE (10 min). Samples 191 were reconstituted with BGE and injected for 15 s at 50 mbar. Electrophoretic 192 separations were performed at 25 °C and 25 kV under normal polarity (cathode in the 193 outlet). Between runs, capillaries were flushed with water (1 min), 1 M HAc (3 min), 194 water (1 min) and BGE (5 min). Capillaries were stored overnight filled with water. 195

Before CE-MS, all solutions were passed through a 0.22-μm nylon filter (MSI,
Westboro, MS, USA).

pH measurements were carried out with a Crison 2002 potentiometer and a Crison
electrode 52-03 (Crison instruments, Barcelona, Spain).

200 **2.4. SPE-CE-MS**

The TiO₂-coated magnetic beads ($\leq 25 \ \mu m$ spherical) were obtained from the Pierce Magnetic TiO₂ Phosphopeptide Enrichment Kit (Thermo Scientific, Massachusetts, US). Bare fused silica capillaries (Polymicro Technologies) were used for all the procedures.

Construction of the single-frit particle-packed microcartridge for TiO₂-SPE-CE-205 MS was carried out as described elsewhere with little modifications [30]. The inlet end 206 was prepared by connecting the microcartridge (0.7 cm $L_T \times 250 \ \mu\text{m}$ i.d. $\times 365 \ \mu\text{m}$ o.d. 207 capillary) with a plastic sleeve to a previously conditioned inlet capillary (7.5 cm $L_T \times$ 208 75 μ m i.d. \times 365 μ m o.d.). The microcartridge was completely filled by vacuum with 209 TiO₂ sorbent beads. Another plastic sleeve was connected to the microcartridge, and a 210 small piece of cotton (approximately 1 mm) was placed in the plastic tube before 211 connecting the separation capillary (64.5 cm $L_T \times 75 \ \mu m i.d. \times 365 \ \mu m o.d.$). This 212 cotton frit in the microcartridge outlet end prevented the TiO₂ particles from leaking. 213 214 Particle leaking would promote current instability or breakdown and poor reproducibility. Under the optimized conditions, the TiO₂ sorbent was first conditioned 215 by flushing (930 mbar) for 2 min with binding buffer (80% v/v acetonitrile, 10% v/v 216 HFor and 0.1 M lactic acid). Afterwards, protein digests were reconstituted in loading 217 buffer (80% v/v acetonitrile, 2% v/v HFor and 0.1 M lactic acid) to the desired 218 concentration and were loaded by flushing for 10 min (60 µL, estimated with the 219 Hagen-Poiseuille equation [31]). A final flush for 1 min with binding buffer and 1 min 220

with washing buffer (80% v/v acetonitrile, 2% v/v HFor) eliminated non-specifically 221 222 retained molecules. All these steps were performed by switching off the nebulizer gas and the ESI capillary voltage to prevent the entrance of contaminants into the MS. Both 223 were switched on and the capillary was filled by flushing for 2 min with BGE (the same 224 225 as in CE-MS) to equilibrate the capillary before the electrophoretic separation. Then, a small volume of eluent (1 M NH4OH) was injected at 50 mbar for 20 s (110 nL)[31] 226 and, in order to prevent the eluent plug from traveling backwards due to the 227 microcartridge backpressure, BGE was also injected at 25 mbar for 120 s. Separation 228 was conducted at +20 kV for 35 min (cathode in the outlet) applying also a 50 mbar 229 230 pressure to counteract microcartridge backpressure. Postconditioning to avoid carryover was performed by flushing for 1 min with water, followed by injection of eluent (50 231 mbar, 40 s) and application of a 100 mbar pressure during 10 min from the water vial. 232

233 2.5. Quality parameters

All quality parameters were calculated from data obtained by measuring peak 234 area and migration time (t_m) from the extracted ion electropherogram (EIE) of rhEPO 235 glycopeptide glycoforms (considering the m/z of the most abundant molecular ions, i.e. 236 237 ions with charges +2, +3 and +4). Repeatability was evaluated as the percent relative standard deviation (%RSD) of peak areas and migration times obtained in consecutive 238 analysis of digested rhEPO at 10 mg·L⁻¹ (n=3). Linearity was studied by analyzing 239 digested rhEPO at concentrations of protein between 25 and 1000 mg·L⁻¹ for CE-MS 240 and between 0.5 and 100 mg·L⁻¹ for SPE-CE-MS. An estimation of the limits of 241 detection (LODs) was obtained by analyzing digested rhEPO at low-concentrations 242 243 (close to the LOD level, as determined from the approach based on S/N=3). The LODs of the different glycopeptide types (i.e. O126-glycopeptide glycoforms containing 244 NeuAc, O₁₂₆-glycopeptide glycoforms containing NeuGc and the most relevant N₈₃-245

glycopeptide glycoforms) were established at the lowest concentration in which all the expected glycoforms in each case were detected. The lifetime of the microcartridges was evaluated by repeatedly analyzing digested rhEPO at a concentration of 10 mg \cdot L⁻¹.

249 **3. Results and Discussion**

250 **3.1. CE-MS**

With the aim of establishing a robust and reliable method to analyze sialylated 251 252 glycopeptides by TiO₂-SPE-CE-MS, glycopeptides from the tryptic digest of rhEPO were first analyzed by CE-MS. rhEPO was chosen as a model glycoprotein for its 253 importance in quality control of biopharmaceutical and doping analysis, but also 254 255 because of the broad microheterogenity, as it presents both N- and O- glycosylation with varying degrees of glycan branching and sialylation. The coverage of peptides and 256 glycopeptides in the tryptic digest of rhEPO was mapped by CE-MS using a method 257 previously developed in our group with a minor modification [18,32]. That 258 methodology used a bare fused capillary of 50 µm i.d. for the electrophoretic separation 259 260 of peptides and glycopeptides with an acidic BGE (50 mM HAc:50 mM HFor, pH 2.2) and a sheath liquid of iPrOH:H₂O (60:40, v/v; 0.05% HFor). By contrast, in this study, a 261 75 µm i.d. capillary was preferred, as a wider capillary provided better performance 262 263 later by TiO₂-SPE-CE-MS. In the typical unidirectional SPE-CE configuration, the microcartridge is mounted in series to the separation capillary, and TiO₂ microcartridges 264 were introducing a certain backpressure that resulted in poor performance with 50 µm 265 i.d. capillaries [20]. 266

Samples of rhEPO at 1000 mg·L⁻¹ were digested with trypsin and analyzed by CE-MS in positive mode. Table 1 shows the average peak area and migration time of all the detected peptides and glycoforms of O_{126} - and N_{83} -glycopeptides and the mass error calculated from three replicate measurements. Full peptide sequence coverage and the

detected glycoforms of O₁₂₆- and N₈₃-glycopeptides agreed with our previous studies 271 272 [18,32]. It is worth mentioning, that digestion with trypsin also results in a 2Nglycopeptide (N₂₄-N₃₈) that is poorly detected by CE-MS because its size and total 273 charge promote very poor ionization efficiency. In general, the peak area values 274 obtained for peptides were significantly large, which could therefore hinder the 275 ionization yield of both O₁₂₆- and N₈₃-glycopeptides. Furthermore, as expected, the peak 276 area values of the O₁₂₆-glycopeptide glycoforms containing N-acetylneuraminic acid 277 (NeuAc) were substantially higher than those containing N-glycolylneuraminic acid 278 (NeuGc), which were found at very low concentrations. Regarding the N83-279 280 glycopeptide, some of the peak area values of the glycoforms were very small due to the low abundance and the high sialylated carbohydrate content, which promotes lower 281 ionization yields. Figure 1 shows the extracted ion electropherograms (EIEs) of the 282 most abundant O₁₂₆ (A-i) and N₈₃ (B-i) glycopeptide glycoforms. As can be observed, 283 baseline separation of O₁₂₆ and N₈₃-glycopeptide glycoforms containing different 284 285 number of sialic acids were achieved with a 75 µm i.d. capillary, as in our previous studies with a 50 µm i.d. capillary [18,32]. Linearity of the method was investigated at 286 concentrations of digested rhEPO varying from 25 to 1000 mg·L⁻¹ for the most 287 288 abundant O₁₂₆ glycopeptide glycoforms, which contained NeuAc, and from 100 to 1000 mg·L⁻¹ for the most relevant N₈₃-glycopeptide glycoforms, which presented 4Ant, 2, 3 289 or 4 NeuAc and 1 Fuc (see Figure 1A-ii and 1B-ii, respectively), with coefficients of 290 determination of $R^2 > 0.99$. With respect to the O₁₂₆-glycopeptide, the LOD was 291 established at 25 mg \cdot L⁻¹ of digested rhEPO to detect all glycoforms containing NeuAc 292 and at 100 mg·L⁻¹ of digested rhEPO for the less abundant glycoforms with NeuGc. In 293 the case of N₈₃ glycoforms, they were not detected at concentrations lower than 100 294 $mg \cdot L^{-1}$ of digested rhEPO. 295

297 3.2. TiO₂-SPE-CE-MS optimization

The TiO₂ beads obtained from the commercial kit designed for off-line 298 purification of phosphopeptides and sialylated glycopeptides were used to prepare the 299 300 microcartridges for TiO₂-SPE-CE-MS. The composition of the different buffers 301 supplied in the kit was unknown and non-compatible with mass spectrometry, as we confirmed with some preliminary experiments. Typically, phosphopeptides and 302 glycopeptides have been selectively enriched off-line with TiO₂ using hydroorganic 303 304 mixtures with high contents of acetonitrile and HFor or trifluoroacetic acid for conditioning, loading and washing, and NH4OH solutions for the elution [27-29,33,34]. 305 306 In this study, the TiO₂ microcartridges were conditioned using a binding buffer containing 80% v/v acetonitrile and 10% v/v HFor. In the preliminary experiments, 50 307 mg·L⁻¹ rhEPO tryptic digests were loaded at 930 mbar for 5 min in a loading buffer with 308 80% v/v of acetonitrile and 2% v/v of HFor. After washing with binding buffer (1 min) 309 and loading buffer (1 min) and filling with BGE (50 mM HAc and 50 mM HFor, pH 310 311 2.2) (2 min), the retained glycopeptides were eluted with 1 M NH₄OH. Some 312 experiments were also performed washing only with loading buffer (2 min), but the 313 short washing step with binding buffer was necessary to reduce non-specific retention of peptides, which were in part eluted during this washing step (see Supplementary 314 315 Figure 1). The graph bar of Figure 2A shows the total peak area of peptides and the different O₁₂₆ glycoforms detected by TiO₂-SPE-CE-MS under different conditions. As 316 317 can be observed (see the bars labelled as "preliminary conditions"), a small amount of peptides were still retained in the TiO₂ sorbent, but non-specific retention was lower 318 compared to selective retention of the O_{126} glycoforms. Anyway, these preliminary 319 320 results needed to be improved.

Most authors using TiO₂ for off-line purification of phosphopeptides and 321 322 glycopeptides use lactic or glycolic acid in the loading and binding buffers to improve the selectivity by reducing unspecific binding of peptides [24,27]. According to them, 323 0.1M of lactic acid was added to the binding and loading buffers and a 50 mg L^{-1} 324 rhEPO digest was analyzed by TiO₂-SPE-CE-MS. Under these conditions, retention of 325 peptides decreased while the intensity of O₁₂₆ glycoforms significantly increased, as can 326 be seen in Figure 2A. Higher concentrations than 0.1M of lactic acid produced higher 327 noise and current instabilities during separation. Using 0.1 M of lactic acid in the 328 loading and binding buffer, it was also tested the effect of adding an extra washing step 329 330 with a lower percentage of acetonitrile (20% v/v of acetonitrile with 2% v/v of HFor, 1 min) in order to remove the most hydrophilic peptides non-specifically retained in the 331 sorbent, as proposed by other authors in off-line protocols [27,29]. However, while the 332 total peptide area was scarcely reduced (Figure 2A), the area of O₁₂₆ glycoforms 333 drastically decreased. This demonstrated that glycopeptides were partially lost when the 334 335 TiO₂ sorbent was washed with high water contents. Therefore, this extra washing step was discarded, and binding and loading buffers with 80% v/v of acetonitrile, 0.1 M 336 lactic acid and 10% or 2% v/v of HFor, respectively, were used for the rest of 337 338 experiments. At this point, it is also important to note that, despite the TiO₂ sorbent has typically been described to retain sialylated glycopeptides, the O₁₂₆/0NeuAc glycoform 339 was also detected using these conditions (see Figure 2), as also reported for other non-340 341 sialvlated glycopeptides [28]. This was probably due to non-specific interactions with the peptide moiety and hydrophilic interactions with the attached glycans. Another 342 remarkable fact is that the separation between glycoforms with different number of 343 sialic acids was maintained, despite 50 mbar of pressure were necessary to be applied 344 during separation to counteract the microcartridge backpressure (see in Figure 2Bi the 345

separation for the O_{126} NeuAc glycoforms). Even applying this positive pressure, migration times increased around 10 minutes compared to CE-MS (Figure 1Ai).

The eluent composition was also investigated trying to improve the results 348 obtained with the 1M NH₄OH solution. Some authors have suggested the use of higher 349 350 NH₄OH concentrations than 1M to elute highly sialylated glycopeptides in off-line procedures [29,35]. To test this hypothesis, a 10 mg·L⁻¹ rhEPO digest was analyzed 351 using as eluents 1M, 3M and 6M NH₄OH solutions. As can be observed comparing 352 353 Figures 2B-i and 2B-ii, the peak area of O₁₂₆ glycoforms decreased when 3M NH₄OH was used, especially the one with higher sialic acid content (O₁₂₆/2NeuAc). Results 354 were even worse when using 6M NH₄OH, obtaining data with increased noise and 355 observing current instabilities. The use of ammonium phosphate (pH 9) as eluent was 356 also evaluated. Due to the high affinity of the phosphate groups for the TiO₂ sorbent, it 357 was expected to improve glycopeptide recoveries. Nonetheless, the peak area of O_{126} 358 glycoforms decreased, being unable to detect O126/0NeuAc glycoform (see Figure 2B-359 iii). Finally, an acidic eluent (0.1% v/v HFor) was also tested [28], but the obtained 360 361 results were very poor. Therefore, the 1M NH₄OH solution was confirmed as the eluent 362 for the analysis of glycopeptides by TiO₂-SPE-CE-MS. Under these conditions, sample loading time was investigated loading a 10 mg·L⁻¹ rhEPO digest for 5, 10, 20 and 30 363 364 min at 930 mbar. The peak area of O126-glycopeptide glycoforms increased progressively from 5 to 20 min and then started decreasing due to analyte breakthrough 365 (see Supplementary Figure 2). Despite the increased sensitivity, loading the sample for 366 367 20 minutes caused current instabilities that affected the separation repeatability. Therefore, a loading time of 10 minutes was selected for the optimized method. 368

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371 3.3. Analysis of rhEPO glycopeptides by TiO₂-SPE-CE-MS

The optimized method was repeatable in terms of migration times and peak 372 areas. The %RSDs (n=3) were between 9-11% and between 6-11% for O₁₂₆ glycoforms, 373 respectively, in consecutive analysis of a 10 mg·L⁻¹ rhEPO digest. With respect to the 374 microcartridge lifetime, it worked properly for around 10 analyses. The method was 375 linear ($R^2 > 0.99$) between 0.5 and 50 mg·L⁻¹ for O₁₂₆ glycoforms containing NeuAc and 376 between 10 and 50 mg·L⁻¹ for O₁₂₆ glycoforms with NeuGc (see Figures 3A-i and 3A-ii, 377 378 respectively). When loading higher concentrations, the sorbent was saturated, and the expected increase in the peak areas was not observed. The LOD was established at 0.25 379 mg·L⁻¹ to detect all the O_{126} glycoforms with NeuAc and at 10 mg·L⁻¹ for those with 380 NeuGc, which corresponds to an improvement of up to 100 times with respect to CE-381 MS method. The developed method lowers significantly the working concentrations for 382 O126 glycoforms from rhEPO containing both NeuAc and NeuGc. This is an attractive 383 trait, since it enables detection of glycoforms with NeuGc at low concentrations, which 384 is particularly important in quality control of biopharmaceuticals and doping analysis. 385 Figure 3B shows the EIEs of the O_{126} glycoforms with NeuGc at 100 mg·L⁻¹ of digested 386 rhEPO. 387

The average peak areas of all detected O₁₂₆-glycopeptide glycoforms by TiO₂-388 SPE-CE-MS are presented in Table 1, as well as the values for the peptides and the N₈₃ 389 390 glycopeptide glycoforms. The TiO₂-SPE-CE-MS method, although developed and optimized for the O₁₂₆ glycopeptide glycoforms of rhEPO enabled also detection of all 391 N₈₃ glycopeptide glycoforms reported by CE-MS (see Table 1). It was found that 392 393 allowed a sensitivity enhancement of 10 times, detecting at 100 mg \cdot L⁻¹ of digested rhEPO all the N₈₃ glycoforms identified at 1000 mg \cdot L⁻¹ by CE-MS, without any 394 reoptimization for N-glycopeptides. The LOD for the N₈₃ glycoforms was higher than 395

for the O_{126} glycoforms, as expected because these larger and more negatively-charged glycoforms are harder to ionize in positive ionization mode. By way of an example, Figure 3C shows the EIEs of the most relevant N_{83} glycoforms obtained by TiO₂-SPE-CE-MS and previously presented for CE-MS in Figure 1B-i. As in CE-MS, N_{83} glycoforms migrated close and after the O_{126} glycoforms (compare Figure 2B-i and 3C). Moreover, separation between glycoforms containing different number of sialic acids was not compromised with or without on-line preconcentration.

403 Another important concern was to determine if the optimized method was providing an accurate and reliable glycopeptide glycoform fingerprint of rhEPO. In 404 405 order to study if the TiO₂ sorbent preferentially retained the glycoforms containing more sialic acids, rhEPO digests were analyzed at different concentrations by CE-MS 406 407 and TiO₂-SPE-CE-MS. Figure 4 shows the bar graphs for the peak areas of each O₁₂₆ 408 glycoform (i.e. O₁₂₆/ONeuAc, O₁₂₆/1NeuAc or O₁₂₆/2NeuAc) relative to the sum of all O₁₂₆ glycoforms. As can be observed, in all the studied concentrations, the relative peak 409 410 area of O₁₂₆/2NeuAc using TiO₂-SPE-CE-MS was slightly higher (around 36%) than by 411 CE-MS (around 25%). Consequently, the relative peak areas of the glycoforms 412 containing less sialic acids slightly decreased compared to CE-MS. This proved that the TiO₂ sorbent shows certain preference for more sialylated glycoforms. In the case of N₈₃ 413 414 glycopeptide, using as a case study the N₈₃ tetraantennary glycoforms with two, three and four sialic acids, no significant differences were found between CE-MS and TiO₂-415 416 SPE-CE-MS (relative peak areas were around 5%, 30% and 65% for N₈₃/4Ant2NeuAc, N₈₃/4Ant3NeuAc and N₈₃/4Ant4NeuAc, respectively, in both cases). Therefore, it can 417 be tentatively assumed that the slightly preference of the TiO₂ sorbent for the more 418 sialylated structures in rhEPO was observed because O₁₂₆ glycoforms have an small 419 carbohydrate moiety, which is basically composed by sialic acid residues. 420

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423 **3.4.** Analysis of other model glycoproteins

In order to test the potential of the TiO₂-SPE-CE-MS method developed for rhEPO with substantially different glycopeptides, the tryptic digests of APO-C3 and bAGP were also analyzed by CE-MS and TiO₂-SPE-CE-MS. APO-C3 is a small glycoprotein containing 70 amino acids with an O-glycosite at position 74, while bAGP is a 42 kDa glycoprotein containing 5 N-glycosylation sites at positions 16, 39, 76, 86 and 118.

Regarding APO-C3, the tryptic digests were analyzed at 600 mg \cdot L⁻¹ and 10 430 mg·L⁻¹ of digested glycoprotein by CE-MS and TiO₂-SPE-CE-MS, respectively. Results 431 432 of detected peptides and O₇₄ glycoforms in both cases, including the mass error and 433 peak areas, are listed in Table 2. At these concentrations, the same peptides and glycopeptides were detected using both methods. Even though the analyzed 434 concentration by TiO₂-SPE-CE-MS was 60 times lower than by CE-MS, the peak areas 435 436 obtained for O₇₄ glycoforms were higher compared to those obtained by CE-MS. At the same time, the opposite was in general observed for peptides (Table 2), proving that the 437 TiO₂ sorbent selectively retained the glycopeptides. As happened with rhEPO digests, 438 the glycoform without sialic acids (O74/0NeuAc) was also detected by TiO2-SPE-CE-439 MS. Similarly, comparison between the relative peak areas obtained for O₇₄ glycoforms 440 441 by CE-MS and SPE-CE-MS (see Table 2) revealed again certain preference of the TiO₂ sorbent for glycoforms containing more sialic acids. Thus, the relative peak area of the 442 O₇₄/2NeuAc glycoform by TiO₂-SPE-CE-MS was higher (around 88%) than by CE-MS 443 (around 75%), whereas the relative peak areas of the glycoforms with less sialic acids 444 were similar (O₇₄/0NeuAc) or lower (O₇₄/1NeuAc). 445

With regard to bAGP, the tryptic digests were analyzed at 1000 mg \cdot L⁻¹ and 100 446 mg·L⁻¹ of digested glycoprotein by CE-MS and TiO₂-SPE-CE-MS, respectively. Table 447 3 lists all the detected peptides and glycopeptide glycoforms with both techniques, 448 including the mass error and peak areas. Although at ten times lower concentration of 449 digested bAGP by TiO₂-SPE-CE-MS, the same peptides and glycopeptides were 450 detected as by CE-MS. In addition, selective retention of glycopeptides was obtained by 451 452 TiO₂-SPE-CE-MS. No glycoforms from the N₁₆-glycopeptide could be detected probably because the peptide size of this glycopeptide is about two to three times larger 453 than for the rest of glycopeptides, making it harder to ionize. Figure 5 shows as an 454 455 example the EIEs of some N₃₉ and N₈₆ biantennary glycoforms obtained by CE-MS and TiO₂-SPE-CE-MS. Regarding migration time, no separation between N₃₉, N₇₆, N₈₆ and 456 N₁₁₈ glycopeptide glycoforms with two sialic acids was obtained (see Figure 5 for some 457 N₃₉ and N₈₆ glycoforms). This is to be expected since all these glycoforms contain two 458 negative charges and share very similar molecular masses. On the other hand, separation 459 between N₃₉ glycoforms with two and three sialic acids was obtained using both CE-MS 460 461 and TiO₂-SPE-CE-MS methods, as shown in Figure 5. Furthermore, a higher affinity of the TiO₂ sorbent for glycans with more sialic acids was also revealed in this case. As 462 463 can be observed in Figure 5 and Table 3, the relative peak area of the N₃₉/2Ant3NeuGc and N₁₁₈/2Ant3NeuGc was higher by TiO₂-SPE-CE-MS than by CE-MS. These results 464 indicate that, as with the O-glycopeptides, the TiO₂ sorbent presents certain preference 465 466 for more sialylated structures in N-glycopeptides probably because the carbohydrate moiety is smaller (biantennary N-glycopeptide glycoforms) than in rhEPO (tri and 467 tetraantennary N-glycopeptide glycoforms). 468

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472 Conclusions

473 An on-line TiO₂-SPE-CE-MS method was optimized to selectively retain and enrich glycopeptides obtained from glycoprotein digests. Conditions for the TiO₂-SPE-474 CE-MS analysis of rhEPO O126-glycoeptide glycoforms were carefully fine-tuned to 475 476 maximize detection sensitivity and reduce non-specific retention of peptides, without compromising separation between glycoforms. Under the optimized conditions, 477 repeatability was good (9-11 and 6-11% RSD for migration times and peak areas) and 478 the microcartridge lifetime was around 10 analyses. The method was linear and the 479 LODs were up to 100 times lower than by CE-MS. It was also demonstrated that the 480 optimized method allowed preconcentrating the rhEPO N₈₃-glycopeptide glycoforms, as 481 482 well as APO-C3 O-glycopeptides and bAGP N-glycopeptides. Therefore, the established TiO₂-SPE-CE-MS method can be used to analyze glycopeptides with 483 different compositions and regardless of the protein derived from. It has to be taken into 484 account the higher affinity of the TiO₂ sorbent for more sialylated glycoforms, which 485 would decrease with the size of the carbohydrate moiety. Results are promising with 486 487 immediate application in the analysis of diluted protein digests of biopharmaceuticals or in comparative glycoproteomic studies. 488

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- 636 Figure legends
- 637

Figure 1: CE-MS analysis of rhEPO tryptic digest. A) Extracted ion electropherograms (EIEs) of the most abundant O_{126} -glycopeptide glycoforms (1000 mg·L⁻¹ rhEPO) (i) and linearity (25-1000 mg·L⁻¹ rhEPO) (ii). B) EIEs of the most relevant N_{83} -glycopeptide glycoforms (1000 mg·L⁻¹ rhEPO) (i) and linearity (100-1000 mg·L⁻¹ rhEPO) (ii).

Figure 2: A) Bar graph showing the effect on the peak areas of rhEPO O_{126} glycopeptide glycoforms and the total peptides detected by TiO₂-SPE-CE-MS of the presence in the binding and loading buffers of 0.1M of lactic acid and of an extra washing step B) EIEs of the most abundant O_{126} -glycopeptide glycoforms using the established binding and loading buffers with 0.1M of lactic acid and different eluents: (i) 1M NH₄OH, (ii) 3M NH₄OH and (iii) 50 mM (NH₄)₃PO₄ (pH 9) (10 mg·L⁻¹ rhEPO).

Figure 3: A) Linearity of the optimized TiO₂-SPE-CE-MS method for the rhEPO O_{126} glycopeptide glycoforms. B) EIEs of rhEPO O_{126} glycoforms with NeuGc and C) the most relevant N₈₃ glycoforms by TiO₂-SPE-CE-MS under the optimized conditions (100 mg·L⁻¹ rhEPO).

Figure 4: Bar graph showing the relative peak areas of the most abundant O_{126} glycopeptide glycoforms at different concentrations of digested glycoprotein by CE-MS and TiO₂-SPE-CE-MS. (Relative peak area was calculated as the peak area of each glycoform divided by the sum of the peak areas of all glycoforms).

Figure 5: EIEs of bAGP N₃₉/2Ant2NeuGc, N₃₉/2Ant3NeuGc and N₈₆/2Ant2NeuGc glycopeptide glycoforms by (A) CE-MS (1000 mg \cdot L⁻¹ bAGP) and (B) TiO₂-SPE-CE-MS (100 mg \cdot L⁻¹ bAGP). **Table 1.-** Summary of peptides, O_{126} - and N_{83} -glycopeptide glycoforms detected by CE-MS and TiO₂-SPE-CE-MS in the tryptic digest of rhEPO at a concentration of 1000 mg·L⁻¹ and 100 mg·L⁻¹ of digested glycoprotein, respectively (n=3).

			CE-MS				SPE-CE-MS	
	Sequence	\mathbf{M}_{theo}	Error ^a (ppm)	Area (x10 ⁶ a.u.)	%RSD	t _M (min)	%RSD	Area (x10 ⁶ a.u.)
	APPR	439.2543	3.2	1.0	4.3	5.0	1.4	0.01
	LICDSR-(Cys-IAA ^b)	762.3694	1.1	2.8	2.7	5.6	1.3	0.3
	VLER	515.3067	3.4	8.9	4.9	5.2	2.7	0.05
	YLLEAK	735.4167	4.2	8.3	5.6	5.5	2.6	0.07
	VNFYAWK	926.4650	1.2	4.1	1.5	5.6	1.3	0.009
s	MEVGQQAVEVWQGLALLSEAVLR	2525.3312	5.3	0.3	3.1	6.8	3.1	0.02
ptide	AVSGLR	601.3548	1.9	4.6	0.002	5.4	1.3	0.01
Pe	SLTTLLR	802.4913	7.3	19.2	7.7	5.6	1.3	0.01
	ALGAQK	586.3439	1.7	3.6	0.3	5.3	2.7	0.1
	TITADTFR	923.4712	2.4	5.4	4.0	5.8	2.4	0.03
	VYSNFLR	897.4709	1.4	3.8	0.7	5.6	2.5	0.2
	LYTGEACR-(Cys-IAA ^b)	968.4386	1.1	3.7	4.9	5.8	2.4	0.2
	TGDR	447.2077	5.8	0.05	2.5	5.2	2.7	0.05
	/0NeuAc	1829.8895	5.4	0.5	0.9	6.6	1.1	0.5
orms ^c	/1NeuAc	2120.9849	4.5	13.7	2.3	7.5	2.8	10.7
lycofd	/2NeuAc	2412.0803	4.9	4.8	2.6	8.4	2.5	6.2
O 126 ₿	/1NeuGc	2136.9798	5.7	0.2	1.8	7.5	2.8	0.1
	/1NeuGc1NeuAc	2428.0752	3.0	0.1	8.6	8.4	2.5	0.1
SL	/3Ant2NeuAc1Fuc	5074.1962	9.1	0.06	11.6	7.9	1.8	0.1
oforn	/3Ant3NeuAc1Fuc	5365.2919	5.7	0.2	4.9	8.5	3.3	0.3
33 glyc	/4Ant2NeuAc1Fuc	5439.3279	5.1	0.08	12.3	7.9	2.7	0.09
N 88	/4Ant3NeuAc1Fuc	5730.4234	3.7	0.6	4.2	8.5	2.5	0.5

	/4Ant4NeuAc1Fuc	6021.5188	1.9	1.5	6.6	9.1	3.9	1.1
	/4Ant1LacNAc2NeuAc1Fuc	5804.4602	1.1	0.09	9.7	8.0	2.7	0.09
	/4Ant1LacNAc3NeuAc1Fuc	6095.5556	2.2	0.8	0.2	8.5	2.5	0.5
	/4Ant1LacNAc4NeuAc1Fuc	6386.6510	3.5	1.9	1.5	9.1	4.7	1.4
	/4Ant2LacNAc3NeuAc1Fuc	6460.6878	6.5	0.3	8.5	8.5	3.3	0.3
	/4Ant2LacNAc4NeuAc1Fuc	6751.7832	4.6	0.7	12.1	9.1	3.1	0.5

Detected peptides with less than 4 amino acids were not condidered (ie. R, K, LFR, GK, LK).

^a Error was calculated in ppm as: $(|M_{exp} - M_{theo}|/M_{theo}) \times 10^{6}$ (exp = experimental and theo = theoretical).

^b IAA stands for iodoacetamide.

^c O-glycopeptide glycoforms are composed by one N-acetylglucosamine and one galactose monosaccharides plus the indicated number of sialic acids in each case.

Table 2.- Summary of peptides and O_{74} -glycopeptide glycoforms detected by CE-MS and TiO₂-SPE-CE-MS in the tryptic digest of APO-C3 at a concentration of 600 mg·L⁻¹ and 10 mg·L⁻¹ of digested glycoprotein, respectively (n=3).

				CE-MS	SPE-CE-MS
	Sequence	\mathbf{M}_{theo}	Error ^a (ppm)	Area(x10 ⁷ a.u.)	Area(x10 ⁷ a.u.)
	SEAEDASLLSFMQGYMK	1905.8488	9.3	0.03	0.004
Š	НАТК	455.2492	7.4	1	0.5
eptide	DALSSVQESQVAQQAR	1715.8438	2.9	0.8	1
Pe	GWVTDGFSSLK	1195.5873	2.1	4	0.01
	DYWSTVK	897.4232	2.4	2	0.05
orms ^c	/0NeuAc	2501.1486	3.7	0.003 (0.2% ^b)	0.005 (0.1% ^b)
lycofc	/1NeuAc	2792.2440	0.4	0.3 (24.9% ^b)	0.7 (12.3% ^b)
O ₇₄ g	/2NeuAc	3083.3394	1.7	0.9 (74.8% ^b)	5 (87.6% ^b)

Detected peptides with less than 4 amino acids were not condidered (ie. TAK, DK).

^a Error was calculated in ppm as: $(|M_{exp} - M_{theo}|/M_{theo}) \times 10^{6}$ (exp = experimental and theo = theoretical).

^b Relative peak area was calculated as the peak area of each glycoform divided by the sum of the peak areas of all glycoforms.

^c O-glycopeptide glycoforms are composed by one N-acetylglucosamine and one galactose monosaccharides plus the indicated number of sialic acids in each case.

Table 3.- Summary of peptides and N-glycopeptide glycoforms detected by CE-MS and TiO_{2} -SPE-CE-MS in the tryptic digest of bAGP at a concentration of 1000 mg·L⁻¹ and 100 mg·L⁻¹ of digested glycoprotein, respectively (n=3).

			CE-MS		SPE-CE-MS
	Sequence	\mathbf{M}_{theo}	Error ^a (ppm)	Area(x10 ⁶ a.u.)	Area(x10 ⁶ a.u.)
	WFYIGSAFR	1145.5658	2.9	3	0.05
	AIQAAFFYLEPR	1424.7452	1.7	3	0.01
	HAEDK	598.2711	3.4	2	3
	LITR	501.3275	2.6	4	0.2
	EYQTIEDK	1024.4713	4.1	2	0.2
(0	VESDR	604.2816	2.8	3	0.1
ptides	EHFVDLLLSK	1199.655	5.3	6	0.4
Ре	NVGVSFYADKPEVTQEQK	2038.0007	3.3	5	1
	EFLDVIK	862.48	1.7	11	0.02
	CIGIQESEIIYTDEK-(Cys- IAA ^b)	1796.8502	6.2	1	0.04
	DACGPLEK-(Cys-IAA ^b)	888.4011	4.6	5	0.3
	QHEEER	826.3569	6.5	0.9	0.8
	ETEAS	535.2126	7.2	0.8	0.03
³⁹ orms	/2Ant2NeuGc	3000.1123	2.6	0.28 (70% ^c)	0.27 (53%°)
N, glycof	/2Ant3NeuGc	3307.2026	4.3	0.12 (30% ^c)	0.24 (47%°)
su	/2Ant2NeuAc	3394.2984	8.4	0.14 (28% ^c)	0.12 (31%°)
N ₇₆ coforr	/2Ant2NeuGc	3426.2882	4.0	0.15 (30% ^c)	0.14 (36%°)
gly	/2Ant1NeuAc1NeuGc	3410.2933	1.1	0.21 (42% ^c)	0.13 (33%°)
su	/2Ant2NeuAc	2951.1647	8.8	0.14 (21% ^c)	0.20 (27% ^c)
N ₈₆ vcofori	/2Ant2NeuGc	2983.1545	4.7	0.25 (37% ^c)	0.26 (36% ^c)
gly	/2Ant1NeuAc1NeuGc	2967.1596	4.6	0.28 (42% ^c)	0.27 (37%°)

	/2Ant2NeuAc	3530.4162	2.8	0.32 (25% ^c)	0.10 (15%°)
¹¹⁸ forms	/2Ant2NeuGc	3562.4060	1.1	0.39 (31%°)	0.16 (24% ^c)
N j Blycof	/2Ant1NeuAc1NeuGc	3546.4111	1.8	0.46 (36% ^c)	0.18 (27% ^c)
	/2Ant3NeuGc	3869.4963	8.2	0.10 (8% ^c)	0.23 (34% ^c)

Detected peptides with less than 4 amino acids were not condidered (ie. SAR, IYR, HFR, K).

^a Error was calculated in ppm as: ($|M_{exp} - M_{theo}|/M_{theo}$) × 10⁶ (exp = experimental and theo = theoretical).

^b IAA stands for iodoacetamide.

^c Relative peak area was calculated as the peak area of each glycoform divided by the sum of the peak areas of all the glycoforms of a certain glycosylation site.

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Figure
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Figure 1





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A)



B)

C)





Figure 4

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A) CE-MS (1000 mg·L<sup>-1</sup>)
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B) SPE-CE-MS (100 mg·L⁻¹)

