Suppressing water migration in aqueous Zn-Iodide flow batteries by

asymmetric electrolyte formulation.

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Highlights:

Hybrid flow batteries requires asymmetric electrolyte formulation.

Molar balancing of electrolytes is proposed for suppressing water shuttle.

Zinc crossover should be restricted to avoid water migration.

This strategy facilitates future upscaling of ZIFB.

Graphical abstract:



Abstract

Zinc-iodide flow battery (ZIFB) is under research for the last years due to its suitability as a potential candidate for future electrochemical energy storage. During cycling, one of the biggest challenges that affect the reliable performance of ZIFB is the substantial water migration through the membrane because of differential molar concentrations between anolyte and catholyte that imbalance the osmotic pressures in each compartment. Considering the mass balances, herein we propose to equalize the total ionic concentration of electrolytes by the addition of extra solute into the compartment of lower ion concentration as a way to restrict the water crossover. Experimental validation of this electrolyte concentrations balancing strategy has been carried out by assessing the post-cycled electrolytes, and half-cell charged electrolytes, which confirms the efficient suppression of water migration from catholyte to anolyte. Besides, in-depth analysis of ions and water transport mechanism through Nafion 117 membrane confirms that solvated K⁺ ions of lower ionic radius compared to solvated Zn²⁺ ions, are the dominant migrating carrier. Therefore, the addition of extra KI solute is beneficial to suppress the major transport of large hydrated Zn²⁺ ions along with the higher amount of water. Finally, the improved ZIFB cell behaviour with enhanced electrical conductivity, discharge capacity, and voltage efficiency in the cell assembled with the electrolytes of balanced molar concentrations concludes our present study, proving that tuning the electrolytes concentrations is an effective way to suppress water migration as an appealing method in the prospect of upscaling ZIFB application.

Keywords: zinc-iodide; redox flow batteries; electrolyte; water migration

1. Introduction

Redox flow batteries (RFBs) are considered as one of the most promising stationary large-scale energy storage technologies, significantly for the integration with renewable energies [1–4]. Despite all-vanadium RFBs, owing to their impressive cycle life, good electrochemical reversibility, are the most developed RFBs till date [4-7], their large-scale deployments are still confronted challenges, for example, limitation of low energy density (~ 25 W \cdot h \cdot L⁻¹), the low solubility of active species in the aqueous solution [8] and growing cost of vanadium due to uprising global demand. Hence, to meet the global demand for energy storage systems as well as maintaining as a further contender to store renewable energies, alternative flow battery technologies are under investigation. Zinc-based aqueous RFBs, hold great promise for nextgeneration FBs applications due to their appealing features of cost-effectiveness, high safety, and high energy density [9]. Over the several novel redox chemistries, Zn/Zn^{2+} (negative) | I^{-}/I_{3}^{-} (positive) redox couple have gained high interest due to its non-toxic and less corrosive features, unlike Br⁻/Br₂ chemistry [10–18]. B. Li et al. firstly proposed an ambipolar zinc-iodide flow battery (ZIFB) based on a near-neutral ZnI₂ aqueous electrolyte, with a high discharge energy density of 167 W·h·L⁻¹_{catholyte}, nearly seven times that of the state-of-the-art vanadium RFB and approaching the energy density of LiFePO₄-based Li-ion battery [10].

The ZIFB is operated based on the following electrochemical redox reactions:

Anode:
$$Zn_{(s)} \leftrightarrow Zn_{(aq)}^{2+} + 2e^{-}$$
 $(E^0 = -0.76 V_{SHE})$ (1)

Cathode:
$$2I_{(aq)}^- \leftrightarrow I_{2(s)} + 2e^-$$
 (2)

$$I_{2(s)} + I_{(aq)}^{-} \leftrightarrow I_{3(aq)}^{-}$$
(3)

$$I_{3(aq)}^{-} + 2e^{-} \leftrightarrow 3I_{(aq)}^{-} (E^{0} = 0.54 V_{SHE})$$
 (4)

Overall reaction:

$$I_{3(aq)}^{-} + Zn_{(s)} \leftrightarrow 3I_{(aq)}^{-} + Zn_{(aq)}^{2+} (E^{0} = 1.30 V)$$
 (5)

The general schematic of ZIFB was already mentioned in our previous publication [18] pointing out the suitability of this system to be integrated with efficient photoelectrodes for next-generation solar charging batteries. During the charge process, metallic Zn (Eq. 1) is reductively electrodeposited on the anode surface while iodide (Γ) ion is oxidized to iodine (I₂), which is further complexed with an Γ ion to form soluble triiodide (I₃⁻) species (Eq. 2-4) in the positive side of the cell. The reverse process occurs upon discharge.

Nevertheless, in ZIFBs, several challenges need to be addressed before reaching their full promising potentials, such as extending battery discharge capacity following cycle life by ameliorating irreversible metallic Zn plating/stripping on the anode and suppressing water migration from one compartment to another during cycling. Different approaches have already been reported to address some of these challenges, such as enhancing the energy efficiency by introduction of MOF-based electrocatalyst[11] modifying electrolyte composition via incorporation of bromide ions[12] and chloride ions[19] as complexing agents, tuning the anolyte pH [20], replacing ZnI₂ electrolyte by KI and ZnBr₂ along with the introduction of low-cost porous separator with self-healing mechanism from Zn dendrite growth [13].

Therefore, water migration during cycling is a concerning issue in all flow batteries chemistries, which need to be addressed for the prospect of capacity retention, cyclability, and long-term stability. In all-vanadium RFBs, several groups have reported this issue for the last decade. Sun and co-workers first investigated the source of water migration in VRFBs. They have mentioned that the concentration differences of vanadium ions between positive and negative compartments are the main reason for the ion crossover along with the water transfer driven by osmosis and electro-osmotic drag (EOD) through the Nafion proton exchange membrane[21] Knehr et al. have presented a mathematical 2-D transient, isothermal model of a VRFB which incorporates the species crossover as well as the transfer of water across the membrane, resulting in cell capacity loss[22] Yan et al. have demonstrated the mechanism of restricting the electrolyte volume changes

through balancing the osmotic pressure via the addition of a draw solute of 2-methylimidazole in the electrolyte of a single-cell VRFB assembled with TiO₂ nanoporous membrane[23] Oh et al. have developed a water transport model which accounts for the various mechanisms of water and species crossover through the membrane. Further, they have validated this numerical model with experimental data and found that the water crossover via diffusion and EOD are the dominant mechanisms that cause electrolyte imbalance during cell charging/discharging[24] Song and coworkers have also studied electrolyte transfer mechanisms across a Nafion membrane based on the transport phenomena and further validated experimentally, where they found the electrolyte imbalance during cycling as the effect of viscosity, which they have optimized by manipulating the flow rate [25]

Apart from the vanadium redox chemistry, Liu group has addressed the water migration in alkaline Zn-Fe FBs. They have found that the water migration is the combined effect of concentration gradient, ionic strength difference on half-cell electrolytes and the electric field. For mitigation purposes, they have studied a series of electrolyte additives and observed that Na₂SO₄ as an additive in the negative electrolyte is showing a good performance by suppressing water migration of Zn-Fe FB cell assembled with polybenzimidazole membrane[26] Mousavi et al. have reported that differential hydraulic pressure between two sides of the microporous polyethylene separator, accelerates electrolyte transport as well as species crossover via convection, which they have optimized theoretically and experimentally by maintaining asymmetric half-cell electrolyte flow rates in a ZIFB single-cell[16]

So far, it is clear from the literature that water migration during flow batteries operation is a serious challenge, normally overlooked, that can cause efficiency decay in long-term cycling, and hinder flow batteries from the large-scale deployment. Most of the studies have been reported based on numerical water transport models to understand the transport mechanism[14–16]

Few studies have been done so far on single-flow ZIFBs to restrict water transfer between compartments. For example, Xie et al. described a high-power density single-flow ZIFB by sealing the positive compartment [14] Ito et al. reported <90% coulombic efficiency after the addition of propylene carbonate in the electrolyte, forming hydrophobic polyiodide complex during cathodic oxidation in a single-flow ZIFB without cation exchange membrane [15]

Herein, we propose to formulate an asymmetric redox flow battery to compensate ion migration by the addition of extra solute to the catholyte as a simple strategy to restrict water migration.

2. Materials and methods

2.1. ZIFB single-cell

The assembling of ZIFB single cell has been described in detail in our previous publication [18] Electrodes of 10 cm² geometric area were assembled by sandwiching commercial CEM Nafion® 117 in between anode and cathode compartments. The membrane was pre-treated in 3% H₂O₂, H₂O, and 0.5 M H₂SO₄ at 80°C for 1 hour in each step respectively. Graphite foil (Alfa Aesar®, 0.5 mm thick) and graphite felt (Sigracell® GFA 1.5 EA, 1.5 mm thick) were used as anode and cathode respectively. Graphite felt was thermally pre-treated at 420°C for 10 hours with a ramp rate of 5°C/min in air. A titanium metal plate was used as a negative current collector. Around 4 mm space was kept between the anode surface and membrane for the solid Zn plating. A graphite plate was used as a positive current collector. An aqueous solution containing a mixture of 1.5 M ZnI₂ (98.0%, Aldrich) and 1.5 M KI (99.5%, Sigma Aldrich) (1:1) was used as the standard electrolytes in both cell chambers and after the addition of extra 2 M KI in the catholyte, the electrolyte ratio was 1.5:3.5 in the catholyte chamber. Electrolytes were prepared at room temperature by mixing in Milli-Q ultrapure water. The cell was connected to two glass cylinders (10 mL of electrolyte on each reservoir) to measure the volume changes of electrolytes during

charge/discharge operation. Electrolyte was circulated to the cell by a peristaltic pump (Masterflex L/S series) through Tygon® tubing at a fixed flow rate of 13 mL·min⁻¹.

The electrochemical charge-discharge test of ZIFB single cell was conducted under galvanostatic conditions operating at current densities of 10 and 20 mA·cm⁻² respectively, as representative in the design of solar-powered electrochemical devices [27]. The charge was controlled by both upper cut-off voltage (1.6 V) and 67% of theoretical capacity (based on preliminary calculations) [18]

2.2. Designing of the cell set-up for in-situ electrochemical analysis

The schematic of strategically designed cells set-up for the in-situ electrochemical study is represented in Figure S1 (practical set-up after assembling is shown in Figure S2). ZIFB single cell as described in section 2.1, is connected with these two identical, auxiliary cells in series. These identical cells were built for performing in-situ electrochemical impedance (EIS) of half-cell electrolytes. The components details are described in Figure S3. These auxiliary cells are made up of graphite foil as working electrode and graphite felt as counter/reference electrode of 4 cm² electrode geometric areas, without a separator/membrane. Graphite foil and graphite felt are the same as used in the ZIFB single cell. Each half-cell electrolyte passed through the ZIFB single cell which then entered into these auxiliary cells, finally flowing out from the auxiliary cells to the reservoirs. Graphite plates with serpentine flow frames are used as current collectors.

Through this setup, changes in the half-cell electrolytes resistance were analyzed in real-time by applying potentiostatic electrochemical impedance spectroscopy (PEIS) on electrolytes at different state of charge (SOC) passing through the two auxiliary half-cells. Electrolytes were charged from 0% to 60% SOC with intervals of 15%. In between, PEIS was conducted in open-circuit conditions (OCV) within a frequency range of 200 kHz to 100 mHz and AC perturbation of 10 mV of amplitude. The complete measurement was carried out at the 1st charging cycle of the ZIFB single cell at the current density of 10 mA·cm⁻².

In addition, the current-interrupt method was used to evaluate the changes of the ohmic resistance (R_{ohm}) of the ZIFB full-cell at the aforementioned SOC%. This technique, frequently applied in the fuel cells, is based on the transient voltage response after current interruption (i.e. changing from polarization conditions to the relaxation mode in a short period).[28] The estimation method is detailed in the supporting information (Figure S6) in brief.

2.3. Migration of cations through Nafion membrane

Cation migration through Nafion 117 cation-exchange membrane (CEM) test was analyzed by using anolyte and catholyte solutions. The ZIFB cell was charged up to 67% of theoretical capacity at 20 mA·cm⁻² of current density by keeping the same conditions mentioned in section 2.1. Anolyte and catholyte solutions collected at 0% and 67% SOCs of both the cases: with and without extra added 2 M KI were analyzed with ICP-OES (Perkin Elmer Optima 3200 RL) to determine the Zn^{2+} and K⁺ ions concentrations. Concentrations of Zn^{2+} ions were measured at the corresponding wavelengths of 202, 206, and 213 nm, and the average value is displayed in Table S5, and 766 nm of wavelength was applied to measure the concentrations of the K⁺ ions.

3. Results and discussion

3.1.Electrolytes volume imbalance post cycling

In a standard redox ZIFB, both anolyte and catholyte have the same electrolyte composition. In line with our former work [18] the standard electrolyte was an aqueous solution of 1.5 M ZnI₂ and KI (1:1 ratio). Upon cycling, we have observed the above-mentioned water migration issue. As a representative example, in Figure S4 it can be seen the electrolyte volumes after 15 charge-discharge galvanostatic cycles at 20 mA·cm⁻² of a ZIFB single cell. Considering that the initial volume at each compartment was 10 mL, the volume of the anolyte increased from the initial state while the catholyte is showing an intense reduction from the initial volume, causing an imbalance, with a partially irreversible water transfer from catholyte to anolyte upon cycling.

The reason for water transfer might be attributed to the effect of the imbalance of ionic concentrations between anolyte and catholyte compartments. As stated by several groups[16,21,23–26] multiple factors such as combined effects of concentration gradient, difference in the ionic strength, hydraulic pressure, and viscosity, crucially affect water crossover through a membrane via diffusion; EOD or osmosis mechanism. During charge, the number of free active anions and cations, Γ in catholyte and Zn^{2+} in anolyte, decrease due to the formation of I_3^- species and solid Zn electroplating, respectively, together with the subsequent movement of cations through the Nafion membrane to balance the charges between the two half-cells.

In our case, the anolyte and catholyte (at 0% SOC) are made up of 1.5 mol·L⁻¹ ZnI₂ and KI (1:1), hence, having identical numbers of the total concentrations of ions of 7.5 mol·L⁻¹ on both sides. During the charging process, considering electroplating of 1 mol·L⁻¹ Zn²⁺ on the anode while 3 mol·L⁻¹ of I⁻ will produce 1 mol·L⁻¹ I₃⁻ in the cathode side. Consequently, at 67% SOC, the total concentration of ions is 6.5 mol·L⁻¹ in anolyte and 5.5 mol·L⁻¹ in catholyte. When Nafion CEM is used as the separator for ZIFB, cations (Zn²⁺ and K⁺ along with H⁺) are the main charge-balancing ions. Therefore, to balance the charges, based on the following electroneutrality condition in the electrolyte:

$$\sum_{i} z_i c_i^e = 0 \tag{6}$$

respective Zn^{2+} and K^+ ions will migrate from catholyte to anolyte, resulting in differential ions concentrations of 8 mol·L⁻¹ and 4 mol·L⁻¹ in anolyte and catholyte respectively, as seen in Table S1. Because of differential ions concentrations between two compartments, water shuttle takes place from the chamber of lower ionic concentration (catholyte) to the higher ionic concentration (anolyte) via the osmosis phenomenon.



Figure 1. In-situ electrochemical impedance spectroscopy (EIS) analysis of half-cell electrolytes under various SOCs for the 1st cycle of charge at a current density of 10 mA·cm⁻². (a) anolyte and (b) catholyte with 1.5 M ZnI₂: KI (1:1). (the inset shows the equivalent circuit model used to fit the experimental data).

In order to further understand the real-time variations during the charge, electrolyte resistances have been measured using auxiliary cells coupled in series to the electrolyte circuit (Figures S2-S3). Figure 1 represents half-cell EIS analysis of electrolytes, in the course of first charging at various SOCs (from 0% to 60% SOC). In the impedance analysis of anolyte (Figure 1a) of standard electrolyte, it could be seen that charge transfer resistance (R_{ct}) is decreasing with an increment of SOC, from 153 $\Omega \cdot cm^2$ at 0% SOC to 74 $\Omega \cdot cm^2$ at 60% SOC (fitted from the aforementioned Randles equivalent circuit). This descending trend of R_{ct} might be caused by the gradual decrement of Zn^{2+} ions concentration in the anolyte during charge which is partially compensated by K⁺ ions perturbing the spatial double layer. On the other hand, ohmic resistance (R_{ohm}) decreases from 7.8 $\Omega \cdot cm^2$ to 4.0 $\Omega \cdot cm^2$ as SOC increases from 0% to 60%. This decreasing trend could be visible in the onset enlarged plot. The decrement of R_{ohm} is equally attributed by the partial replacement of Zn^{2+} by K⁺ ions with higher ionic mobility.

At the cathode side (Figure 1b) ohmic resistance (R_{ohm}) exhibits a rising trend from 4.5 $\Omega \cdot cm^2$ to 7.4 $\Omega \cdot cm^2$ with higher SOC, 0 to 60% respectively. As per equation 4, in the charging process, 3 moles of I⁻ are oxidized to produce 1 mol of I₃⁻ together with the cation migration to the anolyte side, limiting the number of free charge carriers, hence, increasing catholyte ohmic resistance.

Concerning charge transfer resistance, upon charging it was observed a slight decrement of R_{ct} from 8.3 $\Omega \cdot cm^2$ to 4.8 $\Omega \cdot cm^2$. The reason for this decreasing trend might be correlated with the statement given by Jeon and co-workers, where they have studied the effect of charge transfer resistance, electrode kinetics through in-situ EIS analysis in the catholyte and anolyte respectively in zinc-bromine redox flow batteries. A similar reduction of R_{ct} in catholyte has been observed which is explained by the formation and further accumulation of polybromide complexes on the cathode surface. These accumulated polybromide complexes promote the electrochemical adsorption of the Br⁻, hence, accelerating the overall electrode reaction and reduction of R_{ct} with increasing SOC [29] Similar roles of $I_3^-/I_2/I^-$ halide chemistry could be hypothesized from our catholyte EIS analysis, where charged I_3^- species play a positive role in the adsorption of I⁻ ion at the double layer interface, facilitating the reduction of the R_{ct} at high SOC.

3.2. Mitigation strategy

Based on the above analysis on the water migration from catholyte to the anolyte via osmosis as an effect of differential ionic concentrations, 2 mol·L⁻¹ of KI are added as an extra solute to the catholyte to balance the total concentrations of ions in both compartments at 67% SOC (Table S2). Hence, now, at 0% SOC, total concentrations of ions of anolyte and catholyte are 7.5 mol·L⁻¹, 11.5 mol·L⁻¹ respectively. After charging process by considering electroplating of 1 mol·L⁻¹ Zn²⁺ and formation of 1 mol·L⁻¹ I₃⁻, the total concentration of ions is 6.5 mol·L⁻¹ in anolyte and 9.5 mol·L⁻¹ in catholyte. Afterward, the migrations of Zn²⁺ and K⁺ cations for charge neutrality, the total concentrations of ions reach a balanced state of the identical value of 8 mol·L⁻¹ in each chamber unlike the previous electrolyte of values 8 mol·L⁻¹ in anolyte and 4 mol·L⁻¹ in catholyte.



Figure 2. Volume variations of electrolytes after ZIFB full-cell cycling at a current density of 20 mA·cm⁻². (a) after 1st charge cycle and (b) after 15th charge-discharge cycles of electrolyte 1.5 M ZnI₂: KI (1:1) + 2 M KI_{catholyte}.

To get the practical insight of water migration mechanism as an effect of differential ions concentrations and amelioration by balancing the total number of ions in both compartments after addition of extra solute to the catholyte, ZIFB cell was cycled with 1.5 M ZnI₂:KI (1:1) anolyte, and with 1:1 and 1.5: 3.5 ratios in the catholyte at 20 mA \cdot cm⁻². Figure 2a represents the volume variations of half-cell electrolytes after 1st charge cycle of cases: without and with added 2 M KI in the catholyte. At the 1st charged state, these two sets of electrolytes depict a well-clear difference in volume. The cell operated with the standard 1:1 ratio catholyte, shows ~3.75 mL of water transfer from catholyte to anolyte, whereas the cell ran with added extra KI presents comparatively less water shuttle of ~1.25 mL. The optical images of half-cell electrolytes (Figure S5a-f) before and after charge depict the real-time picture of water migration. Overall, this comparison of the half-cell electrolytes volume changes in two cases justifies the hypothesis explained of suppressing water migration by balancing the total concentration of ions between two chambers. Furthermore, the volume of half-cell electrolytes after 15 continuous cell charge-discharge cycles with tuned electrolytes is illustrated in the bar graph of Figure 2b. Besides, volume after discharge of halfcell electrolytes in certain cycles is shown in Figure S6a. Unlike the volume variations trend with the cell operated with standard electrolyte, here, the trend is not that similar of extreme decrement of catholyte volume and increment of anolyte volume despite a way less reduction of catholyte volume (~2 mL). Optical images of cycled electrolytes in Figure S6b-c, present almost the same electrolyte volumes, with minor electrolyte pumping losses, [30] adding another evidence of suppressed water transfer from catholyte to anolyte as a real-time view.



Figure 3. Comparison of the variations of (a) anolyte, and (b) catholyte ohmic resistances (R_{ohm}) with various SOCs for both electrolyte formulations (data reported in Table S3 in the supporting information).

The measurement using the auxiliary cells revealed a more stable ohmic resistance of both compartments in the asymmetric electrolyte formulation compared to the standard cell, as shown in Figure 3. The addition of extra KI at the catholyte compensates the ohmic resistance increment due to the depletion of I⁻ and K⁺ ions during the charge process, corroborating our initial hypothesis. On the other hand, the reduction of ohmic resistance at the anolyte is unavoidable due to the replacing of Zn^{2+} by K⁺ ions and the differences between both configurations might be attributed to the effective ion concentrations and mobilities owing to the fact that water is also migrating to the anolyte side.

3.3. Mass transport through the membrane

To corroborate that the ion transport through the Nafion membrane influences the water crossover during charge, Zn^{2+} and K^+ ions concentrations were determined by ICP-OES. Measurements were done with standard 1:1 catholyte, and tuned 1.5:3.5 catholyte at 0% and 67% SOC. Concentrations of I⁻ and I₃⁻ ions are estimated from the faradaic equations based on the Zn^{2+} and K^+ ions concentrations. The mass balance to analyse the ion transport through the membrane

was calculated taking into account the molar concentrations and the actual volume of each compartment due to water migration (Tables S4-S5). As seen in Table S5, the number of moles of I⁻ ions in anolyte, before and after the charged state of both, the standard and tuned electrolyte, shows well evidence of no migration of anions through Nafion 117.

The standard electrolyte is having identical number of moles of Zn^{2+} and K^+ ions before charge. From the differences in the number of moles of K^+ ions in anolyte and catholyte , before and after charge, it is estimated that ~85% of K^+ ions moved from catholyte to anolyte through the membrane. On the other side, the differences of Zn^{2+} ions in anolyte and catholyte indicate that ~63% of Zn^{2+} ions moved from catholyte to anolyte in the charging process. Whereas the tuned electrolyte with extra added 2 M KI in the catholyte is depicting a different scenario after charge, with around 66% of K^+ and 32% of Zn^{2+} ions migrated from catholyte to anolyte during charge. For better understanding, schematic illustrations of ion transport resulting in water transfer phenomena through the membrane before and after charge, are explained in Figure 4. To sum up, according to our observations, K^+ ions are the dominant migrating cationic species through the membrane, compared to divalent Zn^{2+} ions. In the standard electrolyte, almost all the K^+ ions from the catholyte along with a major portion of Zn^{2+} ions moved to the anolyte while in the tuned electrolyte, comparatively 50% less Zn^{2+} ions migrated due to the availability of more K^+ ions in the catholyte solution.



Figure 4. Schematic illustration of cations migration mechanism following water transfer through Nafion 117 CEM in charge process of electrolytes consisting of 1.5 M ZnI₂: KI (1:1) at before charge (a), after charge (b), and 1.5 M ZnI₂: KI (1:1) + 2 M KI_{catholyte}, before charge (c) and after charge (d).

Several parameters play important roles in cation diffusion and water transport through Nafion membrane. Nightingale et al. compared the hydrated ionic radii of various monovalent and multivalent ions, reporting hydrated Zn^{2+} ions ($Zn^{2+} \cdot 6H_2O$) of radii 4.3 Å and hydrated K⁺ ions (K⁺·4H₂O) of 3.3 Å respectively [31] These values give a clear view of what we have observed that solvated K⁺ ions move faster through the membrane than Zn^{2+} ions because of having higher mobility. Xie and Okada et al. stated that water transport behavior in Nafion 117 is related to parameters like surface-charge density, hydration enthalpy of the cations. After conducting experiments with various aqueous electrolytes containing monovalent and multivalent cations, it has been found that divalent cations exhibit higher charge density and hydration enthalpy [32] hence, tend to carry more water molecules during transport [33]The study of Goswami et al. about the self-diffusion coefficients of monovalent and divalent cations in Nafion 117 presents that monovalent ions have higher self-diffusion coefficients compared to divalent ions. Consequently, K⁺ ions show a higher diffusion coefficient value than Zn^{2+} ions. In addition, they have performed

water uptake studies of these various ions in Nafion 117, and the results show lower water uptake capacity by K⁺ ions (12.3%) compared to Zn^{2+} ions (21.3%) [34] All these studies closely match with the results we obtained. In this sense, although divalent Zn^{2+} cations, possess lower self-diffusion coefficients and slower mobility than K⁺ ions, can transport more water molecules through the membrane, due to their higher water uptake, being major responsible for water migration. Now, the comparison of the link between the ions and water transport scheme through the membrane of the two sets of electrolytes we have studied is very clear: in the standard electrolyte, after the migration of almost all hydrated K⁺ ions, a major portion of Zn^{2+} ions along with large water molecules migrate from catholyte to anolyte, causing larger volume variation; whereas due to the availability of more K⁺ ions in the tuned electrolyte, almost ~50% less Zn^{2+} ions migrated which significantly suppresses the water migration.

Finally, the total number of moles and the total molar ion concentrations depict the complete picture of the standard and tuned electrolyte system, showing much higher total molar concentrations in anolyte compared to catholyte in case of standard electrolyte whereas the difference is comparatively very less in the tuned electrolyte. Comparison of these practical values of molar concentrations with the detailing, given in the theoretical calculation (Table S1 for standard electrolyte) and (Table S2 for tuned electrolyte), makes a close correlation that balancing the total ions concentrations of half-cell electrolytes by addition of extra solute to the compartment of lower solute concentrations (catholyte in this case) is an efficient way to suppress the water crossover through the membrane which is an effect of differential ions concentrations.

3.4. Electrochemical performance

Figure 5 shows the comparison of the first cycle of the charge-discharge profile of ZIFB single cell, carried out with these two sets of electrolytes at a current density of 10 mA·cm⁻². The cell with tuned electrolyte is exhibiting better performance with higher discharge capacity and lower

internal resistance compared to the cell with standard electrolyte. During the charge, R_{ohm} of the full ZIFB single cell was estimated from the current-interrupt method (Figure S7 and Table S6). It is interesting to mention that, compared to the cell consisting of standard electrolyte, the cell with tuned electrolyte exhibits on an average of 100 mV magnitude of lower polarization voltage following a stable R_{ohm} , associated with the lowest voltage drop after relaxation throughout the different SOCs. These stable and lowest values of R_{ohm} of the cell agree with the stable catholyte R_{ohm} values obtained from EIS analyses (Figure 3b) together with the restriction of Zn^{2+} migration though the membrane as seen ICP analysis. These R_{ohm} values could give a preliminary idea about the electrical conductivity of the cell which is higher in the case of the asymmetric formulation. Cycling performance at 10 mA·cm⁻² is shown in Figure S8, indicating that, besides the first cycle, the current efficiency slightly improves after the 6th cycle with added 2 M KI.



Figure 5. Comparison of 1^{st} cycle charge-discharge voltage curves of the ZIFB single cell with the electrolyte of without and with added 2 M KI in catholyte at a current density of 10 mA·cm⁻². During the charge, at every 15% SOC, EIS measurements were carried out at open-circuit-voltage.

In summary, these comparisons of half-cell electrolyte conductivity following full-cell electrical conductivities with standard and tuned electrolytes, add another parallel statement of our present study of electrolytes volume imbalances of ZIFB. The cell operating with balanced electrolytes concentrations not only suppressed the water crossover but also improved the cell conductivity and performance.

4. Conclusion

In this study, differences of total ions concentrations between half-cell charged electrolytes is proposed to be the main underlying factor for neutralizing water migration caused by water transport from the compartment of lower (catholyte) to higher (anolyte) ions concentrations via osmosis phenomenon, which is a serious issue since it hinders RFBs from full-fledged commercialization.

Balancing the total ions concentrations of both sides electrolyte chambers, by the addition of extra solute (KI) to the chamber of lower molar concentration (catholyte in this case) has been suggested as a reliable solution of suppressing the water migration.

This hypothesis has been successfully demonstrated experimentally starting from the volume evaluation of ZIFB cell after 1st charge and post-cycling electrolytes. Moreover, analysis of water and ions transport mechanism through Nafion 117 membrane reports K⁺ ions are the dominant migrating ion, the addition of extra KI in the catholyte could reduce the passage of large solvated Zn²⁺ ions resulting in higher portion of water transfer. Furthermore, from the stable charged catholyte ohmic resistances from EIS analysis and improved cell electrical conductivity, consequently, better charge-discharge performance confirmed the overall positive impact of ZIFB cell cycling with the electrolyte of balanced molar concentrations.

This approach, by formulating the electrolytes with the only addition of extra solute ions of the same solution chemistry, to suppress water migration though a cationic membrane while maintaining the classical flow battery format, can positively add a valuable point to the commercialization of the next-generation flow batteries.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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